

2011

CO

 $CO_2$ 

NO

SO<sub>2</sub>

Vol. % O<sub>2</sub>

°C

hPa

rpm

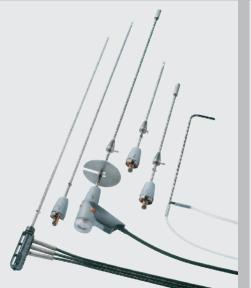
# Measuring Instruments for Flue Gas and Emissions















mA

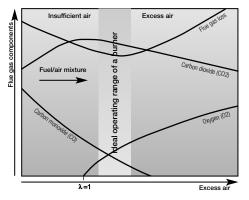
НС

## Information

# Flue gas analysis

#### Ideal operating range of burners

The purpose of flue gas analysis is to ensure environmentally friendly and economic operation of burners. These formulae and tables can be used to understand flue gas analysis. They are all stored in Testo's flue gas analysers. All of the calculations are carried out automatically.



#### Flue gas loss (qA)

Flue gas loss is also a calculated variable for which there are two different formulae available, depending on fuel. The difference between flue gas temperature (FT) and ambient temperature (AT) play a decisive role in both calculations. The flue gas temperature is measured in the hot spot of the flue gas where the temperature is measured at the intake opening of the burner or in the supply pipe of systems independent of ambient air.

Table of fuel-specific factors						
Fuel	A2	В	f	CO <sub>2max</sub>		
Fuel oil	0,68	0,007	-	15,5		
Natural gas	0,65	0,009	-	11,9		
Liquefied gas	0,63	0,008	-	13,9		
Coke, wood	0	0	0,74	20,0		
Briquette	0	0	0,75	19,3		
Brown coal	0	0	0,90	19,2		
Anthracite	0	0	0,60	18,5		
Coke oven gas	0,6	0,011	-	-		
Town gas	0,63	0,011	-	11,6		
Cal gas	0	0	-	13,0		

#### Efficiency (η)

Combustion efficiency is calculated by subtracting the flue gas losses from 100% or maximum efficiency.

Efficiency describes how well a burner combusts a specific fuel.

#### Oil burners

CO<sub>2</sub> level as high as possible, smoke number between 0 and 1

#### Gas burners

 $\mathrm{CO}_2$  level as high as possible, CO level 500 ppm in undiluted flue gas

#### Calculating flue gas loss for solid fuels

Used if the fuel-specific factors A2 and B are zero.

$$qA = f \times \frac{AT - VT}{CO_2}$$

#### Calculating CO<sub>2</sub>

$$CO_2 = \frac{CO_{2\text{max}} \times (21 - O_2)}{21}$$

#### Calculating flue gas loss

$$qA = (AT - VT) \times \left[ \frac{A2}{(21 - O_2)} \right] + B$$

AT: Flue gas temperature (FT)

VT: Ambient temperature (AT)

A2/B: Fuel-specific factors (see Table)

21: Oxygen level in air

O2: O2 value measured in flue gas

CO<sub>2</sub>: Carbon dioxide, calculated using CO<sub>2max</sub> value and O<sub>2</sub>

Efficiency of a small burner  $\eta = 100 \%$  - qA

qA = Flue gas loss (%)

#### Excess air λ

In order to achieve full combustion, it is necessary to supply the burner with more air than is theoretically necessary. The ratio of this air to the theoretical air requirement is known as excess air.

#### NO<sub>x</sub> measurement

 ${
m NO_X}$  is the name given to the combination of NO and  ${
m NO_2}$  gases. The percentage of  ${
m NO_2}$  gases in  ${
m NO_X}$  varies greatly by source type. For instance,  ${
m NO_2}$  levels in many burner systems is 3-5% but in engines can be 40% and above.

#### Measuring industrial flue gases

# The following goals apply when measuring industrial flue gases:

#### Emissions monitoring

- Adherence to legally specified limits
   (e. g. TA Luft)
- Meeting ISO 14000 requirements
- Important parameters:  ${\rm NO_X}$  (NO + NO<sub>2</sub>), SO<sub>2</sub>, CO, H<sub>2</sub>S, O<sub>2</sub> and in some cases CO<sub>2</sub>

#### Adjustment and optimisation of systems

This refers to adherence to emission limits. Otherwise the aim is to reduce operation costs by saving energy. Important parameters: O<sub>2</sub>, CO, CO<sub>2</sub>, excess air and efficiency.

# Process monitoring in the manufacturing industries

Monitoring combustion processes for quality assurance purposes, ISO 9000 requirements, reduction of non-spec

products, reduction of costs by saving energy and minimising down periods. Important parameters: O<sub>2</sub>, CO, CO<sub>2</sub>, SO<sub>2</sub>.

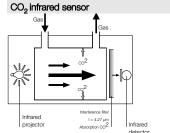
#### Measurement principles

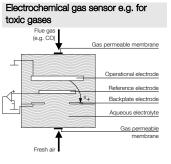
Testo uses electrochemical gas sensors for the  ${\rm O_2},$  CO, NO, NO $_2,$  H $_2{\rm S}$  and SO $_2$  parameters.

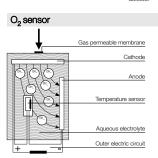
These sensors have major advantages for portable applications:

- Not affected by vibrations or changes in temperature
- Small dimensions and low weight
- Easy to change without cal gas
- Wide measuring ranges and low zero point drift for low concentrations
- Extreme linearity over the whole measuring range.

An NDIR sensor is used for CO<sub>2</sub>.









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# Flue gas analysers for industry

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testo 308 is the instrument for easy electronic soot count measurement. It records the soot count digitally to one decimal space with constant sampling. The powerful LED backlighting guarantees good legibility even under poor light conditions. The instrument excels through its easy menu structure and ergonomic pistol grip.

testo 308 achieves high accuracy thanks to the heating of the measurement spot, thus avoiding measurement errors due to condensation.

The infrared interface allows wireless communication with an IrDa printer, a flue gas analyzer and a Pocket PC.

### The electronic smoke tester - "the real measurement"

- · Easy, self-explanatory menu
- · Clear segment display
- LED display illumination
- · Easy IR printout
- Integrated condensate trap (evacuable)
- Integrated dirt filter (exchangeable)
- TÜV tested
- Additional soot count determination on filter paper
- · Li-ion battery, (2600 mA, 45 individual measurements), chargeable inside or outside the instrument
- Operation with mains unit possible
- · Battery and charger from testo 327 and testo 330 can be used
- BLUETOOTH interface (optional)\*
- Easy exchange of soot filter roll
- Spare battery chargeable separately or in instrument
- Protection class IP40



#### testo 308

testo 308 smoke tester incl. rechargeable battery and calibration protocol for measuring soot count

Part no.

0632 0308

#### testo 308 / BLUETOOTH®

testo 308 smoke tester with BLUETOOTH® interface incl. rechargeable battery and calibration protocol for measuring soot count. for the measurement of soot count\*

Part no.

0632 0309

# Set testo 308

Set testo 308 smoke tester incl. mains unit and bag

Part no.

0563 3080

#### Set testo 308 / BLUETOOTH

Set testo 308 smoke tester with BLUETOOTH® interface incl. mains unit and bag\*

Part no.

0563 3090

Technical data			
Sensor	Photodiode	Display	Segment display with background illumination
Meas. range	0 to 6 RZ		
Resolution	0.1 RZ	Norms and tests	1. BlmSchV, METAS, EUguideline 2004/108/EG
Accuracy	±0.2 RZ	Oper. temp.	0 to +40 °C
Pump capacity	1,63 ± 0,1 l	Storage temp.	-20 to +50 °C
Reference filter	at 990 mbar and +20 °C	Protection class	IP40
	ambient temperature	Interfaces	IR/IRDA interface,
Weight	600 g incl. battery		BLUETOOTH®*
Dimensions	270 x 63 x 120 mm	Gas sampling	Stainless steel pipe ca. 220 mm, rubber hose 100 mm
Rech. battery	Lithium ion battery, 2600 mA		
Battery life	45 individual measurements	Warranty	2 years
Battery charge	in the instrument via mains unit or externally by charger		

\*Country permits: The BLUETOOTH® wireless module used by Testo has permits for the following listed countries, and can only be used in those countries, i. e. BLUETOOTH® wireless transfer may not be used in any other country! Europe including all EU member states: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden and Turkey; European countries (EFTA): Iceland, Liechtenstein, Norway and Switzerland; Non-European countries: Ukraine, Colombia and El Salvador.

Accessories	Part no.
Instrument bag for smoke tester testo 308	0516 0002
100-240 V AC / 6.3 V DC international mains unit for mains operation or battery charging in instrument	0554 1096
Probe holder for smoke tester testo 308 and flue gas probes	0554 0616
Spare battery 2600 mA	0515 0107
Charger for spare battery	0554 1103
Spare soot filter paper (8 paper rolls)	0554 0146
Spare dirt filters (10 off)	0554 1101
Cone with fixing screw	0554 9010
Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries	0554 0549
Basic system case for analyzer, probes and accessories	0516 3330
Shaft length 330 mm, suitable for smoke tester testo 308	0440 1115

### testo 327-1

testo 327-1 is your introductory instrument to flue gas analysis. It measures combustion efficiency, °C, O2, CO2, CO and flue draught. The strong LED background light in the 4 line display guarantees an easy-to-read display even if lighting conditions are unfavourable. The analyser stands out on account of its easy menu navigation and ergonomic housing as well as its durability.

The single-sensor versions testo 327-1 O2 or testo 327-1 CO are ideal for very simple applications.

The testo 327-1 O2 offers the standard flue gas analysis functions for the basic adjustments of oil and gas combustion. It measures the O2 content of the exhaust gas, the exhaust gas temperature and the flue draught. The exhaust gas loss and the degree of efficiency are calculated.

The testo 327-1 CO offers the standard functions for CO safety measurements. It measures the CO content in the exhaust gas, the exhaust gas temperature and the flue draught.

# The starter instrument for flue gas analysis

- · Easy menu navigation
- · 4 line segment display
- LED display light
- · Easy IR printout
- Built-in condensate trap
- TÜV By RgG 253 acc. to 1. BlmSchV
- EN 50379 Part 2 for O2, °C, hPa
- EN 50379 Part 3 for CO
- Small Li-ion rechargeable battery (1200 mA, lifetime of 5 h) can be recharged inside or outside instrument
- Fast probe connection using single probe plug
- Ambient CO measurement using flue gas probe
- O<sub>2</sub> dual wall measurement (can be stored)
- Separate AT temperature measurement
- Undiluted CO measurement (can be stored)
- · Draught measurement
- 6-8 fuels (country-specific (e.g. UK=6))
- IP 40





#### testo 327-1

testo 327-1 flue gas analyser, rechargeable battery and calibration protocol included, measures O2, CO, hPa and °C

Part no.

0632 3201

#### testo 327-1 CO

testo 327-1 CO flue gas analyser, rechargeable battery and calibration protocol included, measures CO, hPa and °C

Part no.

0632 3204

#### testo 327-1 O2

testo 327-1 O2 flue gas analyser, rechargeable battery and calibration protocol included, measures O2, hPa and °C

Part no.

0632 3203

Technical data	
Temperature measurement	-40 to +600 °C
Draught measurement	±40 hPa
Efficiency measurement (Eta)	0 to 120%
Flue gas loss (qA)	0 to 99.9%
O <sub>2</sub> measurement	0 to 21 Vol. %
CO <sub>2</sub> measurement	0 to CO2 max
CO measurement	0 to 4000 ppm

Weight	Approx. 500 g
Dimensions	216 x 68 x 47 mm
Storage temp.	-20 to +50 °C
Oper. temp.	-5 to +45 °C
Power supply	via Li-lon rechargeable battery
Battery life	> 5 h
Warranty	2 years on instrument, probes and gas sensors 1 year on thermocouple and rechargeable battery (wearing parts excluded)

· testo 327-1 flue gas analyser incl. rech. batteries and calibration protocol	Part no.
· Mains unit 100-240 V for mains operation or battery charging in instrument	0563 3203 70
Compact flue gas probe, 180 mm long, Ø 6 mm	
Combustion air temperature probe, immersion depth 190 mm	
Fast printer with wireless infrared interface	
Instrument cleaner 100 ml	
Basic system case for instrument, probes and accessories	

# testo 327-2

The testo 327-2 service analyzer measures combustion efficiency, °C, O2, CO2, CO and flue draught. The bright LED backlight in the 4-line display guarantees an easy-to-read display even if lighting conditions are unfavourable. The analyzer stands out on account of its easy menu navigation and ergonomic housing as well as its durability.

testo 327-2 enthuses the user with additional useful features such as the data store (20 measurements), differential temperature measurement to determine flow and return temperatures or differential pressure measurement to adjust pressure ratios in gas systems.

Official measurements on gas burners in accordance with EN 50379 Part 2 are also possible thanks to the option of a H2 compensated CO sensor.

The IrDa interface opens communication options with a Pocket PC.

### The service instrument for flue gas analysis

# New

# Now with \*\*Bluetooth\*\* Wireless transfer

- Life expectancy of gas sensors up to 3 years
- · Assurance thanks to instrument and sensor diagnosis
- IR and IRDA interface for easy reading out of data to printer or Pocket PC
- BLUETOOTH® wireless transfer
- · Delta T measurement
- Delta P measurement: 2 measurement ranges
- Store (20 readings)
- Li-ion rechargeable battery (2,400 mA), 10 hr lifetime
- TÜV By RaG 254 acc. to 1. BlmSchV
- CO option with H2 compensation
- Official test in accordance with EN standard 50379-2 for °C; O2, hPa, Part 3 for CO
- Optional Part 2 for CO with H2 compensation





Technical data			
Temperature measurement	-40 to +600 °C	Weight	Approx. 500 g
Draught measurement	±40 hPa	Dimensions	216 x 68 x 47 mm
Efficiency	0 to 120%	Storage temp.	-20 to +50 °C
measurement (Eta)		Oper. temp.	-5 to +45 °C
Pressure measurement	±200 hPa	Power supply	via Li-ion rechargeable battery
Flue gas loss (qA)	0 to 99.9%	Battery life	> 10 h
O <sub>2</sub> measurement	0 to 21 Vol. %	Warranty	2 years on instrument,
CO <sub>2</sub> measurement	0 to CO2 max		probes and gas sensors
CO measurement	0 to 4000 ppm		1 year on thermocouple and rechargeable battery
Option CO measurement (H <sub>2</sub> -compensated)	0 to 8000 ppm		(wearing parts excluded)

testo 327-2 flue gas analyzer, rechargeable battery and calibration protocol included, measures O2, CO, hPa and °C

Part no.

0632 3202

<ul> <li>testo 327-2 flue gas analyzer incl. rech. battery and calibration protocol</li> </ul>	
Including option: CO-H2 measurement	Part no.
· Mains unit 100-240 V for mains operation or battery charging in instrument	0563 3202 70
· Modular flue gas probe, 300 mm long, Ø 8 mm, TÜV approval	
Combustion air temperature probe, immersion depth 190 mm	
Hose connection set for separate gas pressure measurement	
Fast printer with wireless infrared interface	
· Flexible probe shaft, 330 mm long, Ø 10 mm, Tmax. 180°C	
· Instrument cleaner, 100 ml	
Basic system case for instrument, probes and accessories	

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can only be used in those countries, i. e. BLUETOOTH® wireless transfer may not be used in any other country! Europe
including all EU member states: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France,
Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland,
Portugal, Romania, Slovakia, Slovenia, Spain, Sweden and Turkey; European countries (EFTA): Iceland, Liechtenstein,
Norway and Switzerland; Non-European countries: Ukraine, Colombia and El Salvador.

testo 327-2, Complete set for heating installers	
testo 327-2 exhaust gas analyzer, rechargeable battery and calibration protocol included	Part no.
Option: CO-H2 measurement	0563 3202 77
testo 308 smoke tester, rechargeable and calibration protocol included	_
Mains unit 100-240 V for mains operation or charging rechargeable battery in instrument	_
· Modular flue gas probe, 300 mm long, Ø 8 mm, TÜV approved	
Combustion air temperature probe, 190 mm immersion depth	
Hose connection set for separate gas pressure measurement	_
Fast printer with wireless infrared interface	
· Flexible probe shaft, 330 mm long, Ø 10 mm, Tmax. 180°C	
· Instrument cleaning agent, 100 ml	
Basic system case for instrument, probes and accessories	

Part no. 0563 3202 78

testo 327-2, Complete set for heating inspectors
<ul> <li>testo 327-2 exhaust gas analyzer, rechargeable battery and calibration protocol included</li> </ul>
Option: CO-H2 measurement
testo 308 smoke tester, rechargeable battery and calibration protocol included
Mains unit 100-240 V for mains operation or charging rechargeable battery in instrument
· Modular flue gas probe, 300 mm long, Ø 8 mm, TÜV approved
· Combustion air temperature probe, 190 mm immersion depth
· Dual wall probe for O2 supply air measurement
· CO multiple hole probe shaft, 300 mm long, Ø 8 mm
· Flexible probe shaft, 330 mm long, Ø 10 mm, Tmax. 180°C
Instrument cleaning agent, 100 ml
Basic system case for instrument, probes and accessories



testo 327 Access	sories	
Instrument/Options	Part no.	Accessories
testo 327-1 flue gas analyser, rechargeable battery and calibration princluded, measures 02, CO, hPa and $^{\circ}\text{C}$	rotocol 0632 3201	100-240 V AC / 6.3 V DC international mains unitfor mains obattery charging in instrument
testo 327-1 O2 flue gas analyser, rechargeable battery and calibration	on 0632 3203	Spare rech. batt. w/ charging station
protocol included, measures 02, hPa and °C		Testo fast printer with wireless infrared interface, 1 roll therm  AA batteries
testo 327-1 CO flue gas analyser, rechargeable battery and calibratic protocol included, measures CO, hPa and °C	on 0632 3204	
		Spare thermal paper for printer (6 rolls), permanent ink
testo 327-2 flue gas analyzer, rechargeable battery and calibration princluded, measures O2, C0, hPa and °C	rotocol 0632 3202	Instrument cleaner (100 ml)
Upgrade/Options	Dt	Smoke tester with oil, soot sheet, for measuring soot in flue
Option: CO-H2-measurement for testo 327	Part no. 0440 3273	Hose connection set for separate gas pressure measuremen
Option: fine draught measurement, resolution 0.1 Pa, measurement range up to (instead of standard draught measurement) - for testo 327-1, 327-1 02/C0 and		Full version easyheat and easyheat.mobile. Software package Pocket PC. (for testo 327-2 only)
Option: fine differential pressure measurement, resolution 1 Pa; for testo 327-	-2 only 0440 3272	ISO calibration certificate/flue gas
BLUETOOTH® module*	0344 0011	Differential temperature set consisting of 2 Velcro probes and adapter
Retrofits	Part no.	Spare particle filter (10 off) for probe handle
Retrofit: 0 <sub>2</sub> measurement for testo 327-1 CO		Spare soot filter paper (8 paper rolls)
Retrofit: CO measurement for testo 327-1 0 <sub>2</sub>		
Spare sensors	Part no.	Cases
Spare 02 sensosr for testo 327-1, 327-1 02	0390 0047	Basic system case for instrument , probes and accessories
Spare CO sensor for testo 327-1, 327-1 CO	0390 0046	
Spare 02 sensor, Testo-specific	0390 0092	
Spare CO sensor (without H2 compensation) (testo 330-1)	0390 0095	
Spare CO sensor (H2 compensated) (testo 330-2/-3)	0390 0109	

Accessories	Part no.
100-240 V AC / $6.3\mathrm{V}$ DC international mains unitfor mains operation or battery charging in instrument	0554 1096
Spare rech. batt. w/ charging station	0554 1087
Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries	0554 0549
Spare thermal paper for printer (6 rolls), permanent ink	0554 0568
Instrument cleaner (100 ml)	0554 1207
Smoke tester with oil, soot sheet, for measuring soot in flue gas	0554 0307
Hose connection set for separate gas pressure measurement	0554 1203
Full version easyheat and easyheat.mobile. Software package for PC and Pocket PC. (for testo 327-2 only)	0554 1210
ISO calibration certificate/flue gas	0520 0003
Differential temperature set consisting of 2 Velcro probes and temperature adapter	0554 1208
Spare particle filter (10 off) for probe handle	0554 3385
Spare soot filter paper (8 paper rolls)	0554 0146

Part no.

