# **Punches / Chisels**

The anvil end on heads of Snap-on® punches and chisels are machined to a modified parabolic curve. This design directs the striking force to the center of the tool head to allow slow metal displacement. The parabolic curve controls mushrooming to reduce chipping and splitting. Heads should be re-dressed to their original shape with hand files as necessary. The tough steel alloy is machined and differentially heat treated for optimum performance. The hardness of the striking head is reduced to help toughness and add qualities that result in a slower mushrooming of the striking surface.



		Stock	Hex	Point/	Length
		No.	Size, in.	Edge, in.	in.
Punch and Chise	Accessories				
and to		PPC1A	_	—	<b>2</b> <sup>5</sup> /8
1 month		Chisel Gauge			
1	Ø	PPC5A	<del></del>	—	6 <sup>15</sup> /16
PPC1A	SPPC5A	Punch/Chisel H			
Center Punches		PPC3A	<sup>5</sup> /16	<sup>1</sup> /8	5
		PPC4A	<sup>7</sup> /16	<sup>3</sup> /16	6
		PPC6B	5/8	<sup>5</sup> /16	7
		PPC714B	<sup>9</sup> /16	<sup>5</sup> / <sub>32</sub>	14
Pin Punches		PPC103A	<sup>9</sup> /32	<sup>3</sup> /32	4 <sup>7</sup> /32
		PPC104A	<sup>5</sup> /16	1/8	4 <sup>3</sup> / <sub>4</sub>
		PPC105A	<sup>3</sup> /8	5/32	5
		PPC106A	3/8	<sup>3</sup> /16	5 <sup>1/4</sup>
		PPC107A PPC108A	<sup>3</sup> /8 <sup>7</sup> /16	7/ <sub>32</sub> 1/4	5 <sup>1</sup> /4 5 <sup>3</sup> /4
		PPC1108A	1/2	<sup>5</sup> /16	5 <sup>1</sup> /4
		PPC112	9/16	3/8	5 1/4 5 1/4
Starter Punches		PPC203A	5/16	<sup>3</sup> / <sub>32</sub>	5 <sup>1</sup> /2
		PPC204A	3/8	1/8	5 <sup>3</sup> /4
		PPC205A	3/8	<sup>5</sup> / <sub>32</sub>	6
	and the second se	PPC206A	7/16	<sup>3</sup> /16	6 <sup>1/4</sup>
		PPC208A	1/2	1/4	6 <sup>3</sup> /4
		PPC210A	<sup>9</sup> /16	<sup>5</sup> /16	7 1/4

Stock	Hex	Point/	Length	
No.	Size, in.	Edge, in.	in.	
PPC808A	1/4	1/4	5	Flat Chisels
PPC812B	5/16	3/8	5 <sup>1</sup> /2	
PPC816B	7/16	1/2	6	
PPC820B	1/2 5/2	5/8 3/4	6 <sup>1/2</sup>	
PPC824B PPC828B	<sup>5</sup> /8 <sup>11</sup> /16	<sup>3/4</sup> <sup>7</sup> /8	7 <sup>1</sup> /4	
PPC832B	7/8	1	8 9	
BPPC1878	7/8	1	9	
PPC820LB	1/2	5/8	16	Long Flat Chisels
PPC12B	<sup>3</sup> /8	<sup>5</sup> /16	6	Half Round Nose Cape
				Chisels
PPC13B PPC14B	<sup>5/16</sup> 3/8	<sup>1</sup> /4 <sup>5</sup> /16	5 <sup>5</sup> /8 6	Cape Chisels
PPC15B PPC19B	<sup>7/16</sup> <sup>3/8</sup>	7/ <sub>32</sub> 1/8	6 5 <sup>3</sup> /4	Diamond Point Chisels