0516 3334

0600 9764

Spare CO sensor (H2 compensated) (testo 330-2/-3)	0390 0109	
Probes		Part no.
Compact basic flue gas probes available in two lengths, probe stop,	NiCr-Ni thermocouple, 1.5 m hose and particle filter included	
Compact flue gas probe, 180 mm long, Ø 6 mm, Tmax. 500°C		0600 9740
Compact flue gas probe, 300 mm long, Ø 6 mm, Tmax. 500°C		0600 9741
Flexible flue gas probe, 330 mm long, Ø 10.5 mm, connection head	6 mm, Tmax. 180°C, short-term up to 200°C	0600 9742
Mark I be first a second of the last 2000 and at the contract to		
Modular flue gas probe from the testo 330 product line, available in	2 lengths, probe stop, NiCr-Ni thermocouple, 2.2 m hose and particle filter included	Part no.
Flue gas probe, 180 mm long, Ø 8 mm, Tmax 500 °C, TÜV approval	2 lengths, probe stop, NiCr-Ni thermocouple, 2.2 m hose and particle filter included	<b>Part no.</b> 0600 9760
Flue gas probe, 180 mm long, Ø 8 mm, Tmax 500 °C, TÜV approval		0600 9760

Probe accessories	
Probe shaft, 180 mm long, Ø 8 mm, Tmax 500 °C	0554 9760
Probe shaft, 180 mm long, Ø 6 mm, Tmax 500 °C	0554 9762
Probe shaft, 300 mm long, Ø 8 mm, Tmax 500 °C	0554 9761
Probe shaft, 335 mm long, with probe stop, Ø 8 mm, Tmax 1000 $^{\circ}\text{C}$	0554 8764
Flexible probe shaft, 330 mm long, Ø 10 mm, Tmax 180 °C	0554 9764
Multi-hole probe shaft, 300 mm long, Ø 8 mm, for mean CO calculation	0554 5762

Flexible flue gas probe, 330 mm long, Tmax. 180 °C, short-term 200 °C, bending radius max. 90° for measuring at inaccessible points

Probe accessories	Part no.
Multi-hole probe shaft, 180 mm long, Ø 8 mm, for mean CO calculation	0554 5763
Hose extension, 2.8 m, extension cable for probe and analyser	0554 1202
6 mm probe stop, PTFE, with spring clamp and handle, Tmax 200 °C	0554 3327
8 mm probe stop, PTFE, with spring clamp and handle, Tmax 200 °C	0554 3328
8 mm probe stop, steel, with spring clamp and handle, Tmax 500 °C	0554 3330
6 mm, probe stop, steel, with spring clamp and handle, Tmax 500 °C	0554 3329
Modular flue gas probe handle	0440 3334

Additional probes	Illustration	Part no.
Dual wall clearance probe for $\boldsymbol{\mathrm{O}}_2$ supply air measurement		0632 1260

Combustion air temperature probes	Illustration	Part no.
Combustion air temperature probe, immersion depth 300 mm		0600 9791
Combustion air temperature probe, immersion depth 190 mm		0600 9787
Combustion air temperature probe, immersion depth 60 mm		0600 9797
Quick-action surface probe with sprung thermocouple strip, measuri	ng range short-term to +500 °C	0604 0194

Understand flue gas analysis at a glance

The new colour graphic display of the flue gas analyzer testo 330 LL visualizes the measurement data graphically: Self-explanatory graphic curves as well as easy symbols and clear colour design ease the analysis of the measurement data considerably. The central element of the new graphic processing of the measurement data is the flue gas

In the course of the flue gas measurement, this shows whether the CO and O2 values, as well as other measurement parameters, are in the green, permitted range, and the heating system is thus optimally adjusted. Thumb symbols instantly show the status of the system. If the CO and O2 concentrations measured are in the green range, the thumbs point up. If the recorded measurement values are not within the optimum range, the symbols of the flue gas matrix provide important information for the required adjustment of the heating system.

### testo 330-LL - visualizes measurement data graphically

#### New features of the testo 330 LL:

- · Colour graphic display with 240 x 320 Pixel
- · Graphic processing of measurement
- New instrument design
- · Instrument diagnosis function uses easy "traffic light" presentation to enable comprehensive error diagnosis, diagnosis of sensors and the call-up of instrument information such as the filling level of the condensate trap and the battery
- · Logger function for long-term measurements
- · New measurement menus, e. g. Gas
- Pressure measurement up to 300 mbar
- User-defined fuels

#### Other features:

- · Reduced follow-on costs thanks to LL sensors with 4 years' guarantee
- Life expectancy up to 6 years (O<sub>2</sub> / CO)
- · At least 1 sensor replacement is saved in the course of a normal
- Powerful Li-ion rechargeable battery - life: >6 h with pump running, no memory effect, no deep
- Rechargeable battery can be charged separately and in instrument
- TÜV-tested according to 1. BlmSchV / EN 50379 Part 2 for O2, °C, hPa and CO with H2-compensation

#### A measuring instrument withgreat ease of communication:

- Powerful memory management: 500,000 readings
- IrDa/ Bluetooth interface for data transfer to Pocket-PC / laptop / printer
- USB interface for data readout to a PC software
- · ZIV (Central Guild Association) driver for all standard industry software packages







\* Exceptions: Typical wearing parts: Rechargeable battery and thermocouple (1 year) NO/CO<sub>low</sub> sensor (2 years), filter



### testo 330-1 LL

testo 330-1 LL Flue gas analyzer with longlife gas sensors. Bluetooth and H2-compensated CO cell, incl. rech. battery and calibration protocol

Part no.

0632 3306 70

#### Set testo 330-1 LL

The Longlife set for heating constructors and fitters

Flue gas analyzer testo 330-1 LL (O2 and COH2) incl. Bluetooth rech. battery and calibration protocol

100-240 V mains unit for mains operation or charging the rechargeable battery in the instrument

Hose connection set for separate gas pressure measurement

testo Bluetooth printer with mains unit Basic system case flat

Flue gas probe length 300 mm, Ø 8 mm, Tmax. 500 °C

Combustion air temperature probe, immersion depth 190 mm

Part no. 0563 3371 70

\*Country permits: The BLUETOOTH® radio module used by Testo is permitted for the following countries and may only be used in those countries, i.e. the BLUETOOTH® wireless transmission may not be used in any other country! Europe including all EU member states: Austria, Belgium, Bulgaria, Czeca Republic, Cyprus, Denmark, Estonia, Finnland, France, Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Sweden, Slovakia, Slovenia, Spain and Turkey; European countires (EFTA): Iceland, Liechtenstein, Norway, Switzerland; Non-European countries: Ukraine, Colombia und El Salvador.

Understand flue gas analysis at a glance

The new colour graphic display of the flue gas analyzer testo 330 LL visualizes the measurement data graphically: Self-explanatory graphic curves as well as easy symbols and clear colour design ease the analysis of the measurement data considerably. The central element of the new graphic processing of the measurement data is the flue gas matrix

In the course of the flue gas measurement, this shows whether the CO and O2 values, as well as other measurement parameters, are in the green, permitted range, and the heating system is thus optimally adjusted. Thumb symbols instantly show the status of the system. If the CO and O2 concentrations measured are in the green range, the thumbs point up. If the recorded measurement values are not within the optimum range, the symbols of the flue gas matrix provide important information for the required adjustment of the heating system.

#### testo 330-2 LL

testo 330-2 LL Flue gas analyzer with longlife gas sensors, Bluetooth and H2-compensated CO cell as well as integrated draught and gas zeroing, incl. rech. battery and calibration protocol

Part no.

0632 3307 70

# testo 330-LL - visualizes measurement data graphically

#### New features of the testo 330 LL:

- Colour graphic display with 240 x 320 Pixel
- Graphic processing of measurement data
- New instrument design
- Instrument diagnosis function uses easy "traffic light" presentation to enable comprehensive error diagnosis, diagnosis of sensors and the call-up of instrument information such as the filling level of the condensate trap and the battery status
- Logger function for long-term measurements
- New measurement menus, e. g. Gas pipe test
- Pressure measurement up to 300 mbar
- User-defined fuels

#### Other features:

- Reduced follow-on costs thanks to LL sensors with 4 years' guarantee
- Life expectancy up to 6 years (O<sub>2</sub> / CO)
- At least 1 sensor replacement is saved in the course of a normal working life
- Powerful Li-ion rechargeable battery

   life: >6 h with pump running,
   no memory effect, no deep
   discharge
- Rechargeable battery can be charged separately and in instrument
- TÜV-tested according to 1. BlmSchV / EN 50379 Part 2 for O<sub>2</sub>, °C, hPa and CO with H<sub>2</sub>-compensation

0563 3372 70

Part no.

0563 3372 72

# A measuring instrument withgreat ease of communication:

- Powerful memory management: 500,000 readings
- IrDa/ Bluetooth interface for data transfer to Pocket-PC / laptop / printer
- USB interface for data readout to a PC software
- ZIV (Central Guild Association) driver for all standard industry software packages

#### Only for testo 330-2 LL

- In CO measurement, from 8.000 ppm, automatic dilution is carried out up to min. 30,000 ppm CO
- Integrated gas and draught zeroing without probe removal: The probe can remain in the flue during zeroing







\* Exceptions: Typical wearing parts: Rechargeable battery and thermocouple (1 year) NO/CO<sub>low</sub> sensor (2 years), filter



Part no.

#### Set testo 330-2 LL

### The Longlife set for customer service and maintenance technicians

Flue gas analzyer testo 330-2 LL (02 and COH2) incl. Bluetooth, rech. battery and calibration protocol
100-240 V mains unit for mains operation or charging the rechargeable battery in the instrument
Combustion air temperature probe, immersion depth 190 mm

Hose connection set for separate gas pressure measurement

testo Bluetooth printer with mains unit Basic system case flat

Flue gas probe length 300 mm, Ø 8 mm, Tmax. 500 °C

#### Set testo 330-2 LL

and further accessories

### The Longlife set for inpectors

Flue gas analzyer testo 330-2 LL (02 und COH2) incl. Bluetooth, rech. battery and calibration protocol
100-240 V mains unit for mains operation or charging the rechargeable battery in the instrument
Combustion air temperature probe, immersion depth 190 mm
Smoke tester testo 308
Soot pump holder
Flue gas probe length 300 mm, Ø 8 mm, Tmax. 500 °C
Basic system case with double floor for instrument, probes

### Set testo 330-2 LL

# The Longlife set for service technicians and and inspectors with fine pressure probe

Flue gas analzyer testo 330-2 LL (02 und COH2) incl. Bluetooth, rech. battery and calibration protocol 100-240 V mains unit for mains operation or charging the rechargeable hattery in the instrument Combustion air temperature probe, immersion depth 190 mm testo Bluetooth printer with mains unit Easyheat software testo 330 for PC USB connection cable, instrument-PC Flue gas probe length 300 mm, Ø 8 mm, Tmax. 500 °C Fine pressure probe Capillary hoses Surface probe angled 90° Connection cable for surface probe Straight Pitot tube Heating check retrofit CD Basic system case with double floor for instrument, probes and further accessories

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# Technical data

raught leasurement Accurraught Measurement Accurration Resourement Resourcement Resourcemen	s. range  uracy (±1 digit)  blution  s. range  uracy (the greater te applies)  blution  s. range  uracy (±1 digit)  blution  s. range  uracy (±1 digit)  blution  s. range  uracy (±1 digit)  blution  conse time t <sub>90</sub> blution  blution  conse time t <sub>90</sub>	-40 to +1200 °C  ±0.5 °C (0.0 to +100.0 °C)  ±0.5 % of mv (remaining range)  0.1 °C (-40 to 999,9 °C)  1 °C (remaining range)  -9.99 to +40 hPa  ±0.02 hPa or ±5% of mv (-0.50 to +0.60 hPa)  ±0.03 hPa (+0.61 to +3.00 hPa)  ±1.5% of mv (+3.01 to +40.00 hPa)  0.01 hPa  0 to 300 hPa  ±0.5 hPa (0.0 to 50.0 hPa)  ±1% of mv (50.1 to 100.0 hPa)  ±1.5 % of mv (remaining range)  0.1 hPa  0 to 21 Vol. %  ±0.2 Vol. %  0.1 Vol. %  ⟨ 20 s  0 to 4000 ppm  ±20 ppm (0 to 400 ppm)  ±5% of mv (401 to 1000 ppm)  ±10% of mv (1001 to 4000 ppm)  1 ppm
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ressure Measurement Accurate Resourement Resource R	s. range  uracy (±1 digit)  blution  s. range  uracy (±1 digit)  blution  conse time t <sub>90</sub> s. range  uracy (±1 digit)	0.01 hPa 0 to 300 hPa ±0.5 hPa (0.0 to 50.0 hPa) ±1% of mv (50.1 to 100.0 hPa) ±1.5 % of mv (remaining range) 0.1 hPa 0 to 21 Vol. % ±0.2 Vol. % 0.1 Vol. % < 20 s  0 to 4000 ppm ±20 ppm (0 to 400 ppm) ±5% of mv (401 to 1000 ppm) ±10% of mv (1001 to 4000 ppm) 1 ppm
ressure Measurement Accurate Resourement Resource R	s. range  uracy (±1 digit)  blution  s. range  uracy (±1 digit)  blution  conse time t <sub>90</sub> s. range  uracy (±1 digit)	0 to 300 hPa  ±0.5 hPa (0.0 to 50.0 hPa)  ±1% of mv (50.1 to 100.0 hPa)  ±1.5 % of mv (remaining range)  0.1 hPa  0 to 21 Vol. %  ±0.2 Vol. %  0.1 Vol. %  ⟨ 20 s  0 to 4000 ppm  ±20 ppm (0 to 400 ppm)  ±5% of mv (401 to 1000 ppm)  ±10% of mv (1001 to 4000 ppm)  1 ppm
Reso Reso Resp  sto 330-1 LL O Reasurement Accu Reso Resp  sto 330-2 LL O measurement (2 compensation)  Reso Resp  sto 330-2 LL O measurement (2 compensation)  Reso Resp	plution s. range pracy (±1 digit) suracy (±1 digit) plution ponse time t <sub>90</sub> s. range pracy (±1 digit) plution ponse time t <sub>90</sub>	±0.5 hPa (0.0 to 50.0 hPa) ±1% of mv (50.1 to 100.0 hPa) ±1.5 % of mv (remaining range)  0.1 hPa  0 to 21 Vol. % ±0.2 Vol. %  0.1 Vol. % ⟨ 20 s  0 to 4000 ppm ±20 ppm (0 to 4000 ppm) ±5% of mv (401 to 1000 ppm) ±10% of mv (1001 to 4000 ppm)  1 ppm
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measurement Meases Accurate Ac	s. range	0 to 21 Vol. % ±0.2 Vol. % 0.1 Vol. % ⟨ 20 s  0 to 4000 ppm ±20 ppm (0 to 400 ppm) ±5% of mv (401 to 1000 ppm) ±10% of mv (1001 to 4000 ppm) 1 ppm
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Reso Resp Resp Resp Resp Resp Resp Resp Resp	polution conse time $t_{90}$ s. range surface ( $\pm 1$ digit) bounse time $t_{90}$	0.1 Vol. % < 20 s  0 to 4000 ppm  ±20 ppm (0 to 400 ppm)  ±5% of mv (401 to 1000 ppm)  ±10% of mv (1001 to 4000 ppm)  1 ppm
Resp sto 330-1 LL  O Meas leasurement vithout H2 lompensation)  Reso Resp sto 330-2 LL  O measurement (12 compensation)  Meas Resp fficiency measurement TA)  Meas Reso Resp lease Meas Reso Resp Meas Reso Resp	s. range $\label{eq:gamma_gamma} \mbox{ Jracy } \mbox{$_{\pm 1$ digit)}$}$ blution $\mbox{ bonse time } \mbox{$t_{g_0}$}$	
esto 330-1 LL  O  Measurement vithout H2 vmpensation)  Reso Resp  esto 330-2 LL  O measurement (2 compensation)  Reso Resp  fficiency measurement TA)  Measurement Reso Resp  Measurement Measurement Reso Resp	s. range uracy (±1 digit) oblution conse time t <sub>90</sub>	0 to 4000 ppm ±20 ppm (0 to 400 ppm) ±5% of mv (401 to 1000 ppm) ±10% of mv (1001 to 4000 ppm)
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vithout H2 pmpensation)  Reso Resp  seto 330-2 LL  O measurement (12 compensation)  Reso Meas Accu  Reso Resp  fficiency measurement TA)  ue gas loss  Meas	olution ponse time t <sub>90</sub>	±5% of mv (401 to 1000 ppm) ±10% of mv (1001 to 4000 ppm) 1 ppm
Reso Resp  esto 330-2 LL  O measurement (12 compensation)  Reso Resp  fficiency measurement (TA)  Meas Accu  Reso Resp	oonse time t <sub>90</sub>	1 ppm
Resp seto 330-2 LL  O measurement (12 compensation)  Reso Resp fficiency measurement (TA)  Meas Reso Resp Meas Reso Resp	oonse time t <sub>90</sub>	
esto 330-2 LL  O measurement		60.0
O measurement	0 10000	( 60 s
O measurement	0 10000	
22 compensation)  Reso Resp  fficiency measurement TA)  Measurement Reso Reso Reso Reso Reso Reso Reso Reso	0 10000	
Resp Resp Resp Resp Reso Reso Reso Reso Reso Reso Reso Reso	s. range	0 to 8000 ppm
fficiency measurement TA)  Measurement Resource Mea	Jracy (±1 digit)	±10 ppm or ±10% of mv (0 to 200 ppm) ±20 ppm or ±5% of mv (201 to 2000 ppm)
fficiency measurement TA)  Measurement Resource Mea		±10% of mv (2001 to 8000 ppm)
fficiency measurement TA)  Measurement Resource Mea	1.0%	
fficiency measurement TA) Meast Resource gas loss Meast		1 ppm < 40 s
TA) Reso ue gas loss Meas	oonse time t <sub>90</sub>	From 8000 ppm: Display range 8000 to 30000 ppm
TA) Reso ue gas loss Meas		(automatic dilution) / 500 ppm resolution
ue gas loss Meas	s. range	0 to 120%
ao gao 1000	olution	0.1%
	s. range	0 to 99.9%
D' I	olution lay range	0.1%
2	Jracy (±1 digit)	0 to C02 max
· .	olution	±0.2 Vol. % 0.1 Vol. %
Resp	oonse time t <sub>90</sub>	⟨ 40 s
	s. range	0 to 300 ppm
	Jracy (±1 digit)	±2 ppm (0.0 to 40.0 ppm)
		±5% of mv (remaining range)
	olution	0.1 ppm
	oonse time t <sub>90</sub>	⟨ 30 s
puom 110	s. range Jracy (±1 digit)	0 to 3000 ppm
ACCU	arασy (±1 digit)	±5 ppm (0 to 100 ppm) ±5% of mv (101 to 2000 ppm)
		±10% of mv (2001 to 3000 ppm)
Reso	olution	1 ppm
Resp	oonse time t <sub>90</sub>	⟨ 30 s
	s. range	0 to 500 ppm
	Jracy (±1 digit)	±5 ppm (0 to 100 ppm)
robe)		±5% of mv (>100 ppm)
	olution	1 ppm
	oonse time t <sub>90</sub>	Approx. 35 s
as leak measurement Displ r combustible gases Signa	lay range al	0 to 10,000 ppm $\mathrm{CH_4}$ / $\mathrm{C_3H_8}$ Optical display (LED)
vith gas leak detection	u	Audible display via buzzer
cab a)	stment time t <sub>90</sub>	<28
	s. range	0 to 1 Vol. %
easurement (with		0 to 10000 ppm
	Jracy (±1 digit)	±(50 ppm ±2% of mv) (0 to 5000 ppm)
	oonse time t <sub>90</sub>	Approx. 35 s
/arranty testo	000 4 11 / 6 11	Instrument/probe/gas sensors (02, C0) 4 years
	o 330-1 LL/-2 LL	NO, NOlow sensor 2 years
/arranty testo	000 4 11 / 6 11	



# Suitable probes at a glance

Modular flue gas probes	Illustration		Tmax		Part no.
Flue gas probe, 180 mm long, Ø 8 mm, Tmax 500°C, TÜV approval		180 mm	+500 °C	Modular flue gas	0600 9760
				probes, available in	
Flue gas probe, 300 mm long, Ø 8 mm, Tmax 500 °C, TÜV approval		300 mm	+500 °C	proboo, available in	0600 9761
ооо С, тоу арргоуаг		Ø 8 mm		2 lengths, incl.	
Flue gas probe, 180 mm long, Ø 6 mm, Tmax		180 mm	+500 °C		0600 9762
500 °C		Ø 6 mm		probe stop, NiCr-Ni	
Flue gas probe, 300 mm long, Ø 6 mm, Tmax		300 mm	+500 °C	thermocouple,	0600 9763
500 °C		Ø 6 mm	-	,	
Flexible flue gas probe, 330 mm long, Tmax. 180	°C F			2.2m hose and	0600 9764
short-term 200 °C, bending radius max. 90° for	"				0000 97 04
measuring at inaccessible points				particle filter	