#### PPC250AK

F	P	<b>C</b> 2	50	)A	Κ	Pu	nch	and	Chisel Set	
							~ =		000001/0100	

Includes the	e following 25	pcs. in C2700A	Kit Bag:
PPC1A	PPC106A	PPC206A	PPC828B
PPC108A	PPC208A	PPC12B	PPC3A
PPC110A	PPC210A	PPC14B	PPC4A
PPC112	PPC812B	PPC15B	PPC103A
PPC203A	PPC816B	PPC19B	PPC104A
PPC204A	PPC820B		PPC105A
PPC205A	PPC824B		



#### PPC210AK

#### PPC210AK Punch and Chisel Set

PPC5A

Includes th	e following 22	pcs. in C220	1A Kit Bag:
PPC1A	PPC105A	PPC203A	PPC210A
PPC3A	PPC106A	PPC204A	PPC812B
PPC4A	PPC108A	PPC205A	PPC816B
PPC103A	PPC110A	PPC206A	PPC820B
PPC104A	PPC112	PPC208A	PPC824B



**PPCD70K Pin Punch Set** Includes the following 7 pcs. in C0709 Kit Bag: PPC103A PPC106A PPC108A PPC104A PPC107A PPC110A PPC105A

PPC828B



PPC715A Punch and Chisel Set Includes the following 16 pcs. in storage tray: PPC1A PPC104Å PPC203A PPC208A **РРСЗА** PPC105A PPC204A PPC812B PPC4A PPC205A PPC816B **PPC106A PPC103A** PPC108A PPC206A PPC820B



PPC710A Pinch and Chisel Set Includes the following 11 pcs. in storage tray: PPC1A PPC105A PPC205A PPC816B PPC4A PPC106A PPC206A PPC820B PPC103A PPC203A PPC812B

#### **RELATED ITEMS**

Drill Bits, pgs 285-289 Hammers, pgs 314-316



#### PPSD120K

**PPSD120K Pin and Starter Punch Set** Includes the following 12 pcs. in C1203 Kit Bag: PPC103A PPC106A PPC203A PPC206A PPC104A PPC108A PPC204A PPC208A PPC105A PPC110A PPC205A PPC210A

#### PPC50AK Flat Chisel Set

Includes the following 5 pcs. in C0500 Kit Bag: PPC820B PPC828B PPC812B PPC816B PPC824B

#### PPC100AK Chisel Set

FF010C				
Includes the	e following	10 pcs. in	C104B Kit Bag	:
PPC812B	PPC824B	PPC13B	PPC15B	
PPC816B	PPC828B	PPC14B	PPC19B	
PPC820B	PPC12B			

	Starter Pu	
Includes the 1	following 6 pcs. i	n C64B Kit Bag:
PPC203A	PPC205A	PPC208A
PPC204A	PPC206A	PPC210A

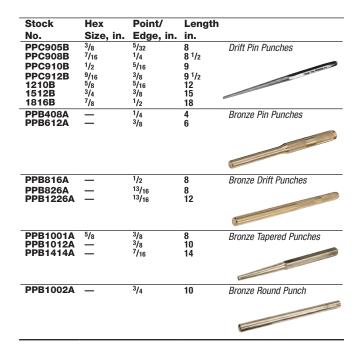


- Do not use punches or chisels having chipped or mushroomed ends; dress dull edges or mushroomed ends to original shape with a hand file.
- Hammer head diameter should be approximately 3/8" larger than head of punch or chisel.
- Read additional safety precautions on pages 534 to 537.