Probe accessories	Illustration		Tmax	Part no.
Probe shaft, 180 mm long, Ø 8 mm, Tmax 500 °C	180 mm		+500 °C	0554 9760
Illiax 300 0	Ø 8 mm			
Probe shaft, 180 mm long, Ø 6 mm,	180 mm		+500 °C	0554 9762
Tmax 500 °C	Ø 6 mm			
Probe shaft, 300 mm long, Ø 8 mm,	_	300 mm	+500 °C	0554 9761
Tmax 500 °C	***	Ø 8 mm	=	
Probe shaft, 335 mm long, with probe			+1000 °C	0554.0764
stop, Ø 8 mm, Tmax 1000 °C		335 mm	= 1000 0	0554 8764
		Ø 8 mm		
Probe shaft, 700 mm long, with probe stop, Ø 8 mm, Tmax 1000 °C		700 mm	+1000 °C	0554 8765
Stop, v o mini, max 1000 °C		Ø 8 mm	<u> </u>	
Flexible probe shaft, 330 mm long, Ø		330 mm	+180 °C	0554 9764
10 mm, Tmax 180 °C		Ø 10 mm	<b>5</b> 1	
Multi-hole probe shaft, 300 mm long, Ø 8 mm,	for mean CO calculation			0554 5762
Multi-hole probe shaft, 180 mm long, Ø 8 mm,	for mean CO calculation			0554 5763
Hose extension, 2.8 m, extension cable for prol				0554 1202
8 mm probe stop, steel, with spring clamp and				0554 3330
6 mm, probe stop, steel, with spring clamp and	I handle, Tmax 500 °C			0554 3329

Additional probes	Illustration		Meas. range	Accuracy	Part no.
Dual wall clearance probe for O <sub>2</sub> supply air measurement	<i>√</i> 0				0632 1260
Gas leak probe	+		0 to +10000 ppm Ch	1 <sub>4</sub> / C <sub>3</sub> H <sub>8</sub>	0632 3330
Ambient CO probe, for detecting CO in buildings and rooms		Fixed cable 1.5 m	0 to +500 ppm CO	±5% of mv (+100.1 to +500 ppm CO) ±5 ppm CO (0 to +100 ppm CO)	0632 3331
Ambient CO2 probe		Plug-in head, connection cable 0430 0143 or 0430 0145 required	0 +1 Vol. % CO <sub>2</sub> 0 +10000 ppm CO <sub>2</sub>	$\pm (50~{\rm ppm~CO_2} \pm 2\%~{\rm of~mv}) (0~{\rm to} + 5000~{\rm ppm~CO_2}) \\ \pm (100~{\rm ppm~CO_2} \pm 3\%~{\rm of~mv}) (+5001~{\rm to} + 10000~{\rm ppm~CO_2})$	0632 1240
Connection cable					0430 0143
Fine pressure probe for testo 330 LL					0638 0330



# Suitable probes at a glance / Accessories

Ambient air temperature probes	Illustration			Meas. range	Accuracy	t99	Part no.
Combustion air temperature probe, immersion depth 300		300 mm		0 to +100 °C	±0.5 °C (0 to +100 °C)	30 s	0600 9791
mm		Ø 5 mm	6.				
Combustion air temperature probe, immersion depth 190		190 mm	a.	0 to +100 °C			0600 9787
Combustion air temperature probe, immersion depth 60 mm	60	Ø 4 mm mm		0 to +100 °C	±0.5 °C (0 to +100 °C)	30 s	0000 0707
and the second s		mm		0.00 +100 0	±0.0 0 (0 to +100 0)	30 3	0600 9797
Temperature probes	Illustration			Meas. range	Accuracy	t99	Part no.
Mini ambient air probe, Tmax +80°C, for separate ambient air temperature measurement				0 to +80 °C			0600 3692
Pipe wrap probe for pipes with diameter of up to 2", for flow/return temp. meas. in hydronic systems				-60 to +130 °C	Class 2	5 s	0600 4593
Fast-action surface probe with sprung thermocouple strip, for measurements on floor		150 mm	Ø 10 mm	-200 to +300 °C	Class 2	3 s	0604 0194
neating, radiators, insulations			Plug-in head, connection	cable 0430 0143 or 0430 01	45 required		
Connection cable							0430 0143

Measuring instruments with options	Part no.	EUR
testo 330-1 LL flue gas analyzer with longlife gas sensors (not H2- compensated), incl. rech. battery and calibration protocol	0632 3306	
testo 330-2 LL flue gas analyzer with longlife gas sensors with integrated draught and gas zeroing, incl. 02/C0 cell (not H2-compensated), incl. rech. battery and calibration protocol	0632 3307	
Option: Fine draught measurement, rResolution 0.1 Pa, measurement range to 100 Pa (instead of the standard draught measurement)		
Option fine differential pressure measurement		
Option: NO sensor, meas. range 0 to 3000 ppm, 1 ppm resolution		
Option H2-compensated CO cell		
Option COlow sensor		
Option Bluetooth		

Spare gas sensors	Part no.	EUR
02 sensor for testo 330-1 LL/-2 LL	0393 0002	
CO sensor (without H2-compensation) for testo 330-1 LL/-2 LL	0393 0051	
CO sensor (H2-compensated) for testo 330-1 LL/-2 LL	0393 0101	
COlow sensor 0 to 300 ppm for testo 330-1 LL/-2 LL	0393 0103	
NO sensor 0 to 3000 ppm for testo 330-1 LL/-2 LL	0393 0151	
Retrofit NO sensor, measuring range 0 to 3000 ppm, resolution 1 ppm, for testo 330-1 LL/-2LL	0554 2151	
Retrofit COlow sensor, Measuring range 0 -to 300 ppm,	0554 2103	

A		=::=
Accessories	Part no.	EUR
100-240 V AC / 6.3 V DC international mains unit, for mains operation or battery charging in instrument	0554 1096	
Spare battery 2600 mA	0515 0107	
Charger for spare battery	0554 1103	
Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries	0554 0549	
BLUETOOTH® printer set with wireless Bluetooth interface, incl. 1 roll thermal paper, rechargeable battery and mains unit	0554 0553	
Spare thermal paper for printer (6 rolls), permanent ink	0554 0568	
Readout adapter for automatic furnaces	0554 1206	
Adhesive pockets (50 off) for printout, paper barcode labels	0554 0116	
Instrument cleaner (100 ml)	0554 1207	
Smoke tester with oil, soot sheet, for measuring soot in flue gas	0554 0307	
Hose connection set for separate gas pressure measurement	0554 1203	
Pressure set for testing gas line	0554 1213	
Differential temperature set consisting of 2 pipe clamp probes and adapter	0554 1204	
Spare particle filter (10 off) for probe handle	0554 3385	
easyheat PC analysis software, shows measurement in form of diagrams, tables and manages customer data. Please order USB cable 0449 0047 separately.	0554 3332	
Full version EasyHeat + EasyHeat Mobile (for PC und PDA)	0554 1210	
USB connection cable, instrument to PC	0449 0047	
ISO calibration certificate/flue gas	0520 0003	

Accessories	Part no.
Transport and Protection	
Basic system case for analyzer, probes and access	sories 0516 3330
Basic system case with two levels for analyser, pro accessories	obes and additional 0516 3331
Tools system case with tools section, without controls system case	ents, attachable to basic 0516 0329
Versatile system case without sections, attachable easy storage of analyser and additional accessorie	
Measurement case (leather) with drawers for instr	uments and accessories 0516 0303



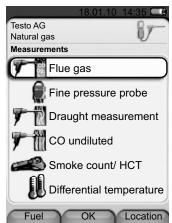
### Understand flue gas analysis at a glance

The advantages of the new flue gas analyzer testo 330 LL:

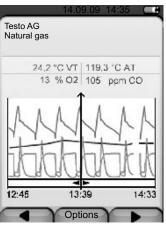
- High-resolution colour display for the graphic representation of your measurement data
- Extended measurement menus such as Tightness testing for comprehensive analysis of the heating system
- Logger function for easy long-term recording of the measurement curve



Main menu – select adjustment function

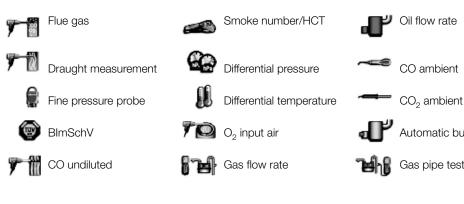


Select one of the pre-set measurements



Measurement data can be graphically visualized and quickly analyzed

#### The measurement menus



Further advantages of the flue gas analyzer testo 330 LL: The new instrument design

Thanks to the new colour design and the materials used, the instrument is also suitable for use in rough and dirty surroundings.





# testo 325-I

testo 325-I is the introduction to affordable flue gas analysis for SO2. It combines precision with user-friendly operation and low costs. It is the ideal instrument for checking emissions and monitoring thermal processes.

#### testo 325-I SO2 Set

SO2 Set includes analyser and sampling probe (with Tygon® hose), with batteries and calibration protocol

Part no.

0563 3260

# Industrial flue gas - Affordable analysis and documentation

- User-friendly operation and handling large display
- Gas sensor can be easily changed by the user



Flue gas probes	Illustration	Part no.
Sampling probe, 300 mm immersion depth, Ø 6 mm, Tmax. +500 °C, 3 m hose, without handle, is included in SO2 set		Included in set
Sampling probe, 700 mm immersion depth, incl. probe stop, Tmax +1000°C, 3 m hose	700 mm Ø 8 mm	0699 3451/3

Accessories

Technical data			
Meas. range	0 to +3000 ppm SO <sub>2</sub>	Power supply	Mains unit
Accuracy	±5% of mv	Battery type	4 AA batteries
±1 digit	(+400 to +3000 ppm	Battery life	+4 to +45 °C
	SO <sub>2</sub> )	Material/Housing	ABS
	$\pm 20 \text{ ppm SO}_2 (0 \text{ to} +400 \text{ ppm SO}_2)$	Dimensions	216 x 68 x 47 mm
	1 100 pp 00 <sub>2</sub> /	Weight	500 g
Response time t <sub>90</sub>		Warranty:	
Resolution	1 ppm SO <sub>2</sub>	Measuring instrume	ent: 2 years (excluding
Oper. temp.	+4 to +45 °C	working parts, e.g.	gas sensors,)
Storage temp.	-20 to +50 °C	Gas sensors: 6 mor	iths
Battery life	4 h	Power supply: Batte	ry or power unit

Printer and accessories	
Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries, for printing out measurements on site $$	0554 0549
External fast charger for 1-4 AA rech. batteries, incl. 4 Ni-MH rech. batteries with individual cell charging and charge control display, incl. impulse trickle charging, integrated discharge function, with built-in international mains plug, 100-240 V, 300 mA, 50/60 Hz	0554 0610
Spare thermal paper for printer (6 rolls)	0554 0569
Spare thermal paper for printer (6 rolls), permanent ink, measurement data documentation legible for up to 10 years	0554 0568
Transport and Protection	
Transport case (plastic) for instrument, probes and accessories, for safe and orderly storage $$	0516 3250
Additional accessories and spare parts	
Sealing cone with knurled screw for sampling probe	0554 9050
Mains unit 230 V/8 V/1 A, for instrument (European plug), for mains operation and battery recharging	0554 1084
Spare particle filter (10 off), for CO flue gas probe	0554 0040
Smoke tester with oil, soot sheet, for measuring soot in flue gas	0554 0307
Filter paper to determine smoke number, 40 strips for approx. 200 measurements	0554 0308

Part no.



# testo 325-I CO<sub>high</sub>

# Your introduction to portable flue gas analysis

testo 325-I  $\rm CO_{high}$   $\rm [O_2]$  is your starter instrument for affordable flue gas analysis. User-friendly operation and low purchasing and maintenance costs make it the ideal mobile partner for monitoring the atmosphere of thermal processes in the production sector and tuning process burners and gas motors.

- The readings are shown constantly in the display for as long as the pump as is running.
- Gas sensors are easily changed by the user
- Instrument protection on account of detachable condensate trap



# testo 325-l $CO_{high}$ $[O_2]$

Flue gas analyzer equipped with  ${\rm CO,\,O_2},$  rechargeable batteries and calibration protocol included

Part no.

0632 3265

#### Recommended set

Basic Set: testo 325-I CO<sub>high</sub> [O<sub>2</sub>] in case

- testo 325-I  $\rm CO_{high}$   $\rm [O_2]$  Flue gas analyzer equipped with CO,  $\rm O_2$ , rechargeable batteries and calibration protocol included (Part no. 0632 3265)
- Mains unit 230 V/8 V/1 A, for instrument (European plug) (Part no. 0554 1084)
- Flexible flue gas probe, specially for measuring motor emissions, Tmax +500°C, 3 m hose (Part no. 0600 9640)
- Spare particle filter (10 off) (Part no. 0554 0040)
- Transport case (plastic) for instrument, probes and accessories (Part no. 0516 3250)

Flue gas probes	Illustration						Part no.
Sampling probe, 700 mm immersion depth, incl. orobe stop, Tmax +1000°C, 3 m hose		Titter .	700 mm Ø 8 mm		l		0699 3451/3
Flexible flue gas probe, specially for measuring motor emissions, Tmax +500°C, 3 m hose		—canditionaring	<b>(8/10/10 NI)</b> Ø 10 mm	Max. immersi Flexible range	ion depth: 235 mm e: 160 mm		0600 9640
Temperature probes	Illustration			Meas. range	Accuracy	t99	Part no.
Waterproof immersion/penetration probe, TC Type K	Conn.: Fixed cable	114 mm Ø 5 mm	50 mm Ø 3.7 mm	-60 to +400 °C	Class 2	7 s	0602 1293
Pipe wrap probe with Velcro strip, for temperature measurement on pipes with diameter up to max. 120 mm, Tmax +120°C, TC Type K	395 mm  Conn.: Fixed cable		20 mm	-50 to +120 °C	Class 1	90 s	0628 0020
Robust air probe, T/C Type K	Conn.: Fixed cable	0 4 mm		-60 to +400 °C	Class 2	25 s	0602 1793

Technical data				Accessories	Part no.	
Meas. range	O to 7 Vol. % CO		<b>O</b> <sub>2</sub> 0 to 21 Vol. % O <sub>2</sub>	Transport case (plastic) for instrument, probes and accessories, for safe and orderly storage	0516 3250	
Accuracy ±1 digit	±5% of mv (0.08 to 0.2 Vol. %) ±10% of mv (0.2 to 7 Vol. %)		±0.2 Vol. % 0 <sub>2</sub>	Mains unit 230 V/ 8 V/ 1 A, for instrument (European plug), for mains 055 operation and battery recharging		
Resolution			0.1 Vol. % O <sub>2</sub>	Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries, for printing out measurements on site	0554 0549	
			2	Spare thermal paper for printer (6 rolls)	0554 0569	
Common data				Spare thermal paper for printer (6 rolls), permanent ink, measurement data	0554 0568	
Meas. range	-40 to +1000 °C	Warranty	Meas. instr.: 2 years	documentation legible for up to 10 years		
Accuracy ±1 digit	$\pm 0.5$ °C (-40 to +99.9 °C) $\pm 0.5$ % of mv (+100 to +1000 °C)		(excluding wear parts, e.g. gas sensors,); O <sub>2</sub> sensor: 1.5 years; CO sensor: 1 year	Spare particle filter (10 off), for CO flue gas probe	0554 0040	
Resolution	0.1 °C		School. I year			
Oper. temp.	-5 to +45 °C					
Storage temp	-20 to +50 °C					



Rising fuel costs for thermal systems highlight more and more the need for efficiency monitoring using emission measurements. A practical, easy-to-use emission analyzer for a variety of applications is therefore ideal.

testo 340 flue gas analyzer incl. rechargeable battery, calibration protocol and carry strap, equipped with O2 sensor and built-in flow/differential pressure measurement

Part no

0632 3340

# Hand-held analyzer for industrial flue gas analysis

- The unique measuring range extension feature facilitates unlimited measurements even at high gas concentrations.
- testo 340 is equipped with an O2 sensor as standard. 3 additional gas sensors can be individually configured at any time so your analyzer is optimally adapted to your measurement job.
- Compact design combined with reliable engineering makes testo 340 the ideal analyzer for commissioning, service and maintenance work as well as measurements for monitoring purposes.
  - Industrial burners
  - Stationary industrial engines
  - Gas turbines
- Thermal processes
- TÜV approval / EN standard

   Accuracy approved for O2, CO2,
   CO, NO, NOlow, °C, hPa to EN

   50379 standard, Part 2
  - Approved sensor change (adjustment without test gas)

Options	Part no.					
testo 340 must be equipped with a second gas sensor otherwise the analyzer cannot function. Max. 3 additional sensors can be fitted.						
Option: CO (H2 compensated) measurement module, 0 to 10,000 ppm	0393 1100					
Option COlow (H2 compensated) measurement module, 0 to 500 ppm	0393 1102					
Option: NO measurement module, 0 to 3,000 ppm	0393 1150					
Option: NOlow measurement module, 0 to 300 ppm	0393 1152					
Option: NO2 measurement module, 0 to 500 ppm	0393 1200					
Option: SO2 measurement module, 0 to 5,000 ppm	0393 1250					
Option: BLUETOOTH® module	0440 0784					
Option: dilution of all sensors	0440 3350					