1

# **Punches / Chisels**

	Stock	Hex	Point/	Length
	No.	Size, in.	Edge, in.	in.
Roll Pin Punches	PPR2	_	1/16	3 <sup>5</sup> /32
	PPR2-1/2	_	5/64	3 <sup>1</sup> /2
_	PPR3	_	3/32	3 <sup>29/32</sup>
	PPR4	_	1/8	4 1/4
	PPR5	_	5/32	4 5/8
	PPR6	_	3/16	5
	PPR7	_	7/ <sub>32</sub>	5 <sup>3</sup> /8
	PPR8	_	1/4	5 <sup>3</sup> /4
	PPR10	_	<sup>5</sup> /16	6 <sup>1</sup> /8
	PPR12	_	<sup>3</sup> /8	6 <sup>1</sup> /8
	PPR14	_	7/16	6 <sup>1</sup> /8
	PPR16	_	1/2	6 <sup>1</sup> /8
Long Pin Punches	PPC104LA	<sup>5</sup> /16	1/8	5 <sup>5</sup> /16
	PPC105LA	3/8	5/32	6 <sup>1</sup> /2
	PPC106LA	3/8	<sup>3</sup> /16	7 <sup>1</sup> /16
	PPC107LB	<sup>3</sup> /8	7/32	7 <sup>5</sup> /8
	PPC108LA	7/16	1/4	8 <sup>3</sup> /16
	PPC110LA	1/2	<sup>5</sup> /16	<b>8</b> <sup>3</sup> /4
Midget Punches and	PPC402A	<sup>9</sup> /32	1/16	3
Chisels	Pin Punch			
	PPC403A	<sup>9</sup> / <sub>32</sub>	1/8	3 <sup>1</sup> /4
-	Pin Punch			
	PPC404A	<sup>9</sup> /32	<sup>3</sup> / <sub>32</sub>	3 <sup>5</sup> /8
1 Children of the second se	Center Punch			
	PPC405A	9/ <sub>32</sub>	<sup>1</sup> /16	3 <sup>3</sup> /4
	Starter Punch			
	PPC408B	_	<sup>5</sup> /16	4 <sup>1</sup> /8
	Flat Chisel			
	PPC406B	9/32	<sup>3</sup> /16	3 7/8
	Cape Chisel	702	/10	0,0
	PPC407B	9/32	5/32	4
	Cape Chisel	132	132	-





PPRG80

PPRG80 Roll Pin Punch Guide Set. Intended as a companion tool for the PPR708K Roll Pin Punch Set, the PPRG80 provides faster, safer pin installation. The pin quide is a vinyl sleeve uniting pin and punch to achieve perfect alignment during installation. Ideal for pin installation in tight guarters where two hands can't reach. Eliminates the need to start pin with hammer before applying punch. Eliminates hitting fingers with hammer. Use with Snap-on® Roll Pin Punches PPR2 thru PPR8 (1/16" to 1/4"). Can also be used with Snap-on® Pin Punches PPC103A thru PPC108A (3/32" to 1/4") and Long Pin Punches PPC104LA thru PPC108LA (1/8" to 1/4").



### PPVP70AK Midget Punch and Chisel Set

Includes the following 7 pcs. in C0702 Kit Bag: PPC404A PPC402A PPC408B PPC407B PPC403A PPC405A PPC406B



PPR708K

PPR708K Roll Pin Punch Set Includes the following 8 pcs. in C0802A Kit Bag: PPR2 PPR4 PPR7 PPR2-1/2 PPR5 PPR8 PPR3 PPR6



PPLT40AK Drift Pin Punch Set Includes the following 4 pcs. in C0402 Kit Bag: PPC905B PPC908B PPC910B **PPC912B** 

LP30A Drift Pin Punch Set 3 pcs. include: 1210B 1512B 1816B



PPCL60AK Long Pin Punch Set Includes the following 6 pcs. in C0608 Kit Bag: PPC104LA PPC106LA PPC108LA PPC105LA PPC107LB PPC110LA

PPCL60AK



PPBL30AK

**PPB3OAK Bronze Punch Set** Includes the following 3 pcs. in C0300B Kit Bag: PPB612A PPB816A PPR4084

PPBL30AK Bronze Punch Set Includes the following 3 pcs. in C0301B Kit Bag: PPB1012A PPB1226A PPB826A

PPB20AK Bronze Tapered Punch Set Includes the following 2 pcs. in C0200B Kit Bag: PPB1012A PPB1414A

Images shown may not be actual product but represents product or set which includes product.