# Flue gas probes

					Part no.
Flue gas probe, modular, 335 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI)	Tmax				0600 9766
500°C and hose 2.2 m	=				
Flue gas probe, modular, 335 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI) 1000°C and hose 2.2 m	Tmax		Ø 8 mm		0600 8764
Flue gas probe, modular, with preliminary filter, 335 mm immersion depth, incl. probe stop, hermocouple NiCr-Ni (Tl) Tmax 1000°C and hose 2.2 m	7				0600 8766
Standard probes, 700 mm long					Part no.
Flue gas probe, modular, 700 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni (TI) $500^{\circ}\mathrm{C}$ and hose $2.2~\mathrm{m}$	Tmax				0600 9767
Flue gas probe, modular, 700 mm immersion depth, incl. probe stop, thermocouple NiCr-Ni Tm 1000°C and hose 2.2 m	ax T			Ø 8 mm	0600 8765
Flue gas probe, modular, with preliminary filter, 700 mm immersion depth, incl. probe stop, hermocouple NiCr-Ni (TI) Tmax 1000°C and hose 2.2 m	_ 7				0600 8767
Accessories					Part no.
					0554 1202
ose extension, 2.8 m, extension cable for probe and analyser	4				
robe shaft with preliminary filter, 335 mm long, with probe stop, Ø 8 mm, Tmax 1000 °C	3.63	ill marrata		accessors to the second	0554 8766
robe shaft with preliminary filter, 700 mm long, with probe stop, Ø 8 mm, Tmax 1000 °C	-		il .	Ø 8 mm Ø 14 mm	0554 8767
pare sintered filter (2 off)					0554 3372
pare particle filter (10 off) for probe handle					0554 3385
robe shaft, 700 mm long, with probe stop, Ø 8 mm, Tmax 500 °C		~			0554 9767
robe shaft, 335 mm long, with probe stop, Ø 8 mm, Tmax 1000 °C	8.3	1111	-	Consequence of the same of the	0554 8764
robe shaft, 700 mm long, with probe stop, Ø 8 mm, Tmax 1000 °C	-	1	Ī	Ø 8 mm	0554 8765
Motor probes					Part no.
ue gas probe for industrial motors, 335 mm immersion depth, with probe stop, built-in conde ap and heat protection plate, Tmax 1000 °C, special hose for N02/S02 measurements, 2.2 n					0600 7560
ue gas probe for industrial motors with probe shaft prefilter, 335 mm immersion depth, with pop, built-in condensate trap and heat protection plate, Tmax 1000 °C, special hose for NO2/Seasurements, 2.2 m long			-		0600 7561
hermocouple for exhaust gas temperature measurement (NiCr-Ni, length 400 mm, Tmax. +10 i/th 2.4 m connection cable and additional temperature protection	000 °C),	/		_	0600 8894
pare particle filter (10 off) for condensate trap in gas sampling hose					0554 3371
pare sintered filter (2 off)					0554 3372
Industrial probes					Part no.
dapter, non-heated	-			Ambient temp.: -20 to +50 °C; Protection	0600 7911
		71		class: IP54; Ĝas inlet: G1/4"; Gas outlet: M 10x1 outer thread; Weight: 0.4 kg	00007077
xtension pipe to +600 °C, stainless steel 1.4571		1000 mm		Connection: Thread screw/screw socket	0600 7802
extension pipe to +1200 °C, Inconel 625	William I		-	G1/4"; Weight: 0.45 kg	0600 7804
	0 20	mm Ø 12 mm	_		5555.501
on-heated sampling pipe to +600 °C, stainless steel 1.4571	₩ 20 I	1000	mm	Weight O. A.Lin	0600 7801
OU DOMINA GRADUIU DIUG IO TOOO O SIGUIUGAA MEEL 1 4-17 !	ection: G1/4" I			Weight 0.4 kg	
	CCIOII. U1/4				
	0.20	T 0.12	mm		0600 7803
on-heated sampling pipe to +1200 °C, Inconel 625 Conn	Ø 20	) mm Ø 12			
on-heated sampling pipe to +1200 °C, Inconel 625 Connon-heated sampling pipe to +1800 °C, Al-Oxide		T 0.12		Weight 0.4 kg	0600 7805
on-heated sampling pipe to +1200 °C, Inconel 625 Connon-heated sampling pipe to +1800 °C, Al-Oxide	ection: G1/4"	0 12 1000	mm	Weight 0.4 kg	
on-heated sampling pipe to +1200 °C, Inconel 625 Connon-heated sampling pipe to +1800 °C, Al-Oxide		0 12 1000 mm Ø 12	mm		0600 7805
on-heated sampling pipe to +1200 °C, Inconel 625 Connon-heated sampling pipe to +1800 °C, Al-Oxide	ection: G1/4"	0 12 1000	mm	Dust load: max. 20 g / m3; filter fineness: 20	
on-heated sampling pipe to +1200 °C, Inconel 625  on-heated sampling pipe to +1800 °C, Al-Oxide  Connection of the sampling pipe to +1800 °C, Al-Oxide  Connection of the sampling pipe to +1800 °C, Al-Oxide	ection: G1/4"	0 12 1000 mm Ø 12	mm mm	Dust load: max. 20 g / m3; filter fineness: 20 g/ m3; filter fineness: 20 g/ m2; Temperature: max. 1000 °C, Material: ceramic; Connection: G1/4" thread nipple;	0600 7805
on-heated sampling pipe to +1200 °C, Inconel 625  on-heated sampling pipe to +1800 °C, Al-Oxide  Connection of the sampling pipe to +1800 °C, Al-Oxide  Connection of the sampling pipe to +1800 °C, Al-Oxide	ection: G1/4"	0 12 1000 mm Ø 12	mm mm	Dust load: max. 20 g / m3; filter fineness: 20 μm; Temperature: max. 1000 °C; Material:	0600 7805
on-heated sampling pipe to +1200 °C, Inconel 625  Connected sampling pipe to +1800 °C, Al-Oxide  Connected sampling pip	ection: G1/4" 0 20	mm Ø 12 1000 mm Ø 12 50 mm	mm mm	Dust load: max. 20 g / m3; filter fineness: 20 g/ m3; filter fineness: 20 g/ m2; Temperature: max. 1000 °C, Material: ceramic; Connection: G1/4" thread nipple;	0600 7805
on-heated sampling pipe to +1200 °C, Inconel 625  on-heated sampling pipe to +1800 °C, Al-Oxide  Connection of the sampli	ection: G1/4" 0 20	mm Ø 12 1000 mm Ø 12 50 mm	mm mm	Dust load: max. 20 g / m3; filter fineness: 20 g/ m3; filter fineness: 20 g/ m2; Temperature: max. 1000 °C, Material: ceramic; Connection: G1/4" thread nipple;	0600 7805 0554 0710
on-heated sampling pipe to +1200 °C, Inconel 625  Connent-heated sampling pipe to +1800 °C, Al-Oxide  Connection on-heated sampling pipe to +1800 °C, Al-Oxide  Connection on the sampling pipe to +1800 °C, Al-Oxide  Connection on th	ection: G1/4" 0 20	mm Ø 12 1000 mm Ø 12 50 mm	mm	Dust load: max. 20 g / m3; filter fineness: 20 µm; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg	0600 7805 0554 0710
on-heated sampling pipe to +1200 °C, Inconel 625  Connel on-heated sampling pipe to +1800 °C, Al-Oxide  Connel on-heated sampling pipe to +1800 °C, Al-Oxide  Connel of the connel of th	ection: G1/4" 0 20	mm Ø 12  1000  mm Ø 12  50 mm	mm mm	Dust load: max. 20 g / m3; filter fineness: 20 μm; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg	0600 7805 0554 0710 0554 3352
Jon-heated sampling pipe to +1200 °C, Inconel 625 Connel Jon-heated sampling pipe to +1800 °C, Al-Oxide	ection: G1/4" 0 20	mm Ø 12  1000  mm Ø 12	mm	Dust load: max. 20 g / m3; filter fineness: 20 µm; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg  Connection: To analyser via 4 m connection cable with 8 pin plug; Weight: 0.15 kg.	0600 7805 0554 0710 0554 3352 0430 0065
Ion-heated sampling pipe to +1200 °C, Inconel 625  Ion-heated sampling pipe to +1800 °C, Al-Oxide  Ion-heated sampling pipe to +1800 °C, Al-Oxide  Connection of the pipe of t	ong	mm 0 12 1000 mm 0 12 50 mm 0 23 mm	mm	Dust load: max. 20 g / m3; filter fineness: 20 m; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg  Connection: To analyser via 4 m connection cable with 8 pin plug; Weight: 0.15 kg. The length depends on the number of	0600 7805 0554 0710 0554 3352 0430 0065 0430 0066
on-heated sampling pipe to +1200 °C, Inconel 625  Connel on-heated sampling pipe to +1800 °C, Al-Oxide  reliminary filter for dusty flue gases, ceramic  reliminary filter can only be mounted on extension pipe 0600 7802 or 0600 7804.  as sampling hose for accurate NO <sub>2</sub> /SO <sub>2</sub> measurements with built-in condensate trap, 2.2 m long hermocouple, NiCr-Ni, -200 to +1200 °C, Inconel 625, 1.2 m long hermocouple, NiCr-Ni, -200 to +1200 °C, Inconel 625, 3.2 m long hermocouple, NiCr-Ni, -200 to +1200 °C, Inconel 625, 3.2 m long	ection: G1/4" 0 20	mm 0 12 1000 mm 0 12 50 mm 0 23 mm	mm	Dust load: max. 20 g / m3; filter fineness: 20 m; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg  Connection: To analyser via 4 m connection cable with 8 pin plug; Weight: 0.15 kg. The length depends on the number of	0600 7805 0554 0710 0554 3352 0430 0065 0430 0066 0430 0067



# More probes

For testo 300 M-I/XL-I	Illustration	Meas. range	Accuracy	t99	Part no.
Mini ambient air probe, Tmax +80°C, for separate ambient air temperature measurement	02/101	0 to +80 °C			0600 3692
Pipe wrap probe for pipes with diameter of up to 2", for flow/return temp. meas. in hydronic systems	Conn.: Fixed cable	-60 to +130 °C	Class 2	5 s	0600 4593
Mini ambient air probe, 60 mm immersion depth, systems w. outside primary air intakes	w. probe stop, magnetic clip, Tmax +100°C, for dual wall clearance to	mp. meas. in			0600 9797

Pitot tubes for flow measurement	Illustration	Meas. range	Part no.
Pitot tube, 350 mm long, stainless steel, neasures velocity speed	350 mm	Oper. temp. 0 to +600 °C	0635 2145
	Ø 7 mm		
Pitot tube, 1000 mm long, stainless steel,		Oper. temp. 0 to +600 °C	0635 2345
neasures velocity speed	1000 mm	0 10 +600 °C	
	Ø 7 mm		
Pitot tube, stainless steel, 750 mm long, neasures flow speed with temperature, 3x hoses	750 mm	-40 to +1000 °C	0635 2042
5 m long) and heat protection plate	Ø 8 mm		
Connection hose, silicone, 5m long, max. load 700	nPa (mbar)		0554 0440
Calibration Certificates			Part no.
SO calibration certificate velocity, hot wire, vane an	emometer, Pitot tube; calibration points 1; 2; 5;	10 m/s	0520 0004
SO calibration certificate/Velocity, hot wire, vane an	emometer Pitot tube: calibration points 5: 10: 1	5· 20 m/s	0520 0034

#### testo 340 **Accessories**

Accessories	
	Part no.
Transport case for analyzer and probes	0516 3400
100-240VAC / $6.3VDC$ international mains unit, for mains operation or battery charging in instrument	0554 1096
"easyEmission" software with USB cable to connect instrument to PC	0554 3334
Multiple license/"easyEmission" software	0554 3338
Testo fast printer with wireless infrared interface, 1 roll thermal paper and 4 AA batteries	0554 0549
BLUETOOTH® printer set with wireless Bluetooth interface, incl. 1 roll thermal paper, rechargeable battery and mains unit	0554 0553
Spare thermal paper for printer (6 rolls), permanent ink	0554 0568
Spare thermal paper for printer (6 rolls)	0554 0569
Spare battery with charger	0554 1087
Instrument cleaner (100 ml)	0554 1207
NO replacement filter, 1 off	0554 4150
CO replacement filter, 1 off	0554 4100
ISO calibration certificate/flue gas, calibration points 2.5% 02; 100 and 1000 ppm C0; 800 ppm N0; 80 ppm N02; 1000 ppm S02	0520 0003
Information about instrument upgrades and prices availa	able on request.



# testo 340 Technical data

	Meas. range	Accuracy	Resolution	Response time
O <sub>2</sub> measurement	0 to 25 Vol. %	±0.2 Vol. %	0.01 Vol. %	t <sub>90</sub> ⟨20 s
CO measurement (H <sub>2</sub> compensated)	0 to 10000 ppm	±10 ppm or ±10% of mv (0 to 200 ppm)  ±20 ppm or ±5% of mv (201 to 2000 ppm)  ±10% of mv (2001 to 10000 ppm)	1 ppm	t <sub>90</sub> <40 s
$\begin{array}{l} {\rm CO}_{\rm low} \\ {\rm measurement} \ ({\rm H}_2 \\ {\rm compensated}) \end{array}$	0 to 500 ppm	±2 ppm (0 to 39.9 ppm) ±5% of mv (remaining range) <sup>X</sup> XData correspond to 20°C ambient temperature. Additional temperature coefficient 0.25% of mv/K.	0.1 ppm	t <sub>90</sub> <40 s
NO measurement	0 to 3000 ppm	±5 ppm (0 to 99 ppm) ±5% of mv (100 to 1999 ppm) ±10% of mv (2000 to 3000 ppm)	1 ppm	t <sub>90</sub> <30 s
NO <sub>low</sub> measurement Probe type Type K (NiCr-Ni)	0 to 300 ppm	±2 ppm (0 to 39.9 ppm) ±5% of mv (remaining range)	0.1 ppm	t <sub>90</sub> <30 s
NO <sub>2</sub> measurement*	0 to 500 ppm	$\pm 10$ ppm (0 to 199 ppm) $\pm 5\%$ of mv (remaining range)	0.1 ppm	t <sub>90</sub> <40 s
SO <sub>2</sub> measurement*	0 to 5000 ppm	$\pm 10$ ppm (0 to 99 ppm) $\pm 10\%$ of mv (remaining range)	1 ppm	t <sub>90</sub> <40 s
Temperature meas. Probe type	-40 to +1200 °C	$\pm 0.5$ °C (0 to $+99$ °C) $\pm 0.5$ % of mv (remaining range)	0.1 °C	
Draught measurement	-40 to +40 hPa	±0.03 hPa (-2.99 to +2.99 hPa) ±1.5 % of mv (remaining range)	0.01 hPa	
Differential pressure measurement	-200 to 200 hPa	$\pm 0.5$ hPa (-49.9 to 49.9 hPa) $\pm 1.5$ % of mv (remaining range)	0.1 hPa	
Absolute pressure measurement	600 to +1150 hPa	±10 hPa	1 hPa	
Derived parameters				
Efficiency	0 to 120 %		0.1 %	
Flue gas loss	0 to 99.9 %		0.1 %	
Flue gas dewpoint	0 to 99.9 °C		0.1 °C	
CO <sub>2</sub> measurement (calculation from O <sub>2</sub> )	0 to CO <sub>2</sub> max.	±0.2 Vol. %	0.1 Vol. %	Response time t90 = $\langle$ 40 s

<sup>\*</sup>Max. measurement duration of 2 hours should not be exceeded in order to avoid absorption.

# Country permits BLUET00TH® wireless transmission for testo 340 The BLUET00TH® radio module used by Testo is

The BLUETOOTH® radio module used by Testo is permitted for the following countries and may only be used in those countries, i.e. the BLUETOOTH® wireless transmission may not be used in any other country!

### Europe including all EU member states

Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden and Turkey

### European countires (EFTA)

 $\label{lem:lemma} \mbox{Iceland, Liechtenstein, Norway, Switzerland}$ 

#### Non-European countries

Canada, USA , Japan, Ukraine, Australia, Colombia and El Salvador



# Technical data

Measurement ran	ge extension				
Single dilution factor 5 (standard)					
CO measurement (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	700 ppm to 50000 ppm ±10 % of mv (additional error) 1 ppm			
CO <sub>low</sub> measurement (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	300 ppm to 2.500 ppm ±10 % of mv (additional error) 0.1 ppm			
NOlow measurement	Meas. range Accuracy Resolution	150 ppm to 1.500 ppm $\pm 10$ % of mv (additional error) 0.1 ppm			
NO measurement	Meas. range Accuracy Resolution	500 ppm to 15.000 ppm $\pm 10$ % of mv (additional error) 0.1 ppm			
SO <sub>2</sub> measurement	Meas. range Accuracy Resolution	500 ppm to 25000 ppm $\pm 10$ % of mv (additional error) 1 ppm			
Dilution of all sensors,	Factor 2 (option, Part no. 0	0440 3350)			
O <sub>2</sub> measurement	With measuring range ex Meas. range: Accuracy: Resolution:	xtension switched on over all sensors:  0 to 25 vol.%  ±1 vol.% additional error (0 to 4.99 vol.%)  ±0.5 vol.% additional error (5 to 25 vol.%)  0.01 vol.%			
CO measurement (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	700 ppm to 20000 ppm ±10 % of mv (additional error) 1 ppm			
CO <sub>low</sub> measurement (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	500 ppm to 1000 ppm ±10 % of mv (additional error) 0.1 ppm			
NO measurement	Meas. range Accuracy Resolution	500 ppm to 6000 ppm ±10 % of mv (additional error) 1 ppm			
NO <sub>low</sub> measurement	Meas. range Accuracy Resolution	150 ppm to 600 ppm ±10 % of mv (additional error) 0.1 ppm			
NO <sub>2</sub> measurement	Meas. range Accuracy Resolution	200 ppm to 1000 ppm ±10 % of mv (additional error) 0.1 ppm			
SO <sub>2</sub> measurement	Meas. range Accuracy Resolution	500 ppm to 10000 ppm ±10 % of mv (additional error) 1 ppm			

General technical data		
Memory	Maximum Per folder Per site Max. number of protocols is sites	100 folders max. 10 sites max. 200 protocols determined by the number of folders or
Controlled diaphragm pump:	Pump flow Hose length Max positive pressure/Flue Max negative pressure/Flue	ŭ .
User-defineable fuels	10 user-defineable fuels in	ncl. test gas as fuel
Weight	960 g	
Dimensions	283 x 103 x 65 mm	
Storage temp.	-20 to +50 °C	
Oper. temp.	-5 to +50 °C	
Display	Graphics display: 160 x 240	) pixels
Power supply	Rech. block: 3.7V/2.4Ah Power: 6.3 V/2A	
Material/Housing	TPE PC	
Protection class	IP40	
Warranty	Analyzer 2 years (excluding Rech. batt. Gas sensors CO, NO, CO $_{\rm low}$ , NO $_{\rm low}$ , NO $_{\rm 2}$ , $O_{\rm 2}$ :	wearing parts, e.g. gas sensors) 1 year  SO <sub>2</sub> : 1 year 1.5 years

### **Data communication**

Wireless readout, transmission and printing of readings



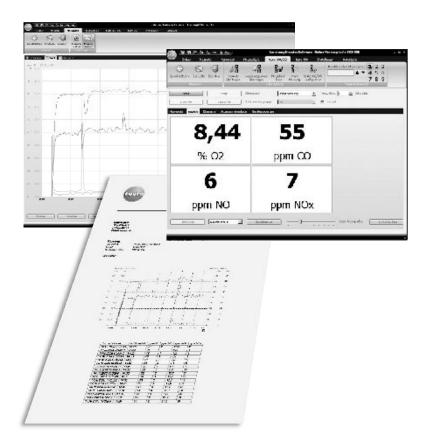
The new communication interface: Bluetooth® 2.0 Wireless connection via Bluetooth® 2.0 to testo BLUETOOTH® printers and direct communication to Notebook/PC over a distance of up to 10m (free field) are features of the new testo 340 option. Readings and configurations are transmitted wirelessly to your Notebook/PC for storage and analysis.

### testo printers

Print data is transmitted wirelessly to the printer by infrared interface (visual contact required) or by new BLUETOOTH® wireless transmission. This saves time since the analyzser is ready for use again immediately following data transmission.



Convenient measurement data management with "easyEmission"



Data can be read out, easily edited, filed and managed using "easyEmission" software:

### Benefits of easyEmission:

- · Readings are shown in table or graph form
- User-defined measurement spacing (from one measurement / second to one measurement /
- Online measurements via BLUETOOTH® wireless transmission or USB connection
- Customer and application-specific measurement logs
- Data structure and measurement information can be transmitted from computer to analyzer
- All instrument configurations and settings can be easily carried out with easyEmission
- Direct transmission to Excel and pdf formats
- Easy implementation of individual formulae for your own calculations
- · Calculation of fuel factors when using customer-specific fuels



testo 350 is a flexible, portable analysis system which is basically made up of a control unit, a flue gas analyzer and a flue gas probe, depending on customer requirements.

The detachable **control unit** can control the analysis system and read out data. The testo 350 XL control unit can also be used as a separate hand-held analyzer for differential pressure (built-in) and also for temperature, humidity, flow etc. thanks to its additional probe socket. Readings are printed on the built-in printer.

The **flue gas analyzer** is the "heart" of the analysis system and is available in two different versions:

- testo 350 S Basic version
- testo 350 XL Advanced version.

The testo 350 S flue gas analyzer is equipped with a gas sensor for  $O_2$  as standard. One sensor must be fitted or up to 5 additional sensors for NO (option),  $NO_2$  (option),  $SO_2$  (option)

The even more convenient **testo 350 XL flue gas analyzer** is equipped with gas sensors for  $O_2$ , CO, NO and  $NO_2$  as standard. Additional sensors for HC (option),  $KO_{low}$  (option),  $KO_{low}$  (option),  $KO_{low}$  (option),  $KO_{low}$  (option) or  $KO_{low}$  (option) are available. In addition to the features of the S version, the testo  $KO_{low}$  (option) as a Peltier gas preparation unit with a hose pump to regulate condensate disposal as well as a fresh air valve for long-term measurements lasting several hours.

Both versions of the flue gas analyzers can be equipped with up to 6 gas sensors, have a built-in rechargeable battery as standard, (for battery operation), data logger (250,000 readings) as well as a Testo data bus connection.

The testo 350 S flue gas analyzer can be retrofitted with all the features/functions of the testo 350 XL flue gas analyzer.

#### Tests and permits

- TÜV Bayern RgG 211
- Conforms to DIN EN 50379 Part 2

## testo 350 S/XL, flexible flue gas measuring system

New Now with Bluetooth Wireless transfer





Advanced Testing Program Tests and permits

- TÜV Bavaria RgG 211
- Conforms to DIN EN 50379 Part 2

## testo 350 S/XL, flexible flue gas measuring system



#### testo 350-S control unit

Control unit displays measurement data and controls measurement system ,incl. built-in printer, connection for Testo data bus and terminal plug

Part no. 0563 0369

### Control-Unit testo 350-XL

Control unit displays measurement data and controls the measurement system, incl. built-in printer, pressure measurement 40/200 hPa, 1 user defined probe socket, programmable measurements and memory space for 250.000 readings, connection for Testo data bus, incl. terminal plug

Part no. 0563 0353



#### testo 350-S flue gas analyser box

testo 350-S flue gas analyser, equipped with: O<sub>2</sub>, differential pressure measurement, 2 temperature probe sockets, testo data bus connection, built-in rechargeable battery, data logger, can be upgraded to max. 6 sensors (with NO, NO2, CO, H2S, HC, SO2, CO<sub>2</sub> NDIR)

A second gas sensor must be installed in testo 350-S, otherwise the instrument is unable to function. Up to 5 additional sensors can be fitted.