# Specialty Punches **Punches / Chisels**

#### Soft Grip Punches and Chisels

The ergonomic soft grip handle provides a powerful grip, improves the thermical sensation in cold work environments and reduces strike vibration. Semi-spherical striking area controls mushrooming to help reduce chipping and splitting. Cutting edges on chisels are hand ground to consistently produce a quality edge. Black oxide coated to prevent chipping and maintain a secure fastener engagement. Manufactured from special alloy steel that is differentially heat treated to help toughness.

		•	
Stock No.	Description	Point/Edge, in.	Length, in.
PCSG812	Flat Chisel	3/8	6 <sup>1</sup> /8
PCSG816	Flat Chisel	1/2	6 <sup>1</sup> /8
PCSG820	Flat Chisel	<sup>5</sup> /8	6 <sup>1</sup> /8
PPSG4	Center Punch	<sup>3</sup> /16	6 <sup>1</sup> /8
PPSG103	Pin Punch	<sup>3</sup> /32	6 <sup>1</sup> /8
PPSG105	Pin Punch	<sup>5</sup> /32	6 <sup>1</sup> /2
PPSG106	Pin Punch	<sup>3</sup> /16	6 <sup>1</sup> /2
PPSG203	Starter Punch	<sup>3</sup> / <sub>32</sub>	6 <sup>1</sup> /8
PPSG205	Starter Punch	5/32	6 <sup>1</sup> /8
PPSG206	Starter Punch	<sup>3</sup> /16	6 <sup>1</sup> /8

PPCSG710 Soft Grip Punch and Chisel Set. Includes PPSG4 Center Punch, all PCSG Series Flat Chisels, all PPSG Series Pin Punches and all I Series Starter Punches (10 pcs) in storage tray.



#### **Oval Bearing Race Punches**

Specially heat-treated, high-alloy steel makes these tools ideal for stubborn bearing races.

**PPC6LB** 7/16" hex stock, 7/16" x 15/64" oval point, 6" long. **PPC10LB** 1/2" hex stock, 1/2" x 17/64" oval point, 10" long. PPC14LB 9/16" hex stock, 9/16" x 19/64" oval point, 14" long. PPC20LB 9/16" hex stock, 5/8" x 5/16" oval point, 20" long. PPC704A Punch Set. Includes PPC6LB thru PPC20LB (4 pcs).



#### **Bushing Cutter**

GA1 Bushing Cutter (7 1/4" long). Made of 1/2" octagonal stock with a 7/16" x 1/8" bit. Curved bit pushes material away from work.



#### Automatic Centering Punches

YA900 Automatic Center Punch (4 3/4" long). Strikes blow when pressure is applied-no hammer needed. Cap adjusts force of blow. 7/16" diameter.

YA879 Heavy Duty Automatic Center Punch (5" long). Single-handed operation. Design eliminates need for striking with hammer. Adjustable spring tension cap. Hardened steel point is replaceable. 1/2 diameter.



#### Revolving Punch

YA8290A Revolving Punch. Punch round holes in leather, rubber, plastic, canvas, gaskets, and other similar materials. Six punch sizes included in tool: 5/64", 3/32", 7/64", 1/8", 9/64" and 5/32".



Gasket Punch Set

PGH8A Gasket Punch Set. Cuts holes in gaskets and other soft materials. Includes 5 3/8" long mandrel and ten punches: 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 3/4", 7/8", and 1" in a storage case.



PGH8A

#### **Transfer Punch Set DPFT528A Transfer Punch Set.**

For transferring hole patterns. Set includes punches from 3/32" to 1/2" in 1/64" increments plus 17/32". Each punch is marked with its size and manufactured from tempered steel to promote long tool life. A metal index provides convenient storage. Punches are 4 7/8" in length.



#### Steel Stamping Sets Heat-treated square stamp bodies.

Stored in two-piece wooden containers.