Part no. 0563 0368

#### testo 350 XL flue gas analyzer box

testo 350 XL analyzer box, equipped with O2, CO (with switch-off and rinse function), NO,  $NO_2$ , differential pressure measurement, 2 temperature probe sockets, gas preparation, Testo data bus adapter, automatic fresh air rinse with valve (including measurement range extension with dilution factor 5 for all sensors), built-in rechargeable battery, data memory, can be upgraded to max. 6 gas sensors (with H<sub>2</sub>S, HC, SO<sub>2</sub>, CO<sub>2</sub> NDIR)

Part no. 0563 0350

# Differences between control units at a glance

	testo 350 S control unit	testo 350 XL control unit
Built-in printer		
Differential pressure measurement (-40 to +40 hPa / -200 to +200 hPa)	_	
1 user-defined probe socket (for e.g. temperature, relative humidity measurement, etc.)	_	
Touchscreen	_	0
Connection from a flue gas analyzer to the Testo data bus		
Connection of several flue gas analyzers, analog output boxes and testo $454 \log gers$ to the Testo data bus	_	
NiMH rechargeable battery pack	0	0
Internal memory for 250,000 readings	_	
BLUETOOTH® wireless transfer	0	-

= Standard O= option - = Not possible

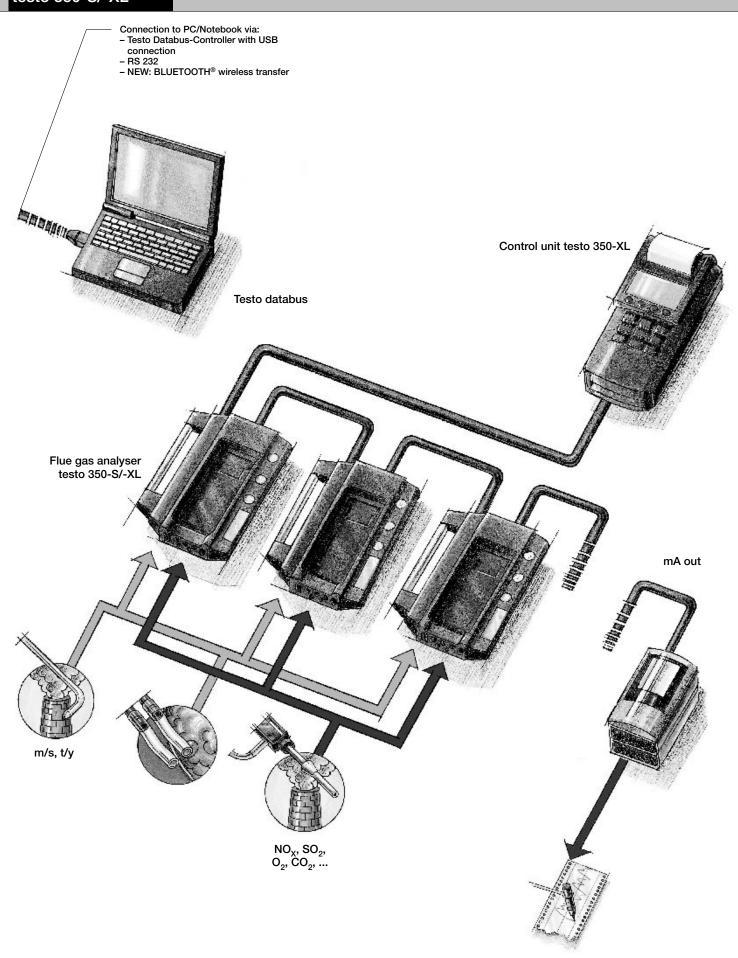
Maximum no. of gas sensors		

Differences between flue gas analysers at a glance

		testo 350 S	testo 350 XL
Maximum no. of	gas sensors	6	6
02	0 – 25 Vol.		
CO (H2)	0 – 10,000 ppm	0	
CO <sub>low</sub> (H2)	0 – 500 ppm	0	0
NO	0 – 3,000 ppm (0.1 ppm resolution)	0	
NO <sub>low</sub>	0 – 300 ppm (0.1 ppm resolution)	0	0
NO <sub>2</sub>	0 – 500 ppm (0.1 ppm resolution)	0	
SO <sub>2</sub>	0 – 5,000 ppm	0	0
HC	0 – 4 Vol. % (0.001 % resolution)	0	0
H <sub>2</sub> S	0 – 300 ppm (0.1 ppm resolution)	0	0
CO <sub>2</sub> (NDIR)	0 – 50 Vol. %	0	0
Built-in gas prep during long-term	paration unit (is recommended with high humidity levels in flue gas and n measurements >2 hrs measuring time)	0	
Automatic fresh 5 for all sensors	air rinse with valve (incl. measurement range extension with dilution factor	0	
Special gas pun	np for long-term measurements with extended warranty	0	0
Measurement ra	ange extension for CO gas sensor (with selectable dilution factors)	О	О
CO gas sensor s	switch-off via adjustable switch-off threshold		
Trigger input – s	stops and starts measurement externally	0	О
Differential pres	sure measurement (-40 to +40 hPa / -200 to +200 hPa)		
Built-in recharge	eable battery		
2 temperature p	robe sockets (Type K NiCr-Ni)		
Data logger (25)	0,000 readings)		
Testo data bus o	connection		
BLUETOOTH® w	vireless transfer	О	О

 $\bigcirc$  = option = Standard







The system concept of testo 350-S/-XL

For many applications in the industrial sector, a flue gas analyser with additional features is needed to fulfill the following requirements:

- Simultaneous gas and process analysis at different measurement points without a time-consuming measurement point changeover switch
- Option of connecting additional parameters such as °C; %RH; mA/mV etc.
- Long-term measurements in order to be able to assess different system cycles
- Flexibility of system in order to be able to react to the different requirements of the different systems. The testo 350-S/-XL measurement system fulfills these requirements. Several flue gas analysers, equipped differently, are connected together.

If several flue gas analysers, for example, are connected to the

Testo data bus, they can be controlled, read out or programmed via the following two options:

• One flue gas analyser after the other via the testo 350-XL Control Unit, for example, or via PC and an RS 232 cable

#### Alternatively:

 Several flue gas analysers simultaneously via PC and and the Testo data bus controller with USB connection.

#### Parameters

Parameters which can be measured using testo 350-S/-XL:

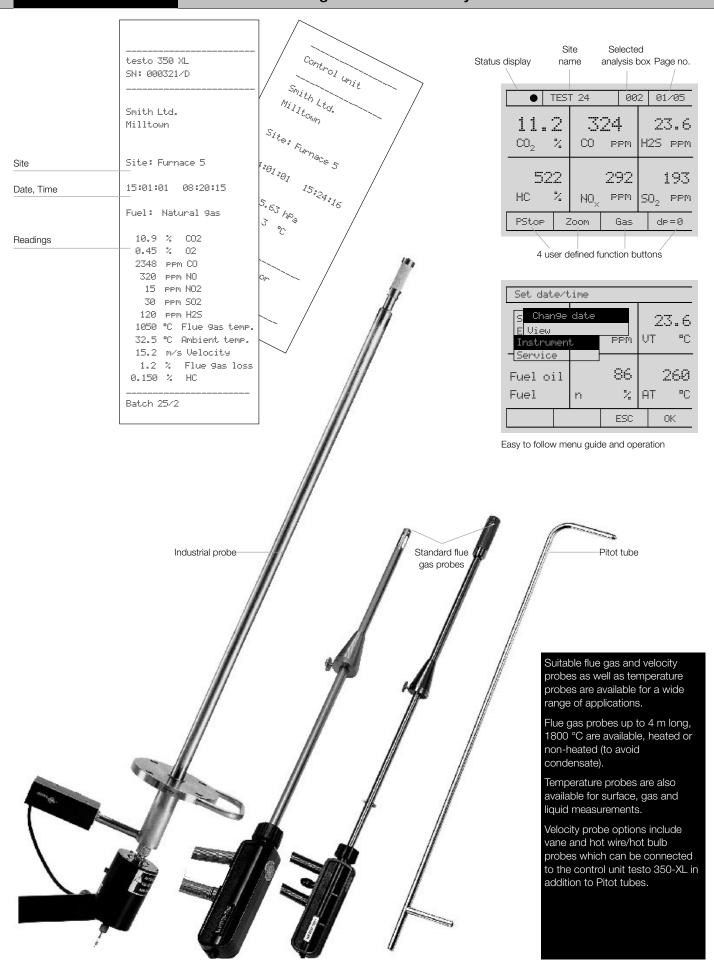
- a) Control unit testo 350-XL
- Temperature, e.g. of surfaces, liquids
- Humidity, e.g. in ambient air (no flue gas humidity)
- b) testo 350-S/-XL flue gas analyser
- Flue gas parameters such as O2, CO, NOx, SO2, H2S, HC, CO2(IR)
- Differential pressure, e.g. for combustion chamber pressure measurement
- Flow measurement with Pitot tube

The testo 350-S or testo 350-XL flue gas analysers are positioned at the respective measurement point. They are operated either connected to each other via the Testo data bus or as a separate datalogger without being connected. Separate measurement programs are saved in the flue gas analysers with the help of the testo 350-XL or PC Control unit. They include, for example, start/stop criteria, measurement cycles, fresh air phases etc. testo 350-S and testo 350-XL flue box analysers, equipped differently, can be used in the network. Likewise an analog output box (6 channels, 4-20mA) can be connected in this way (testo 350-XL

Control Unit only ).



# Versatile exhaust gas measurement system testo 350-S/-XL





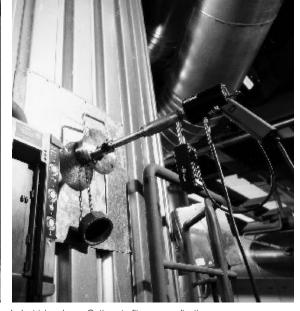
Sampling probes have to endure extreme conditions when measuring flue gases for example:

- High temperatures
- Corrosive condensate
- Dust
- Mechanical loads.

The selection of the right probe is critical for accurate and consistent measurements. Because the sampling locations are often different, it's beneficial to have a standard probe designed for a wide variety of applications. In addition to the standard sampling probes, Testo also offers probe systems for specific industrial applications.

## Gas sampling probes





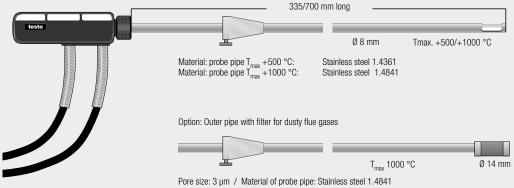
Standard sampling probes

Industrial probes - Options to fit every application

#### Standard sampling probes

The standard sampling probe is available in lengths of 335 mm and 700 mm and for different temperature ranges. The outer pipe with a sintered filter is used for dusty flue gases. The hose has a standard length of 2.2 m (5 m optional).





Standard probes, 335 mm long

Basic flue gas probe, 335 mm immersion depth, with probe stop, NiCr-  $\,$ 0600  $\,$ 7451 Ni (Tl) T/C, probe shaft: stainless steel 1.4361 (Tmax 500°C), 2.2 m hose, robust plug-in coupling

Options	Part no.
Heat-resistant probe shaft with pre-filter, Tmax. +1000 °C, 335 mm long, for dusty flue gases, 3 $\mu m$ pore size, probe shaft: stainless steel 1.4841	0440 7435
or	
Heat-resistant probe shaft without pre-filter (material: stainless steel 1.4841), Tmax + 1000 °C, with heat-resistant plate, 335 mm long	0440 7437
1) Special hose for NO2/SO2 measurements, 2.2 m long	0440 7442
1) Special hose for NO2/SO2 measurements, 5 m long	0440 7445
Hose, 5 m long (not for SO2 measurements)	0440 7443
1) Use outer pipe with filter for dusty flue gases.	
Accessories	
Spare sintered filter (2 off)	

Standard probes, 700 mm long	Part no.
	====
Basic flue gas probe, 700 mm immersion depth, with probe stop, NiCr-Ni (TI) T/C, probe shaft: stainless steel 1.4361 (Tmax 500°C), 2.2 m hose, robust plug-in coupling	0600 7452

Options	Part no.
Heat-resistant probe shaft with pre-filter, Tmax. +1000°C, 700 mm long, for dusty flue gases, 3 $\mu m$ pore size, probe shaft: stainless steel 1.4841	0440 7436
or	
Heat-resistant probe shaft without pre-filter (material: stainless steel 1.4841), Tmax +1000 °C, with heat-resistant plate, 700 mm long	0440 7438
Hose, 5 m long	0440 7444
1) Special hose for NO2/SO2 measurements, 2.2 m long	0440 7442
1) Special hose for NO2/SO2 measurements, 5 m long	0440 7446
1) Use outer pipe with filter for dusty flue gases.	

0554 3372

# Industrial probes - Options to fit every application

#### Robust sampling probes for industrial applications

This is a modular, portable probe system. The basic part of the system is the heated handle or non-heated adapter to which the sampling hoses are

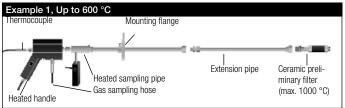
A thermocouple, connected to testo 350 M/XL, is used for simultaneous temperature measurements. Using extension pipes (up to max. 3 m) the probe can be used in large flue gas ducts. A preliminary filter is screwed on to protect the probe if used in dusty gases.

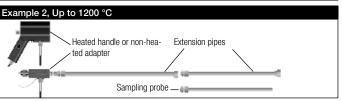
The heated probe (Ex. 1) is used for

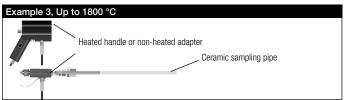
moist flue gases to eliminate false readings caused by the absorption of NO2 and SO2. The probes are attached to the flue gas duct using the mounting flange.

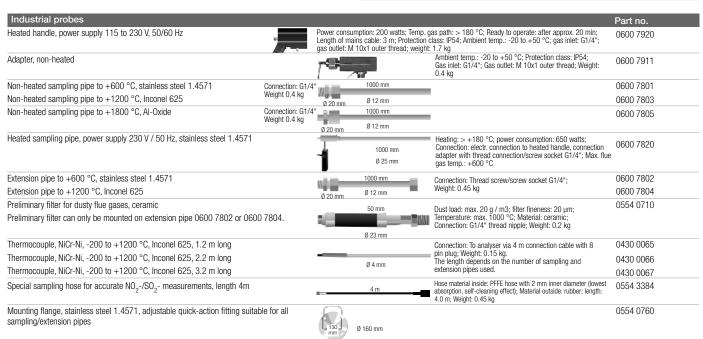
Non-heated probe pipes are used for flue gases up to 1200 °C (Ex. 2). The non-heated adapter can be used instead of a heated handle to measure O2. CO and NO or dry flue gases.

Ceramic sampling pipes (Ex. 3) which can withstand the enormous thermal load are used for measurements at more than 1200 °C.









# Transport case for industry probes

Transport case for industrial probes, aluminium, space for: handle, probes, flange and accessories

0516 7900

Heated handle Part no.: Power: 115 to 230 V 50/60 Hz supply: Power required:
Temp. gas path:
Ready to
operate:
Mains cable: 200 watts > 180 °C

3 m long Protection class: -20 to +50 °C Ambient temp.: Gas input Gas output: M 10x1 outer thread

Adapter, non-heat

Part no 0600 7911 Ambient temp.: -20 to +50 °C IP54 Protection class: Gas input: Gas output:: Weight: G1/4" M 10x1 outer thread 0.4 kg

Non-heated sampling pipes

Length: 1 m, Ø 12 mm G1/4" Connection: Weight: 0.4 kg Sampling pipe up to +600 °C Part no.: 0600 7801

Material: Sampling pipe Part no.: Stainless steel 1.4571 up to +1200 °C 0600 7803 Material: Inconel 625 Sampling pipe up to +1800 °C Part no 0600 7805 Al-Oxyd

npling pipe 0600 7820 (230 V)

Part no.: Dim.: Length: 1 m, Ø 25 mm Material Stainless steel 1.4571 Heating: 230 V / 50 Hz 650 watts
• Electr. connection to

heated handle Connection adapter with thread screw/ screw socket G1/4"

Max. flue gas temperature: +600 °C

Extension pipe

L = 1 m, Ø 12 mm (pipe) Connection: Screw socket/ thread screw G1/4"

0.45 kg +n +600 °C

Material: Extension pipe Part no..: Stainless steel 1.4571 Up to +1200 °C 0600 7804 Material Inconel 625

for dusty flue gase 0554 0710 max. 20 g / m3 20 μm max. 1000 °C Preliminary filter Part no.: Dust load: Filter fineness: Temperature: Dimensions: 50 mm. Ø 20 mm Material: Ceramio Connection G1/4" threaded nipple

Part no .:

0430 0065 (1.2 m long) 0430 0066 (2.2 m long) NiCr-Ni

Meas. range: Lengths: Diameter: -200 to +1000 °C 1.2 / 2.2 / 3.2 m 4 mm Inconel 625 Material to analyser via 4 m Connection

connection cable with 8 pin plug 0.15 kg Weight:

ard sampling hose for connection to testo 350 M/XL ana-

Part no.: 1 Viton hose with robust plug Hose material: Viton Length: Weight: 0.4 kg

0554 0760 Part no.. Material: Stainless steel 1.4571

Diameter 160 mm Movable quick-action fitting, suitable for all sampling Connection and extension pipe

Special sampling hose for accurate N02/S02 measurements for connection to testo 350 M/XL analyser Part no.: 0554 3384

Version: patented 1 way hose

with robust plug PTFE hose with 2 mm in-Host material/Inner diameter (lowest absorpti on. self-cleaning effect)

Host material/Outer: Rubber Length: Weight: 0.45 kg



# More probes

Gas sampling probes for measurements on industrial motors		Part no.
Information about instrument upgrades and prices available on request.		
Flue gas probe for industrial motors, 335 mm immersion depth, with probe stop and heat protection plate, Tmax 1000 °C, special hose for $NO_2/SO_2$ measurements, 2.2 m long		0600 7550
Exhaust gas probe for industrial engines, 335 mm immersion depth incl. cone and heat shield, Tmax $+1000~^\circ\mathrm{C}$ , special hose for $\mathrm{NO_2}/\mathrm{SO_2}$ measurements, length 5 m	Ø 8 mm	0600 7552
Flue gas probe for industrial motors with probe shaft prefilter, 335 mm immersion depth, with probe stop and heat protection plate, Tmax 1000 °C, special hose for $NO_2/SO_2$ measurements, 2.2 m long		0600 7551
Exhaust gas probe for industrial engines with probe shaft pre-filter, 335 mm immersion depth incl. cone and heat shield, Tmax +1000 °C, special hose for $\mathrm{NO_2}$ -/SO $_2$ measurements, length 5 m	Ø 8 mm Ø 14 mm	0600 7553

Accessories for gas sampling probes for measurements on industrial engines	Part no.
Spare probe shaft with	0554 7455
Thermocouple for exhaust gas temperature measurement (NiCr-Ni, length 400 mm, Tmax. +1000 °C), with 2.4 m connection cable and additional temperature protection	0600 8894
Thermocouple for measuring exhaust gas temperature (NiCr-Ni, length 400 mm, Tmax +1000 °C), with 5.2 m connection cable and additional temperature protection	0600 8895