Stock No.	Characters	Number Stamps	Figure Size, inches	Square Body, inches	Length, inches
GA237	0-9*	9	<sup>3</sup> /16	<sup>5</sup> /16	2 <sup>7</sup> /16
YA817	0-9*	9	1/8	1/4	2 <sup>3</sup> /8
GA238	A-Z**	27	<sup>3</sup> /16	<sup>5</sup> /16	2 <sup>7</sup> /16
YA818	A-Z**	27	1/8	1/4	2 <sup>3</sup> /8

\*One stamp serves as both 6 and 9.

\*\*Also includes stamp for period.

### WARNING



313

- Do not use punches or chisels having chipped or mushroomed ends; dress dull edges or mushroomed ends to original shape with a hand file.
- Hammer head diameter should be approximately 3/8" larger than head of punch or chisel.
- Read additional safety precautions on pages 534 to 537.



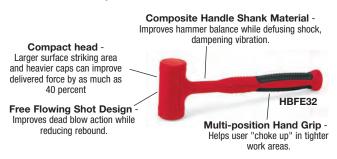
DPFT528A



# Hammers Dead Blow

#### **HBFE Series Dead Blow Hammers**

Dead Blow Hammers feature the Free-flowing Shot Design which improves dead blow action while reducing rebound.



Applications: Brake Rotors, Brake Drum Removal, Ball Joints (Tie Rod Removal), Tires, Seal Installation, Loosen Oil Pans and Covers, OE Rims, Axle Insertion, Piston Installation and Crank Shaft End Play.

#### Standard

Soft Grip Handle with ribbed, textured elastomer grip prevents hand slippage. Composite Handle Shank improves balance while defusing shock and dampening vibration. Improved Thermoplastic Urethane Material is non-sparking and resistant to most shop chemicals. High Visibility Red Color for easy identification.

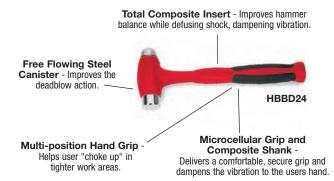
Stock		Head Length,	Face Dia.,	Length,
No.	Weight	inches (mm)	inches (mm)	inches (mm)
HBFE16	16 oz.	3 <sup>1</sup> /4 (82)	1 <sup>9</sup> /16 (39)	12 (304)
HBFE24	24 oz.	3 <sup>3</sup> /4 (95)	1 <sup>3</sup> /4 (44)	12 <sup>3</sup> /4 (324)
HBFE32	32 oz.	4 <sup>1</sup> /4 (107)	2 (50)	13 <sup>1</sup> /2 (343)
HBFE48	48 oz.	4 <sup>3</sup> /4 (120)	2 <sup>1</sup> /4 (57)	15 (381)
HBFE56	56 oz.	5 7/16 (138)	2 <sup>3</sup> /4 (69)	15 <sup>3</sup> /4 (400)

HBFE103 Dead Blow Hammer Set

Includes HBFE24, HBFE32 and HBFE48 Dead Blow Hammers (3 pcs).

#### **HBBD Series Ball Peen Hammers**

Dead Blow Hammers feature the Free-flowing Shot Design which improves dead blow action while reducing rebound.

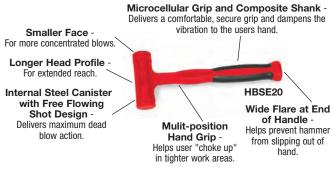


Applications: Rear Drums, Ball Joints, Tie Rods, U-Joints Rounded End, Track Bar Rounded End, Rounded End - Rivets and Punch and Chisel Applications.