Temperature	Illustration	Meas. range	Accuracy	t99	Part no.
Combustion air temperature probe, immersion lepth 300 mm	300 mm 0 5 mm	0 to +100 °C		30 s	0600 9791
Combustion air temperature probe, immersion lepth 190 mm	190 mm 0 4 mm	0 to +100 °C			0600 9787
Combustion air temperature probe, immersion epth 60 mm	60 mm 0 4 mm	0 to +100 °C		30 s	0600 9797
Mini ambient air probe, Tmax +80°C, for separate ambient air temperature measurement		0 to +80 °C			0600 3692
Pipe wrap probe for pipes with diameter of up to ", for flow/return temp. meas. in hydronic systems	Conn.: Fixed cable	-60 to +130 °C	Class 2	5 s	0600 4593
Spare meas. head for pipe wrap probe, TC Type K	35 mm	-60 to +130 °C	Class 2	5 s	0602 0092
Quick-action surface probe with sprung hermocouple strip, measuring range short-term o +500 °C	Conn.: Plug-in head. connection cable 0430 0143 or 0430	-200 to +300 °C 0 10 mm 0145 required	Class 2	3 s	0604 0194
More probes	Illustration	Meas. range	Other features	t <sub>90</sub>	Part no.
Sas leak probe					0632 3330
Ambient CO probe, for detecting CO in buildings and rooms	Fixed	d cable 1.5 m 0 to +500 ppm CO	±5% of mv (+100.1 to +500 ppm C0 ±5 ppm C0 (0 to +100 ppm C0)	0)	0632 3331
Ambient CO2 probe  Conn.: Plug-in head. connection cable 0430 0143 or 0430	0145 required	0 +1 Vol. % CO <sub>2</sub> 0 +10000 ppm CO	±(50 ppm CO <sub>2</sub> ±2% of mv)(0 to 0+5000 ppm CO <sub>2</sub> ) 02±(100 ppm CO <sub>2</sub> ±3% of mv)(+5001 to +10000 ppm CO <sub>2</sub> )		0632 1240
Mechanical rpm probe with plug-in head Included 2 probe tips Ø 8 and Ø 12 mm 1 hollow cone Ø 8 mm 1 surface speed disc Ø 19 mm to measure rotation	Conn.: Plug-in head. connection cable 0430 0143 or 0430	20 to 20000 rpm 0145 required	Plug-in head. connection cable 0430 0143 or 0430 0145 required		0640 0340



# More probes

Pitot tubes for flow measurement	Illustration	Meas. range	Part no.
Pitot tube, 350 mm long, stainless steel, for measuring flow velocity 1)	350 mm / 1000 mm	Oper. temp. 0 to +600 °C	0635 2145
Pitot tube, 1000 mm long, stainless steel, for measuring flow velocity 1)	0 7 mm		0635 2345
Pitot tube, stainless steel, 500 mm long, measures flow velocity with temperature 2)	500 mm / 1000 mm	-40 to +600 °C	0635 2140
Pitot tube, stainless steel, 1000 mm long, measures flow velocity with temperature 2)	Ø 8 mm	-	0635 2240
Pitot tube, stainless steel, 750 mm long, measures flow speed with temperature, 3x hoses (5 m long) and	750 mm	1	0635 2042
heat protection plate 2)	Ø 8 mm	-	

<sup>1)</sup> Direct connection to analyzer box possible, please also order hose connection set 0554 0315

2) Direct co	nnection to	analyzer	box	possible

Accessories		Part no.	
Hose connection set for gas pressure measureme silicone hoses and T-pieces, For separate gas pre-		0554 0315	
ISO calibration certificate velocity, hot wire, vane a calibration points 1; 2; 5; 10 m/s $$	nemometer, Pitot tube;	0520 0004	
ISO calibration certificate/Velocity, hot wire, vane a calibration points 5; 10; 15; 20 m/s $$	anemometer, Pitot tube;	0520 0034	

Accessories		Part no.
Cable, 1.5 m long, connects probe with plug-in he PUR coating material	ead to meas. instrument,	0430 0143
Cable, 5 m long, connects probe with plug-in hea PUR coating material	d to measuring instrument,	0430 0145
Extension cable, 5 m long, between plug-in head coating material $$	cable and instrument, PUR	0409 0063
ISO calibration certificate/temperature, meas. inst calibration points +60°C; +120°C; +180°C	tr. with surface probe;	0520 0071
ISO calibration certificate/CO2, CO2 probes; calib 1000; 5000 ppm	ration points 0;	0520 0033



# Measurement System and Practical Accessories

testo 350-S control unit	Part no.	Transport case and accessories for analyser boxes	Part no.
control unit displays measurement data and controls measurement system ncl. built-in printer, connection for Testo data bus and terminal plug	0563 0369	Robust protective case with trolley function for operating the testo 350 in the case in dusty and tough surroundings	0516 0355
Further options only for Control Unit testo 350-S		Wall holder for analyzer box incl. heat protection plate, can be locked	0554 0203
BLUETOOTH® wireless transmission*	0440 0550	Carrying belt set for analyzer box and control unit	0554 0434
Testo rechargeable battery pack NiMH for control unit, logger	0515 0097	, ,	
Spare thermal paper for printer (6 rolls)	0554 0569	Transport case for analyser, probes and accessories	0516 0351
Control-Unit testo 350-XL	Part no.		
ontrol unit displays measurement data and controls the measurement	0563 0353	System case (aluminium), with drawer for accessories, for transport and	0516 0352
stem, incl. built-in printer, pressure measurement 40/200 hPa, 1 user	0000 0000	protection during measurement	00.0002
efined probe socket, programmable measurements and memory space for 50.000 readings, connection for Testo data bus, incl. terminal plug		Transport case for industrial probes, aluminium; space for: handle, probes, flange and accessories	0516 7900
			2004 2002
Additional options only for control unit testo 350 XL		Calculation of fuel-specific factors to accurately display calculated variables in deviating fuels (calculation for one fuel)	0991 0030
Touch screen with pen (available only with original order), for easy input of text and values	0440 0559		0554.0004
		Spare particle filter, pack of 20	0554 3381
Spare thermal paper for printer (6 rolls)	0554 0569		
Testo rechargeable battery pack NiMH for control unit, logger	0515 0097	Refill pack of filter pellets for CO2 absorption filter	0554 0369
Mains unit 230 V/8 V/1 A, for instrument (European plug)	0554 1084		
testo 350 S flue gas analyzer	Part no.	ISO calibration certificate/flue gas, calibration points 2.5% 02; 100 and	0520 0003
sto 350-S flue gas analyser, equipped with: 0 <sub>2</sub> , differential pressure	0563 0368	1000 ppm CO; 800 ppm NO; 80 ppm NO2; 1000 ppm SO2	
neasurement, 2 temperature probe sockets, testo data bus connection,		Analog output box	Part no.
uilt-in rechargeable battery, data logger, can be upgraded to max. 6 ansors (with NO, NO $_2$ , CO, H $_2$ S, HC, SO $_2$ , CO $_2$ NDIR)		Desk-top power supply with international connection options	0554 1143
A second gas sensor must be installed in testo 350-S, oth	erwise the	Analog output box, 6 channels, 4 to 20 mA, for output on an analog recorder, (please also order mains unit 0554 1084)	0554 0845
instrument is unable to function. Up to 5 additional sensor	s can be fitted.		
0.11.001	0.440.005	Accessories for Testo data bus	Part no.
Option COlow sensor	0440 3936	Terminal plug for Testo data bus, for loggers and special lengths	0554 0119
Option: CO sensor	0440 3988		
Option: CO2 sensor (infrared meas. principle, absolute pressure meas. and CO2 absorption filter with refill pack incl.)	0440 0417	Connection cable, 2 m, for Testo data bus	0449 0042
Option: HC sensor (nonburned hydrocarbons)	0440 3929	Connection cable, 5 m, for Testo data bus	0449 0043
Option: H2S sensor	0440 3930		
Option: NO sensor	0440 3935	Connection cable, 20 m, for Testo data bus	0449 0044
Option: NOIow sensor	0440 3928		
·	0440 3926	PC software Additional cable lengths	•
Option: NO2 sensor			Part no.
Option: SO2 sensor	0440 3927	"easyEmission" software for testo 350-S/-XL, RS232 cable for connecting instrument to PC included	0554 3335
BLUETOOTH® wireless transmission*	0440 0550		
Option: Peltier gas preparation with hose pump to empty condensate automatically	0440 0355	"easyEmission" software for testo 350 S/XL, Testo data bus controller included, with USB to connect instrument to PC, cable for Testo data bus and	0554 3336
Fresh air valve for long-term measurement (measurement range extension	0440 0557	terminal plug	
with dilution factor 5 for all sensors included)		Multiple licence software "easyEmission" for testo 350-S/-XL	0554 3337
Measuring range extension for CO sensor (dilution), built into analyser box, selectable dilution factors: 0, 2, 5, 10, 20, 40	0440 0555	RS232 cable, connects instrument to PC (1.8 m) for data transfer	0409 0178
Event trigger socket, for starting and stopping measurement externally, built	0440 3932	Accessories exhaust gas analysis instrument	Part no.
nto analyser box		Cable with battery clamps and adapter for connection to testo 350-S/-XL	0554 1337
Special gas pump for long-term measurements with extended warranty	0440 0378		
For continuous measurements >2 h measurement time, the option Peltier gas praparation 0440 035	5 is additionally recommended).	Information about instrument upgrades and prices availab	le on reques
testo 350 XL flue gas analyzer box	Part no.		
esto 350 XL analyzer box, equipped with 0 <sub>2</sub> , CO (with switch-off and rinse	0563 0350		
unction), NO, NO <sub>2</sub> , differential pressure measurement, 2 temperature probe			
ockets, gas preparation, Testo data bus adapter, automatic fresh air rinse			
vith valve (including measurement range extension with dilution factor 5 for			
Il sensors), built-in rechargeable battery, data memory, can be upgraded to			
nax. 6 gas sensors (with H <sub>2</sub> S, HC, SO <sub>2</sub> , CO <sub>2</sub> NDIR)	0.440.0005		
ption: COlow gas sensor	0440 3925		
ption: CO2 sensor (infrared meas. principle, absolute pressure meas. and O2 absorption filter with refill pack incl.)	0440 0417		
ption: NOlow gas sensor	0440 3934		
	0440 3927		
•	0440 3929		
ption: SO2 sensor	0440 3929		
ption: SO2 sensor ption: HC sensor (nonburned hydrocarbons)			
ption: SO2 sensor option: HC sensor (nonburned hydrocarbons) option: H2S sensor	0440 3930		
ption: S02 sensor ption: HC sensor (nonburned hydrocarbons) ption: H2S sensor LUETOOTH® wireless transmission*	0440 3930 0440 0550		
Option: SO2 sensor Option: HC sensor (nonburned hydrocarbons) Option: H2S sensor BLUETOOTH® wireless transmission* Measuring range extension for CO sensor (dilution), built into analyser box, electable dilution factors: 0, 2, 5, 10, 20, 40	0440 3930 0440 0550 0440 0555		
ption: SO2 sensor ption: HC sensor (nonburned hydrocarbons) ption: H2S sensor ption:	0440 3930 0440 0550 0440 0555		

\*Country permits: The BLUETOOTH® wireless module used by Testo has permits for the following listed countries, and can only be used in those countries, i. e. BLUETOOTH® wireless transfer may not be used in any other country! Europe including all EU member states: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Great Britarin, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden and Turkey; European countries (ET-14): Iceland, Liechtenstein, Norway and Switzerland; Non-European countries: Canada, USA, Japan, Ukraine, Australia, Colombia, El Salvador and Venezuela.

### Robust protective case

The robust protective case provides unique protection for the flue gas analyzer testo 350-S/-XL. The impact-proof case is absolutely suitable anywhere where the testo -S/-XL needs to be protected form special loads making the case indispensible, especially in "heavy-duty" applications!

In order to ensure ideal ventilation of the case, it is equipped with a ventilator fan as standard. This is switched on automatically by a thermal switch at external temperatures >+15 °C, and off again at temperatures <+15 °C. This allows the testo 350-S/-XL to be used in a closed case at ambient temperatures from -10 °C to +50 °C.

A built-in filter in the case aditionally protects the testo 350-S/-XL from dust and particles from the surrounding air. Even when the cover is open, the case still complies with the requirements of the protective class IP42.

All connections of the testo 350-S/-XL are accessible from the outside through a cover in the baseplate of the protective case. The cover only needs to opened in order to connect all the necessary cables and lines.

## Robust protective case with trolley function

- For the operation of testo 350 in the case in dusty and tough surroundings.
- Extendable handle and stainless steel ball bearing rollers for effortless transport.
- Extremely impact-resistant polypropylene copolymer for high stability and flexibility to protect from external impact.
- The protective case is equipped with a ventilator as standard. A thermal switch switches this on at outer temperatures >+15 °C and off at temperatures (+15 °C.
- Operation of the testo 350 in the closed case.
- Thanks to a cover in the base of the case, all connections of the testo 350 are accessible from the outside.



Illustration max differ from original!



#### Robust protective case

Robust protective case with trolley function for operating the testo 350 in the case in dusty and tough surroundings

Part no.

0516 0355

Technical data	
Dimensions	56.5 x 45.5 x 26.5 cm
Oper. temp.	-10 to +50 °C
Storage temp.	-20 to +50 °C
Protection class	IP42



### Recommended sets

#### testo 350 M: Set for fast emission monitoring on industrial burners (O2, CO, NO)

- testo 350-S control unit (Part no. 0563 0369) Option BLUETOOTH® wireless transmission (Part no. 0440 0550)
- Testo rechargeable battery pack NiMH for control unit, logger (Part no. 0515 0097)
- testo 350-S flue gas analyser box (Part no. 0563 0368)
- Option BLUETOOTH® wireless transmission(Part no. 0440 0550)
- Option: NO sensor (Part no. 0440 3935)
- Option: CO sensor (Part no. 0440 3988)
- Flue gas probe, 335 mm immersion depth, Thermocouple NiCr-Ni (Tl), Hose 2.2 m (Part no. 0600
- Heat-proof probe pipe, 335 mm long, Tmax. +1000°C (Part no. 0440 7437)
- Connection cable, 2 m, for Testo data bus (Part no. 0449 0042)
- Carrying belt set for analyser box (Part no. 0554 0434)
- Transport case for analyser, probes and accessories (Part no. 0516 0351)
- Spare particle filter, pack of 20 (Part no. 0554 3381)
- Spare thermal paper for printer (6 rolls) (Part no. 0554 0569)

#### testo 350 XL: Standard set for measurements on process systems (O2, CO, NO, NO<sub>2</sub>)

- Control-Unit testo 350-XL (Part no. 0563 0353)
- Testo rechargeable pack for control unit (Part no. 0515 0097)
- testo 350 XL flue gas analyzer box (Part no. 0563 0350)
- Flue gas probe, 335 mm immersion depth, Thermocouple NiCr-Ni (TI), Hose 2.2 m (Part no. 0600
- Heat-proof probe pipe, 335 mm long, Tmax. +1000°C (Part no. 0440 7437)
- Special hose for NO2/SO2 measurements, 2.2 m long (Part no. 0440 7442)
- Connection cable, 2 m, for Testo data bus (Part no. 0449 0042)
- "easyEmission" software for testo 350 S/XL (Part no. 0554 3335)
- Carrying belt set for analyser box (Part no. 0554 0434)
- Robust protective case with trolley function for operating the testo 350 in the case in dusty and tough surroundings (Part no. 0516 0355)
- Spare particle filter, pack of 20 (Part no. 0554 3381)
- Spare thermal paper for printer (6 rolls) (Part no. 0554 0569)

# testo 350 XL: Portable measurements on motors ( ${\rm O_2},\,{\rm CO},\,{\rm NO},\,{\rm NO}_2$ )

- Control-Unit testo 350-XL (Part no. 0563 0353)
- Testo rechargeable pack for control unit (Part no. 0515 0097) testo 350 XL flue gas analyzer box (Part no. 0563 0350)
- Measurement range extension for CO sensor (dilution) (Part no. 0440 0555)
- Flue gas probe for industrial motors (Part no. 0600 7550)
- Thermocouple for exhaust gas temperature measurement (NiCr-Ni, length 400 mm, Tmax. +1000 °C), with 2.4 m connection cable and additional temperature protection (Part no. 0600 8894)
- Connection cable, 5 m, for Testo data bus (Part no. 0449 0043) "easyEmission" software for testo 350 S/XL (Part no. 0554 3335) Carrying belt set for analyser box (Part no. 0554 0434)

- Robust protective case with trolley function for operating the testo 350 in the case in dusty and tough surroundings (Part no. 0516 0355)
- Spare particle filter, pack of 20 (Part no. 0554 3381)
- Spare thermal paper for printer (6 rolls) (Part no. 0554 0569)

#### testo 350 XL: Portable measurements on gas turbines (O2, COlow, NOlow, NO2)

- Control-Unit testo 350-XL (Part no. 0563 0353)
- Testo rechargeable pack for control unit (Part no. 0515 0097) Touch screen with pen (Part no. 0440 0559)
- testo 350 XL flue gas analyzer box (Part no. 0563 0350)
- COlow sensor, 0 to 500 ppm, built into analyser box (Part no. 0440 3925)
- NOlow sensor, 0 to 300 ppm, built-in in analyser box (Part no. 0440 3934)
- Measurement range extension for CO sensor (dilution) (Part no. 0440 0555)
- Flue gas probe, 335 mm immersion depth, Thermocouple NiCr-Ni (TI), Hose 2.2 m (Part no. 0600 7451)
- Heat-proof probe pipe, 335 mm long, Tmax. +1000°C (Part no. 0440 7437) Special hose for NO2/S02 measurements, 5 m long (Part no. 0440 7445)
- Connection cable, 5 m, for Testo data bus (Part no. 0449 0043)
- "easyEmission" software for testo 350 S/XL (Part no. 0554 3335)
- Carrying belt set for analyser box (Part no. 0554 0434)
- System case (aluminium), incl. drawer (Part no. 0516 0352)
- Spare particle filter, pack of 20 (Part no. 0554 3381)
- Spare thermal paper for printer (6 rolls) (Part no. 0554 0569)



# Technical data

Technical Data for	Technical Data for Control unit testo 350-S/-XL and testo 454 logger box					
	testo 350-S control unit	Control-Unit testo 350-XL	Logger, measures and saves readings	Analog output box (mA out)		
Oper. temp.	-5 to +45 °C	-5 to +45 °C	-10 to +50 °C	-10 to +50 °C		
Storage temp.	-20 to +50 °C	-20 to +50 °C	-25 to +60 °C	-25 to +60 °C		
Battery type	4 AA batteries	4 AA batteries	Alkali manganese	-		
Battery life	8 h	8 h	24 h	-		
Memory	-	250000 readings	250000 readings	-		
Weight	850 g	850 g	450 g	305 g		
Dimensions	252 x 115 x 58 mm	252 x 115 x 58 mm	200 x 89 x 37 mm	200 x 89 x 37 mm		
Warranty	2 years	2 years	3 years	3 years		

Probe type	Vane	Thermal	Testo humid. sensor, cap.	Pressure	
Meas. range	0 to +60 m/s	0 to +20 m/s	0 to +100 %RH	10 to 30000 hPa	
Accuracy ±1 digit	See probe data for system accuracy	±0.01 m/s (0 to +1.99 m/s) ±0.02 m/s (+2 to +4.99 m/s) ±0.04m/s (+5 to +20 m/s)	See probe data	Probe 0638 1345 Probe 0638 1445 Probe 0638 1545 Probe 0638 1645 ±0.1% of m.v.	
Resolution	0.01 m/s (for Ø 60/100 mm), 0.1 m/s (for remaining probes)	0.01 m/s (0 to +20 m/s)	0.1 %RH (0 to +100 %RH)	0.001 hPa (probe 0638 1345) 0.001 hPa (probe 0638 1445) 0.01 hPa (probe 0638 1545)	
Probe type	Pt100	Type K (NiCr-Ni)	Type S (Pt10Rh-Pt)	Type J (Fe-CuNi)	Type T (Cu-CuNi)
Neas. range	-200 to +800 °C	-200 to +1370 °C	0 to +1760 °C	-200 to +1000 °C	-40 to +350 °C
Accuracy ±1 digit	±0.1 °C (-49.9 to +99.9 °C) ±0.4 °C (-99.9 to -50 °C) ±0.4 °C (+100 to +199.9 °C) ±1 °C (-200 to -100 °C) ±1 °CC (+200 to +800 °C)	±0.4 °C (-100 to +200 °C) ±1 °C (-200 to -100.1 °C) ±1 °C (+200.1 to +1370 °C)	±1 °C (0 to +1760 °C)	±0.4 °C (-150 to +150 °C) ±1 °C (-200 to -150.1 °C) ±1 °C (+150.1 to +199.9 °C)	±0.4 °C (-40 to +200 °C) ±1 °C (+200.1 to +350 °C)
Resolution	0.001 °C (-9.999 to +300 °C) 0.1 °C (-200 to -100 °C) 0.1 °C (+301 to +800 °C)	0.1 °C (-200 to +1370 °C)	1 °C (0 to +1760 °C)	0.1 °C (-200 to +1000 °C)	0.1 °C (-40 to +350 °C)
Probe type	NTC	CO probe	CO2 probe	CO2 probe	
Meas. range	-40 to +150 °C	0 to +500 ppm CO	0 to +1 Vol. % CO <sub>2</sub>	0 to +10000 ppm CO <sub>2</sub>	
Accuracy ±1 digit	±0.2 °C (-10 to +50 °C) ±0.4 °C (-40 to -11 °C) ±0.4 °C (+51 to +150 °C)	±5% of mv (0 to +500 ppm CO)	See probe data	See probe data	
Resolution	0.1 °C (-40 to +150 °C)				
	Mechanical	Current/voltage measurement	Current/voltage measurement	Control unit, integ. press. sensor	
Meas. range	20 to 20000 rpm	0 to +20 mA	0 to +10 V	-200 to +200 hPa	-40 to +40 hPa
Accuracy ±1 digit	±1 Digit	±0.04 mA (0 to +20 mA)	±0.01 V (0 to +10 V)	±1.5% of mv (-50 to -200 hPa) ±1.5% of mv (+50 to +200 hPa) ±0.5 hPa (-49.9 to +49.9 hPa)	$\pm 1.5\%$ of mv (-3 to -40 hPa) $\pm 1.5\%$ of mv (+3 to +40 hPa) $\pm 0.03$ hPa (-2.99 to +2.99hPa
Resolution	1 rpm	0.01 mA (0 to +20 mA)	0.01 V (0 to +10 V)	0.1 hPa (-200 to +200 hPa)	0.01 hPa (-40 to +40 hPa)