Stock		Head Length,	Face Dia.,	Length
No.	Weight	inches	inches	inches
HBBD8	8 oz.	4	1	11 5/8
HBBD16	16 oz.	4 <sup>3</sup> /8	1 <sup>1</sup> /4	12 <sup>1</sup> /4
HBBD24	24 oz.	4 <sup>3</sup> /4	1 <sup>3</sup> /8	12 <sup>3</sup> /4
HBBD32	32 oz.	5 <sup>3</sup> /4	1 <sup>3</sup> /4	13 <sup>5</sup> /8
HBBD40	40 oz.	5 <sup>3</sup> /4	1 <sup>3</sup> /4	15 <sup>1</sup> /8

#### **HBSE Series Slimline Dead Blow Hammers**

Slimline Dead Blow incorporates our new microcellular soft grip handle, a softer more comfortable energy absorbing material.



Applications: Main Bearing Caps, Dust Caps, Smalller Objects, Custom Bikes, Tighter Applications that Standard Dead Blow Hammers will not fit and Extended Reach Applications.

Stock No.	Weight	Head Length, inches	Face Dia., inches	Length, inches
HBSE10	10 oz.	3 <sup>1</sup> /2	<b>1</b> <sup>1</sup> /4	10 <sup>5</sup> /8
HBSE20	20 oz.	4 <sup>1</sup> /8	1 <sup>3</sup> /8	11 <sup>1</sup> /8
HBSE30	30 oz.	5 <sup>1</sup> /8	1 <sup>1</sup> /2	12 <sup>3</sup> /8



#### Sledge

Stock No.	Weight	Head Length, inches	Face Dia., inches	Length, inches
BC7B	5 lb.	7	2 <sup>3</sup> /4	20
BC110B	8 lb.	7	2 <sup>3</sup> /4	30
BC114B	11 lb. 8 oz.	8	3 <sup>1</sup> /4	36



#### Piston

One-piece urethane construction. Full length canister increases head strength. Made of material that won't damage the piston. Shot-filled head drastically reduces rebound.

		Head Length,	Face Dia.,	Length,
Stock No.	Weight	inches	inches	inches
HLE24	24 oz.	7 <sup>3</sup> /4	5 <sup>1</sup> /2	12 <sup>3</sup> /4



#### **Dual Face Drilling**

- Dead Blow Hammers deliver sustained impact and maximum striking force with almost no rebound
- Composite handle shank improves the hammer balance while defusing shock
- Free-flowing steel head canister design improves dead blow action and reduces rebound
- Non-sparking, chemical resistant molded urethane covering
- Ribbed thumb rest allows user to choke up in tighter work areas
- Bright color for high visibility

Stock		Head Length,	Face Dia.,	Length,
No.	Weight	inches	inches	inches
HSSD32	32 oz.	5 <sup>3</sup> /8	1 <sup>3</sup> /4-1 <sup>3</sup> /8	11 <sup>1</sup> /2

## Soft Face **Hammers**

#### **HBBT Series**

Bronze Faced non-marring hammer ideally suited for work on bushings, gears, and transmissions



Applications: Bearings & Race Install, Pinion & Half Shafts, Distributor Rebuilds, Alternator & Starter Rebuilds, Seal Installation, Body Moldings and No Spark Applications.

	Weight,	Head Length,	Head Dia.,	Length,
Stock No.	oz.	inches	inches	inches
HBBT16	16	3 <sup>3</sup> /4	1 <sup>3</sup> /8	12
HBBT24	24	<b>4</b> <sup>1</sup> / <sub>4</sub>	1 <sup>3</sup> /8	12
HBBT32	32	4 <sup>1</sup> / <sub>2</sub>	1 <sup>1</sup> /2	12 <sup>3</sup> /4



#### Soft Blow

Designed to reduce marring and denting. Use in assembly applications and on all types of surfaces including metal, glass, plastic and wood. Special polymer head resists dynamic fatigue, creep and compression set, even at extreme temperatures.



	Face		
	Dimensions,		
Stock No.	inches	Head Color	Length, inches
BF623	1 <sup>7</sup> /8 x 2 <sup>1</sup> /8	Blue	<b>12</b> <sup>1</sup> / <sub>2</sub>

BF620C Rubber Head Mallet. Solid rubber head is 3 3/4" long and 2 1/4" in diameter. 11" hardwood handle. Ideal for replacing hubcaps, bodywork, etc.