## Technical data

Technical dat	ta/testo analyser b	ox, testo 350-S	XL						
Parameters	°C measurement (Type K NiCr-Ni)	0 <sub>2</sub> measurement	CO measurement (H2 compensated)		CO <sub>2</sub> measurement	NO measurement	NOlow measurement	NO <sub>2</sub> measurement	S02 measurement
Meas. range	-40 to +1200 °C	0 to +25 Vol. % $\mathrm{O}_2$	0 to +10000 ppm C0	0 to +500 ppm CO	0 to $\mathrm{CO}_2$ max Vol. $\mathrm{CO}_2$	0 to +3000 ppm NO	0 to +300 ppm NO	0 to +500 ppm NO <sub>2</sub>	0 to +5000 ppm SO
Accuracy	±0.5% of mv (+100 to +1200 °C) ±0.5 °C (-40 to +99.9 °C)	±0.8% of fsv (0 to +25 Vol. % 0 <sub>2</sub> )	±5% of mv (+200 to +2000 ppm C0) ±10% of mv (+2001 to +10000 ppm C0) ±10 ppm C0 (0 to +199 ppm C0)	±5% of mv (+40 to +500 ppm CO) ±2 ppm CO (0 to +39.9 ppm CO)	Calculated from $O_2$	±5% of mv (+100 to +1999.9 ppm NO) ±10% of mv (+2000 to +3000 ppm NO) ±5 ppm NO (0 to +99 ppm NO)	±5% of mv (+40 to +300 ppm NO) ±2 ppm NO (0 to +39.9 ppm NO)	$\pm 5\%$ of mv $(+100 \text{ to } +500 \text{ ppm NO}_2)$ $\pm 5 \text{ ppm NO}_2$ (0 to $+99.9 \text{ ppm NO}_2$ )	$\pm 5\%$ of mv (+100 to +2000 ppm SO <sub>2</sub> ) $\pm 10\%$ of mv (+2001 to +5000 ppm SO <sub>2</sub> ) $\pm 5$ ppm SO <sub>2</sub> (0 to +99 ppm SO <sub>2</sub> )
Resolution	0.1 °C (-40 to +1200 °C)	0.01 Vol. % O <sub>2</sub> (0 to +25 Vol. % O <sub>2</sub> )	1 ppm C0 (0 to +10000 ppm C0)	0.1 ppm CO (0 to +500 ppm CO)	0.01 Vol. % CO <sub>2</sub>	1 ppm NO (0 to +3000 ppm NO)	0.1 ppm NO (0 to +300 ppm NO)	0.1 ppm NO <sub>2</sub> (0 to +500 ppm NO <sub>2</sub> )	1 ppm SO <sub>2</sub> (0 to +5000 ppm SO <sub>2</sub> )
Reaction time		20 s	40 s	40 s	20 s	30 s	30 s	40 s	30 s
Reaction type		t <sub>95</sub>	t <sub>90</sub>	t <sub>90</sub>	t <sub>95</sub>	t <sub>90</sub>	t <sub>90</sub>	t <sub>90</sub>	t <sub>90</sub>
Parameters	Efficiency	Flue gas loss	Differential pressure 1	Differential pressure 2	Velocity	CO <sub>2</sub> meas. (IR)	H2S measurement		
Meas. range	0 to +120 %	-20 to +99.9 % qA	-200 to +200 hPa	-40 to +40 hPa	0 to +40 m/s	0 to +50 Vol. % CO <sub>2</sub>	0 to +300 ppm H <sub>2</sub> S		
Accuracy			±1.5% of mv (- 50 to -200 hPa) ±1.5% of mv (+50 to +200 hPa) ±0.5 hPa (-49.9 to +49.9 hPa)	±1.5% of mv (-40 to -3 hPa) ±1.5% of mv (+3 to +40 hPa) ±0.03 hPa (-2.99 to +2.99 hPa)		±0.3 Vol. % CO <sub>2</sub> + 1% of mv (0 to 25 Vol. % CO <sub>2</sub> ) ±0.5 Vol. % CO <sub>2</sub> + 1.5% of mv (>25 to 50 Vol. % CO <sub>2</sub> )	±5% of mv (+40 to +300 ppm) ±2 ppm (0 to +39.9 ppm)		
Resolution	0.1 % (0 to +120 %)	0.1 % qA (-20 to +99.9 % qA)	0.1 hPa (-200 to +200 hPa)	0.01 hPa (-40 to +40 hPa)	0.1 m/s (0 to +40 m/s)	0.01 Vol. % CO <sub>2</sub> (0 to 25 Vol. % CO <sub>2</sub> ) 0.1 Vol. % CO <sub>2</sub> (>25 Vol. % CO <sub>2</sub> )	0.1 ppm (0 to +300 ppm)		
Reaction time						<10 s	35 s		
Reaction type						t <sub>90</sub>	t <sub>90</sub>		

Massurament re	ngo ovtonojon						
Measurement range extension Single dilution with selectable dilution factor (option)							
CO measurement (H <sub>2</sub> compensated) CO <sub>low</sub> meas. (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	depending on factor selected ±2 % of mv (additional error) 1 ppm or 0.1 ppm at co <sup>l</sup> OW					
Dilution of all sensors	by factor 5 (standard	d testo 350 XL)					
0 <sub>2</sub> measurement	Reading is not show	vn in display					
HC measurement	Reading is not show	vn in display					
CO <sub>2</sub> (IR) meas.	Reading is not show	vn in display					
CO measurement (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	2500 to 50000 ppm ±5 % of mv (additional error) Pressure range -150 to 0 mbar at probe tip 1 ppm					
CO <sub>low</sub> meas. (H <sub>2</sub> compensated)	Meas. range Accuracy Resolution	500 to 2500 ppm ±5 % of mv (additional error) Pressure range -100 to 0 mbar at probe tip 0.1 ppm					
NO measurement	Meas. range Accuracy Resolution	1500 to 15000 ppm ±5 % of mv (additional error) Pressure range -100 to 0 mbar at probe tip 1 ppm					
NO <sub>low</sub> measurement	Meas. range Accuracy Resolution	300 to 1500 ppm ±5 % of mv (additional error) Pressure range -150 to 0 mbar at probe tip 0.1 ppm					
NO <sub>2</sub> measurement	Meas. range Accuracy Resolution	500 to 2500 ppm ±5 % of mv (additional error) Pressure range -50 to 0 mbar at probe tip) 0.1 ppm					
SO <sub>2</sub> measurement	Meas. range Accuracy Resolution	500 to 25000 ppm ±5 % of mv (additional error) Pressure range -100 to 0 mbar at probe tip 1 ppm					
H <sub>2</sub> S measurement	Meas. range Accuracy Resolution	200 to 1500 ppm ±5 % of mv (additional error) Pressure range -100 to 0 mbar at probe tip 0.1 ppm					

Technical data for HC gas sensor							
Parameter	Methane	Propane	Butane				
Meas. range 1	100 to 40,000 ppm	100 to 21,000 ppm	100 to 18,000 ppm				
Accuracy	less than 400 ppm (100 to 4000 ppm less than 10 % of m.v. (greater than 4000 ppm)	less than 400 ppm (100 to 4000 ppm less than 10 % of m.v. (greater than 4000 ppm)	less than 400 ppm (100 to 4000 ppm less than 10 % of m.v. (greater than 4000 ppm)				
Resolution	10 ppm	10 ppm	10 ppm				
Min. 02 req. in flue gas	2% + (2 x methane reading)	2% + (5 x propane reading)	2% + (6.5 x butane reading)				
Reaction time t90	less than 40 s	less than 40 s	less than 40 s				
Response factor <sup>2</sup>	1	1.5	2				

<sup>&</sup>lt;sup>1</sup> Lower explosion limit must be adhered to.

### Additional Technical data

Dimensions: 395 x 275 x 95 mm

Weight: 3200 g

Storage temperature: -20 to +50 °C Operating temperature: -5 to +45 °C

Housing material: ABS

Memory: 250 000 readings

Power supply: Via built-in mains unit (90 V to 260 V, 47 to 63 Hz) or exchangeable rechargeable batteries

Electrial power consumption: 0.5 A (110 V AC), 0.3 A (230 V AC)

Dewpoint calculation: 0 to 99 °C td

Maximum positive pressure/flue gas: 50 hPa (500

mm water column)

Maximum negative pressure: 200 hPa (2000 mm water column)

Pump flow: 1 I/min. with flow monitoring Max. dust load: 20 g/m³ dust in flue gas

Max. humidity load: +70 °C

Dewpoint temperature at sample gas inlet of analyzer box

Trigger input: Voltage 5 to 12 Volt (rising or falling edge)

Pulse width > 1 s

Load: 5 V/max, 5 mA, 12 V/max. 40 mA
Warranty: Analyzers 2 years (excluding working parts,

e.g. gas sensors...); CO/NO/NO2: 1 year; O2 gas sensor: 1 1/2 years; CO2 IR gas sensor: 2 years. The warranty applies for average sensor load.



<sup>2</sup> The HC gas sensor is adjusted to methane in the factory. It can be adjusted to another gas (propane or butane) by the user.



### testo 350 MARITIME

# The portable exhaust gas analyzer for marine diesel engines

# Fast and easy measurement according to MARPOL Annex VI and NOx Technical Code

The certified testo 350-MARITIME is the first portable exhaust gas analyzer for the measurement of exhaust gas emissions according to MARPOL Annex VI and the MEPC.103(49)-guideline in the

The system carries the Germanische Lloyd (GL) certificate no. 59 488 - 08 HH according to MAR-POL 73/78 Annex VI, NOx Technical Code and the MEPC.103(49) guideline.

Gas sampling is carried out using a special sampling probe which can be installed with the help of a flange. The certified and durable electrochemical gas sensors (ECS) provide a highly accurate and long-term stable determination of the concentration of the exhaust gas components O2, CO und  $NO_x$  (NO +  $NO_2$  separately). CO<sub>2</sub> is recorded using the certified IR measurement principle. In order to meet the tough conditions at sea, the complete exhaust gas analyzer is housed in a robust protective case.

- Certified by Germanischer Lloyd, certificate no. 59 488 - 08 HH
- · The complete exhaust gas analysis set is delivered in a practical trolley

#### On-board verification examination according to NOx Technical Code

The testo 350-MARITIME can be used to measure the gaseous exhaust gas concentrations of O2, CO, CO2 and NOx as a system component for the following procedures:

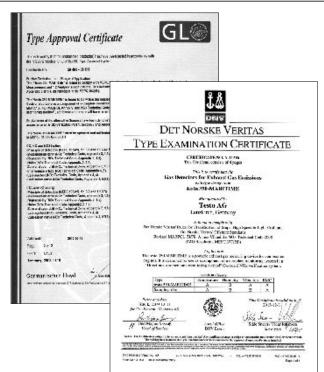
- · Periodical examinations and for intermediary examinations for direct measurement and monitoring on board
- · Simplified test and measurement pro-

#### Testing NOx limit values stipulated in MARPOL Annex VI

• Official NO<sub>x</sub> control measurements on

#### NOx measurements as proof in special regional zones

 e.g. as proof of NO<sub>x</sub> reduction for NO<sub>x</sub> tax purposes in Norway







Certificate no. 59 488 - 08 HH



Certificate no. A-11316



Certificate no. 10.04101.250



# testo 350 MARITIME

# The portable exhaust gas analyzer for marine diesel engines

testo 350 MARITIME
Exhaust gas analysis box testo 350-
MARITIME, equipped with: O2, CO,
CO2-(IR), NO and NO2, gas prepara-
tion, integrated battery and measu-
rement data store; Control Unit
testo 350-MARITIME; connection
line (2m) between exhaust gas ana-
lyzer and Control Unit; gas sampling
probe with probe pre-filter and spe-
cial hose for NO <sub>2</sub> -/SO <sub>2</sub> measure-
ments (length 2.2 m); installation
flange for gas sampling probe; ro-
bust protective case with trolley
function; cable with battery clamps
for connection to the testo 350-MA-
RITIME; Germanischer LLoyd (GL)
certificate no. 59 488 - 08 HH; incl.
on site spare part service for sen-
sors within Germany; incl. on-site
instrument demonstration, 24-hour
spare part service for sensors within

Parameters	Meas. range	Tolerance	
°C, exhaust gas	-40 to +1000 °C	max. ±5 K	
0,	0 to 25 Vol. %		
CO	0 to 3000 ppm		
NO	0 to 3000 ppm	Corresponding to MARPOL Annex /and NO <sub>x</sub> Technical Code	
$NO_2$	0 to 500 ppm		
SO <sub>2</sub>	0 to 3000 ppm		
CO <sub>2</sub> (IR)	0 to 40 Vol. %		
P <sub>abs</sub>	600 to 1150 hPa	±5 hPa at +22 °C ±10 hPa at -5 to +42 °C	
Oper. temp.	+5 to +50 °C		
Storage temp.	-10 to +50 °C		
Voltage supply	11 to 40 V DC or 110 to 230 V AC 50/60 Hz buffer battery NiMH 8.4 V/4		
Electrical power consumption	max. 40 W		
Max. positive pressure at gas input	50 hPa		
Max. negative pressure at gas input	-200 hPa		
Weight	Approx. 17 kg		
Dimensions	56.5 x 45.5 x 26.5 cm		

Part no.

Germany

0563 3500

Further options for the testo 350-MARITIME	Part no.
SO <sub>2</sub> measurement	0440 3937

Exhaust gas probe for industrial engines with probe pre-filter, 335 mm immer04407553 sion depth incl. cone and heat shield, Tmax +1000 °C, special hose for NO $_2$ -/SO $_2$  measurements, length 5 , incl. Thermocouple for measuring exhaust gas temperature (NiCr-Ni, length 400 mm, Tmax +1000 °C), with 5.2 m connection cable and additional temperature protection

Accessories	Part no.
Standard ambient air probe up to +70°C	0636 9740
Cable, 1.5 m long, connects probe with plug-in head to meas. instrument	0430 0143

Today, official emission measurements on industrial flue gases are ideally carried out using a compact, portable analyser of robust design. Advantage: Easy to transport by car and easy to handle.

When monitoring thermal processes, the aim is to maintain and improve quality. Often conditions are extreme with a high gas concentration, dust load, high ambient temperatures and long-term measurements are required.

When monitoring emissions, testo 360 can determine even extreme values thanks to a switchable measuring range extension and it can withstand high ambient temperatures and radiant heat.

For service on industrial furnaces, total accuracy is required of portable multi-function analysers because of the numerous subsequent emission inspections; the analyser should also be robust to withstand continuous measurements for the optimum adjustment of burners. A high efficiency level and low subsequent costs are also a priority.

- Data logger function for several days or weeks
- Maintenance-friendly design reduces costs

Industrial flue gas inspections require flexible analysers which are easy to transport and correspond to stationary systems in terms of accuracy levels.

# Portable reference analyser for industrial flue gases

- Accuracy fully compatible with stationary measuring technology
- All in one analyser: NO<sub>X</sub>, CO, CO<sub>2</sub>, SO<sub>2</sub>, O<sub>2</sub>, HC
- Water level in flue gas, velocity and differential pressure, temperature
- Long-term stable sensor, calibration gas on site is not necessary
- Integrated, low-absorption Peltier gas penetration unit (patented)
- · Can be used in extreme conditions
- Data logger operation for several days and weeks without staff supervision
- Extreme measurement ranges in % range with high precision at low concentrations
- Easy maintenance reduces follow up costs





gas sampling hose





The approval for longterm emission measurements was

carried out by RWTÜV Anlagentechnik GmbH in Essen, Germany. The NO, NO2, SO2, CO and O2 components were tested. Unlimited approval of **testo 360** for use on TA Luft systems was confirmed.



USA

**testo 360** meets US EPA's Performance

Specifications for measuring NOX, CO and O2. Also fulfills CTM-030 and -034 as well as US EPAs 40 CFR, Part 60, App. A and B and Part 75 Subpart C. (testo 360 is also approved by California South Coast Air Quality Management District for measuring NOX.)

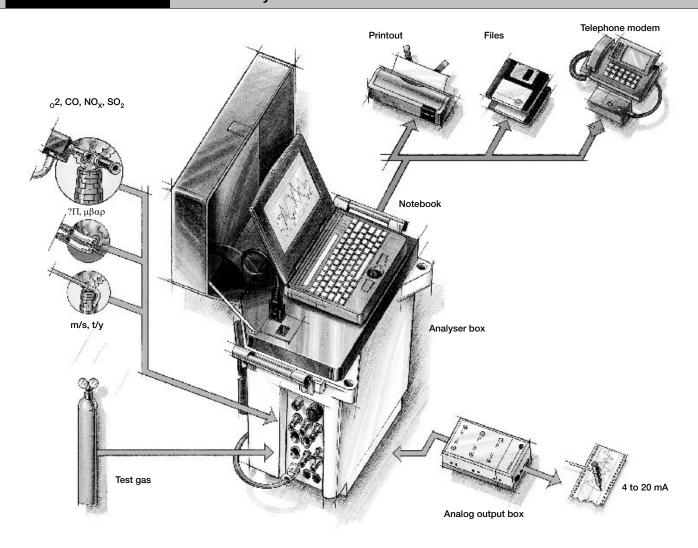
#### Russia

testo 360 has GOS standard approval for all parameters.

#### Switzerland

testo 360 is approved by BUWAL for official emission measurements.

### testo 360 system overview



#### Design and Function

The testo 360 reference measuring system consists of an analyser unit, a notebook and the flue gas probe. All of the sensors (max. 7 gas sensors), the flue gas moisture measurement unit (optional), the measuring range extension unit (gas dilution, optional) velocity measurement (optional) as well as a low absorption gas preparation Peltier cooling unit are located in the analyser. The option of an external additional probe unit is available for parallel measurement of temperatures or mA/mV signals (e.g. from FID) and the output of analog signals (4-20 mA). The flue gas probe is connected to the

heated hose with integrated filter: either the modular industrial probe or any non-Testo or special probes via an adapter.

#### Handling

testo 360 is easily transported by the operator. The fold-up trolley on which the analyser is placed when working is ideal for this purpose.

#### Operation and Analysis

The notebook is protected from ambient influences during long-term measurements by the lid which can be

locked. Measurements are taken using WINDOWS® software. The measured data is saved as ASCII on the notebook's hard disk and can be integrated into any analysis program. The analyser can be operated and data can be transmitted via telephone modem or computer network.

#### Continuous measurements

Calibration gas can be automatically supplied to the probe for accuracy checks by means of a calibration gas switchover unit (accessory) or directly to the analyser by means of a calibration gas inlet (optional).

#### Maintenance and Service

testo 360 has been designed so that the user can easily change the sensors – also without calibration gases.



# Accessories

Industrial gas sampling probes – modular syste	em				Part no.
Heated handle, power supply 115 to 230 V, 50/60 Hz			approx. 20 min; Length	00 watts; Temp. gas path: > 180 °C; Ready to operate: after of mains cable: 3 m; Protection class: IP54; Ambient temp.: -: G1/4"; gas outlet: M 10x1 outer thread; weight: 1.7 kg	0600 7920
Adapter, non-heated			Ambient temp.: - G1/4"; Gas outle	20 to +50 °C; Protection class: IP54; Gas inlet: : M 10x1 outer thread; Weight: 0.4 kg	0600 7911
Non-heated sampling pipe to +600 °C, stainless steel 1.4571			1000 mm		0600 7801
Non-heated sampling pipe to +1200 °C, Inconel 625	Connection: G1/4" Weight 0.4 kg	Ø 20 mm	Ø 12 mm		0600 7803
Non-heated sampling pipe to +1800 °C, Al-Oxide	Connection: G1/4" Weight 0.4 kg	Ø 20 mm	0 12 mm		0600 7805
Heated sampling pipe, power supply 230 V / 50 Hz, stainless s	teel 1.4571	T	1000 mm Ø 25 mm	Heating: > +180 °C; power consumption: 650 watts; Connection: electr. connection to heated handle, connection adapter with thread connection/screw socket 61/4"; Max. flue gas temp.: +600 °C	0600 7820
Extension pipe to +600 °C, stainless steel 1.4571			1000 mm		0600 7802
Extension pipe to +1200 °C, Inconel 625		Ø 20 mm	Ø 12 mm	Connection: Thread screw/screw socket G1/4"; Weight: 0.45 kg	0600 7804
Preliminary filter for dusty flue gases, ceramic Preliminary filter can only be mounted on extension pipe 0600	7802 or 0600 7804.		50 mm Ø 23 mm	Dust load: max. 20 g / m3; filter fineness: 20 µm; Temperature: max. 1000 °C; Material: ceramic; Connection: G1/4" thread nipple; Weight: 0.2 kg	0554 0710
Thermocouple, NiCr-Ni, -200 to +1000 °C, Inconel 625, length	n 1.2 m			Connection: to analyzer via 4 m connection cable with 8-pin plug;	0430 0361
Thermocouple, NiCr-Ni, -200 to +1000°C, Inconel 625, length	3.2 m		Ø 4 mm	weight: 0.15 kg. The length depends on the number of sampling/extension pipes used.	0430 0363
Mounting flange, stainless steel 1.4571, adjustable quick-actions ampling/extension pipes	on fitting suitable for a	130 J	Ø 160 mm		0554 0760
Transport case for industry probes					Part no.
Franchort caco for industrial probae, aluminium, chaco for han	dla probos flanco on	d accessorie	0		0516 7000

Transport case for industry probes	Part no.
Transport case for industrial probes, aluminium, space for: handle, probes, flange and accessories	0516 7900
Heated hase	

ements – avoids absorption
n) 230
- Militar
9

	Part no.
Heated gas sampling hose, length 2.2 m, 115 V/60 Hz, 230V/50 Hz (not for multi-function probe) $$	0401 0398
Heated gas sampling hose, 4 m long , (also for multi-function probe)	0401 0399
Heated gas sampling hose, length 8 m, however only for 230V/50Hz (not for multi-function probe)	0401 0394

	<u> </u>	
Couplings/s	adapters	Part no.
0.25	Hose adapter for connecting test Material Hose PTFE Plug/screw connection, Length 0	 0699 2757-4
	Quick-action coupling for dP inpu input, Material stainless steel, Ho connection Ø 4 mm	0699 2832/3

Accessories	Part no.
Trolley, dismantlable	0554 3600
For analyzer box testo 360 and accessories, Dime	ensions 610 x 430 x 1060
mm (W x D x H), Weight 14 kg, Material Aluminiur	n

Transport case	0516 0360
For testo 360 incl. accessories, Outer dim. 770 x 440 x 480 mm (W x D x	
H), Empty weight 11.4 kg, 2 transport rollers,	
2 carrying handles,	
3 lid locks	

Couplings/adapters		Part no.
	r for connecting non-Testo probes to the I stainless steel, Thread Swagelock	<b>heated</b> 0699 3412
Connection pl	ug for the alarm output, Conn. 4-pin	0699 2816

Accessories	Part no.
Voltage cable	0699 2757/1
Mains/charger unit for analog output, 220 V, for te	esto 350 0554 0085



Temperature probes and accessories	Illustration	Meas. range	Accuracy	t99	Part no.
Combustion air temperature probe, immersion depth 300 mm	300 mm 0 5 mm	0 to +100 °C		30 s	0600 9791
Combustion air temperature probe, immersion depth 190 mm	190 mm 0 4 mm	0 to +100 °C			0600 9787
Combustion air temperature probe, immersion depth 60 mm	60 mm 0 4 mm	0 to +100 °C		30 s	0600 9797
Mini ambient air probe, Tmax +80°C, for separate ambient air temperature measurement	07/10[	0 to +80 °C			0600 3692
Pipe wrap probe for pipes with diameter of up to 2", for flow/return temp. meas. in hydronic systems	Conn.: Fixed cable	-60 to +130 °C	Class 2	5 s	0600 4593
Spare meas. head for pipe wrap probe, TC Type K	35 mm	-60 to +130 °C	Class 2	5 s	0602 0092
Quick-action surface probe with sprung thermocouple strip, measuring range short-term to +500 °C	150 mm 0 10 mm Conn.: Plug-in head. connection cable 0430 0143 or 0430 0145 required	-200 to +300 °C	Class 2	3 s	0604 0194
Cable, 1.5 m long, connects probe with plug-in hea	d to meas. instrument, PUR coating material				0430 0143
Cable, 5 m long, connects probe with plug-in head	to measuring instrument. PUR coating material				0430 0145

Pitot tubes and accessories	Illustration	Meas. range	Part no.
Pitot tube, 350 mm long, stainless steel, measures velocity speed in connection with pressure probes 0638 1347/1447/1547	350 mm Ø 7 mm	Oper. temp. 0 to +600 °C	0635 2145
Pitot tube, 1000 mm long, stainless steel, measures velocity speed in connection with pressure probes 0638 1347/1447/1547		Oper. temp. 0 to +600 °C	0635 2345
Pitot tube, stainless steel, 500 mm long, measures flow speed with temperature, for pressure probes 0638 1347/1447	500 mm Ø 8 mm	-40 to +600 °C	0635 2140
Pitot tube, stainless steel, 350 mm long, measures flow speed with temperature, 3 x hoses (5 m long) and heat protection plate	350 mm Ø 8 mm	-40 to +1000 °C	0635 2041
Pitot tube, stainless steel, 750 mm long, measures flow speed with temperature, 3x hoses (5 m long) and heat protection plate	750 mm Ø 8 mm	-40 to +1000 °C	0635 2042
Pitot tube, stainless steel, 1000 mm, measures flow speed with temperature, for pressure probes 0638 1347/1447	1000 mm Ø 8 mm	-40 to +600 °C	0635 2240
Connection hose, silicone, 5m long, max. load 700	hPa (mbar)		0554 0440

testo 360-3, analyzer	Part no.	Software	Part no.
Connection hose, silicone, 5m long, max. load 700	hPa (mbar)		0554 0440
speed with temperature, for pressure probes 0638 1347/1447		Ø 8 mm	
Pitot tube, stainless steel, 1000 mm, measures flow		1000 mm -40 to +600 °C	0635 2240
speed with temperature, 3x hoses (5 m long) and heat protection plate	Ø 8 mm	-40 to +1000 C	0635 2042
protection plate Pitot tube, stainless steel, 750 mm long, measures flow	Ø 8 mm	-40 to +1000 °C	2005 0040
Pitot tube, stainless steel, 350 mm long, measures flow speed with temperature, 3 x hoses (5 m long) and heat	350 mm	-40 to +1000 °C	0635 2041
speed with temperature, for pressure probes 0638 1347/1447	Ø 8 mm		0033 2140
itot tube, stainless steel, 500 mm long, measures flow	500 mm	-40 to +600 °C	0635 2140
elocity speed in connection with pressure probes 0638 347/1447/1547	1000 mm	0 to +600 °C	0000 20 10

testo 360-3, analyzer	Part no.
A notebook is required for the operation of the tes	to 360!
11. 000 01	fu I II 00 0500 0000

testo 360-3 analyzer, approved, without notebook, fitted with 02 gas sensor,  $\,$  0563 3600  $\,$ gas preparation, housing heating

Options	Part no.
NO gas sensor	0440 0068
CO2 gas sensor (incl. absolute pressure measurement)	0440 0084
HC gas sensor	0440 0099
NO2 gas sensor	0440 0069
S02 gas sensor	0440 0070
CO gas sensor (with CO flushing), up to 10,000 ppm, H2-comp.	0440 0065
CO gas sensor up to 40,000 ppm	0440 0067
Measuring range extension (gas dilution)	0440 0059
Flue gas moisture measurement to determine water level	0440 0063
Manual flow measurement (differential pressure measurement) for using Pitot tubes	0440 0016
Option automatic velocity measurement	0440 0088
Automatic calibration gas supply for 1 calibration gas bottle in instrument , (Connection for 1 calibration gas bottle, max. pressure 30 hPa)	0440 0061
Quick-action coupling for calibration gas connection	0699 2832/3

Information about instrument upgrades and prices available on request.

Software	Part no.
Automatic software , for programming and long-term measurement	0554 0378
Analysis software , for professional presentation of measurement results	0554 0380
Basic software	0554 0364



# **Recommended Set:**

testo 360-3 analyzer, approved, without notebook, fitted with O2 gas sensor, gas preparation, housing heating	0563 3600
CO2 gas sensor (incl. absolute pressure measurement)	0440 0084
S02 gas sensor	0440 0070
Manual flow velocity measurement (deltaP measurement) with Pitot tube	0440 0016
Basic software	0554 0364
Heated gas sampling hose, 4 m long	0401 0399
Hose filter insert	0554 0393
Trolley	0554 3600
Transport case	0516 0360
Heated handle	0600 7920
Heated sampling pipe	0600 7820
Extension pipe to +600 °C, stainless steel 1.4571	0600 7802
Preliminary filter for dusty flue gases, ceramic	0554 0710
Mounting flange, stainless steel 1.4571	0554 0760
Transport case for industrial probes, aluminium	0516 7900

esto 360: Typical Set for Thermal Process Measurement	
testo 360-3 analyzer, approved, without notebook, fitted with 02 gas sensor, gas preparation, housing heating	0563 3600
CO2 gas sensor (incl. absolute pressure measurement)	0440 0084
Measuring range extension (gas dilution)	0440 0059
Flue gas moisture measurement to determine water level	0440 0063
Basic software	0554 0364
Automatic software	0554 0378
Analysis software	0554 0380
Heated gas sampling hose, 4 m long	0401 0399
Hose filter insert	0554 0393
Trolley	0554 3600
Adapter, non-heated	0600 7911
Non-heated sampling pipe to +1800 °C, Al-Oxide	0600 7805

necommended set	
testo 360: Typical Set for Service and Adjustment*	
testo 360-3 analyzer, approved, without notebook, fitted with O2 gas sensor, gas preparation, housing heating	0563 3600
NO gas sensor	0440 0068
NO2 gas sensor	0440 0069
CO gas sensor (with CO flushing)	0440 0065
CO2 gas sensor (incl. absolute pressure measurement)	0440 0084
Basic software	0554 0364
Automatic software	0554 0378
Analysis software	0554 0380
Heated gas sampling hose, 4 m long	0401 0399
Hose filter insert	0554 0393
Trolley	0554 3600
Transport case	0516 0360
Heated handle	0600 7920
Heated sampling pipe	0600 7820
Extension pipe to +600 °C, stainless steel 1.4571	0600 7802
Preliminary filter for dusty flue gases, ceramic	0554 0710
Mounting flange, stainless steel 1.4571	0554 0760
Transport case for industrial probes, aluminium	0516 7900

esto 360: Typical Set for Research and Development*	
esto 360-3 analyzer, approved, without notebook, fitted with O2 gas sensor, gas preparation, housing heating	0563 3600
IO gas sensor	0440 0068
02 gas sensor	0440 0069
gas sensor (with CO flushing)	0440 0065
02 gas sensor (incl. absolute pressure measurement)	0440 0084
02 gas sensor	0440 0070
C gas sensor	0440 0099
leasuring range extension (gas dilution)	0440 0059
ue gas moisture measurement to determine water level	0440 0063
anual flow velocity measurement (deltaP measurement) with Pitot tube	0440 0016
sic software	0554 0364
ated gas sampling hose, 4 m long	0401 0399
ose filter insert	0554 0393
olley	0554 3600
ansport case	0516 0360
eated handle	0600 7920
eated sampling pipe	0600 7820
tension pipe to +600 °C, stainless steel 1.4571	0600 7802
liminary filter for dusty flue gases, ceramic	0554 0710
ounting flange, stainless steel 1.4571	0554 0760
ansport case for industrial probes, aluminium	0516 7900

<sup>\*</sup> A notebook is required for the operation of the testo 360!



#### General measuring ranges

In testo 360 the measuring range end value is determined by the choice of test gases. Example: CO desired measuring range up to 300 ppm => test gas concentration approx. 240-260 ppm (approx. 80 % of measuring range end value). However, the recording of measurement values over the measuring range thus defined is possible.

Parameter	Greatest measuring range	Greatest measuring range with measuring range extension	Permitted accuracy at 6 m gas path <sup>1)</sup>	Accuracy achieved in the test DIN 33962 <sup>1)</sup>
02	0 to +21 Vol. % 0 <sub>2</sub>	0 to 21 Vol. % O <sub>2</sub>	<5% of MR end value	≤ 1.2 % of MR end value
NO	0 to +3000 ppm N0 0 to +6160 mg/m <sup>3</sup> N0	0.1 to 6.0 Vol. % NO	<5% of MR end value	≤ 2.8 % of MR end value
NO <sub>2</sub>	0 to +500 ppm NO <sub>2</sub> 0 to +1030 mg/m³ NO <sub>2</sub>	0.1 to 1.0 Vol. % NO <sub>2</sub>	<5% of MR end value	≤ 1.0 % of MR end value
NO <sub>X</sub> (NO+NO <sub>2</sub> )	0 to +3500 ppm NO <sub>X</sub> 0 to +7190 mg/m³ NO <sub>X</sub>	0.1 to 7.0 Vol. % NO <sub>X</sub>	<5% of MR end value	≤ 3.8 % of MR end value
SO <sub>2</sub>	0 to +5000 ppm SO <sub>2</sub> 0 to +14650 mg/m <sup>3</sup> SO <sub>2</sub>	0.1 to 10.0 Vol. % SO <sub>2</sub>	<5% of MR end value	≤ 2.5% of MR end value
CO <sub>2</sub>	0 to +25 Vol. % CO <sub>2</sub>	0.1 to 100 Vol. % CO <sub>2</sub>	<5% of MR end value	_
with integr. absolute pressure measurement	+40 to +1200 hPa	+400 to +1200 hPa	≤ ±14 hPa (+40 to +1200 hPa)	-
CO	0 to +10000 ppm C0 0 to +12560 mg/m <sup>3</sup> C0	0.1 to 20 Vol. % CO	<5% of MR end value	≤ 2.0 % of MR end value*
Exhaust gas humidity	+2 to +31 %H <sub>2</sub> 0 +15 to +70 °C td	-	≤ 4 Vol. % H <sub>2</sub> O absolute	-
Temperature FT	-40 to +1200 °C	-	≤ 0.5 °C (0 to +100 °C) 0.5% of mv (> 100 °C)	-
Flow velocity calculated from pressure difference	+5 to +40 m/s 0 to +50 hPa	-	≤ 1.5 m/s (at +200 °C FT and 950 hPa (absolute pressure) ≤ 0.05 hPa plus 1 % of meas. value*	-

<sup>1)</sup> All accuracies stated without the option "measuring range extension". With measuring range extension, a fixed value of ±2 % must be added.

Parameter HC	Smallest measuring range	Largest measuring range 1)	Accuracy	Resolution	Min. 02 requirememt in exhaust gas	Reaction time t90
Methane	80 to 3000 ppm (explosion threshold)	to 5 % (= lower explosion threshold)	<10 % of MREV	0.001 Vol. % = 10 ppm	2 % + (2 x m.v. methane)	20sec.
Propane	80 to 3000 ppm (explosion threshold)	to 2.1 % (= lower explosion threshold)	<10 % of MREV	0.001 Vol. % = 10 ppm	2 % + (5 x m.v. propane)	20sec.
Butane	80 to 3000 ppm (explosion threshold)	to 1.8 % (= lower explosion threshold)	<10 % of MREV	0.001 Vol. % = 10 ppm	2 % + (6.5 x m.v. butane)	20sec.

#### Technical data from suitability tests

Suitable for the measurement of the parameters below in exhaust gas in systems according to TI air, 13. BlmSchV (large furnace systems) and 17. BlmSchV (waste combustion systems).

Parameter	Max. measuring range acc. to suitability test	Smallest tested measuring range
02	0 to +21 Vol. % 0 <sub>2</sub>	0 to +21 Vol. % 0 <sub>2</sub>
CO	0 to 3750 mg/m <sup>3</sup> 0 to 3000 ppm	0 to 75 mg/m <sup>3</sup> 0 to 60 ppm
NO	0 to 2055 mg/m <sup>3</sup> 0 to 1000 ppm	0 to 300 mg/m <sup>3</sup> 0 to 146 ppm
NO <sub>2</sub>	0 to 410 mg/m <sup>3</sup> 0 to 200 ppm	0 to 100 mg/m <sup>3</sup> 0 to 49 ppm
SO <sub>2</sub>	0 to 4410 mg/m <sup>3</sup> 0 to 1500 ppm	0 to 75 mg/m <sup>3</sup> 0 to 26 ppm

Availability: 96.1 % for all components

Maintenance interval: 14 days (in constant operation)

Proof limit: CO: 0.92 %, NO<sub>2</sub>: 0.04 %

(mean values, of display ranges) 0<sub>2</sub>: 0.01 Vol %, ÑO: 0.24 %, SO<sub>2</sub>: 2.1 %

Influence of barometric air pressure changes

on the measurement signal Test gas flow:

no influence

Permitted ambient temperature: -20 °C to +50 °C

Temperature dependency of zero point: 0%

maximum 2.8 % Temperature dependency of sensitivity:

Time change during the maintenance interval

Parameter	Zero point	Reference point
CO	< 0.1 %	< +3.1 %
SO <sub>2</sub>	< +0.3 %	⟨ -1.1 %
NO	⟨ 0.1 %	⟨ 2.0 %
NO <sub>2</sub>	< +1.3 %	< +1.2 %
02	< 0.02 Vol. %	< 0.02 Vol. %

Time change of zero point

and sensitivity:  $\ensuremath{\scriptstyle \langle 2}$  % of target value

maximum 30 seconds Adjustment time  $t_{qq}$ :

 $\textbf{Cross-sensitivity} \text{ (to CO}_2, \text{NO, NO}_2, \text{HCL, SO}_2, \text{CH}_4, \text{NH}_3 \text{ and H}_2 \text{O in percent of display range):} \\$ <1.3 % reading

Discrepancy of current/target value of instrument characteristic curve:  $\langle 2$  % displ. range, max. 0.13 Vol. % 02

Reproduceability: NO: R = 56; SO<sub>2</sub>: R = 92 (70\*)  $O_2$ : R = 434;  $NO_2$ : R = 81; CO: 111 (69\*)

\* Note: Measuring range 17. BlmSchV



<sup>3)</sup> The HC module is adjusted to methane in the factory. It can be adjusted to another gas by the user.





## **Testo: At Your Service**

### Please send for more information:

Λ	Monitoring Instruments for Food Production, Transport and Storage
	Measurement Engineering for Restaurants, Catering and

Measurement Engineering for Air Conditioning and Ventilation

Measurement Engineering for Heating and Installation

Measurement Solutions for Emissions, Service and Thermal Processes

Measurement Solutions for Refrigeration Technology

Stationary Measurement Solutions – Transmitters and Monitoring Systems

Measurement Solutions for Production, Quality Control and Maintenance

Measurement Solutions for Climate Applications in Industry

Reference Measurement Technology for Industry

Measuring Instruments For Temperature

Measuring Instruments for Humidity

Measuring Instruments For Velocity

Measuring Instruments for Pressure and Refrigeration

Multi-Function Measuring Instruments

Measuring Instruments for Flue Gas and Emissions

Measuring Instruments for RPM, Analysis, Current/Voltage

Measuring Instruments For Indoor Air Quality, Light And Sound

Stationary Measurement Technology Humidity / Differential Pressure / Temperature / Process Displays

Stationary Measurement Technology Compressed Air Humidity / Compressed Air Consumption