#### Interchangeable Head

Shot loaded, dead blow hammer adds 35% more striking force with each swing by eliminating rebound and dampening vibration shock to the hand and forearm. 1 1/2" striking face diameter on each hammer head. Six interchangeable heads meet a number of various applications, including non-marring and non-sparking applications with selected head surfaces. Comfortable, non-slip handle grip. Set includes 10" fiberglass handle and storage case. 1" Head Extender is optional.

			Weight,
Stock No.	Description	Color	oz.
HSPI6KT1	Hammer Handle	_	22
HSPI6KT2	Soft Face	Brown	1.5
HSPI6KT3	Medium Face	Red	1.4
HSPI6KT4	Medium Hard Face	Cream	1.3
HSPI6KT5	Hard Face	Black	1.3
HSPI6KT6	Steel Face	Steel	2.2
HSPI6KT7	Brass Face	Brass	2.2
HSPI6KT8	Plastic Storage Case	Black	_
HSPI6KT9	1" Head Extender	_	_

HSPI6KT Dead Blow Set. Includes HSPI6KT2 thru HSPI6KT7 Hammer Heads plus HSPI6KT1 Hammer Handle (7 pcs) in HSPI6KT8 Storage Case.

#### **HBPT Series**

Plastic tipped hammers used where metal to metal scratching or marring needs to be eliminated.



Applications: Transmission Work, Rear End Work, Metal Body Moldings and Light Tapping.

Stock No.	Head Length, inches	Weight, oz.	Length, inches	Soft Tip Stock No.	Hard Tip Stock No.
HBPT16	3 <sup>3</sup> /4	16	12	HPTS16	HPTH16
HBPT24	4 <sup>3</sup> /4	24	12 <sup>3</sup> /4	HPTS24A	HPTH24A



#### Combination

Combination Steel and Soft Face Dead Blow. One-piece urethane construction. Includes replaceable tips.

Stock No.	Head Length, inches	Weight, oz.	Tip Dia., inches	Length, inches		Hard Tip Stock No.
HSPD16 BH232A	4 <sup>3</sup> /8	16 32	1 <sup>1</sup> /4 1 <sup>5</sup> /8	12 <sup>1</sup> /8 13	HPTS16 BH232-2	BH232-3
	Optional ny	lon tip. (also		10	511202 2	511202 0



#### Brass (Fiberglass Handle)

Non-sparking / non-marring surface for many applications. Brass head absorbs blow and reduces rebound. Flat surface for even distribution of blow. Fiberglass handle for strength. Comfortable, clin handlo c non

non-silp nanule g	nip.	
Stock No.	Weight, Ibs.	Length, inches
HBR15	1 <sup>1</sup> /2	12
HBR25	<b>2</b> <sup>1</sup> / <sub>2</sub>	12





- Do not use urethane hammers near liquid oxygen
  - Do not use chipped, mushroomed, or cracked hammers.
- Strike squarely; avoid glancing blows.
- Read additional safety precautions on pages 534 to 537.

# Hammers Ball Peen



#### **Hickory Handle**

Stock No.	Weight, oz.	Handle Length, inches	Replacement Handle
BP2B	2	<b>9</b> <sup>1</sup> / <sub>2</sub>	BPH2C
BP4B	4	10 <sup>1</sup> /2	BPH4C
BP8B	8	12 <sup>1</sup> /2	BPH8C
BP12B	12	13 <sup>1</sup> /2	BPH12C
BP16B	16	14 <sup>1</sup> /2	BPH16C
BP20B	20	15	BPH20C
BP24B	24	16	BPH20C
BP32B	32	16	BPH40C
BP40B	40	16 <sup>1</sup> /4	BPH40C
BP48B	48	16 <sup>1</sup> /4	BPH40C

ASME/ANSI B173.2

BP1004S Hammer Set. Includes BP8B, BP12B, BP16B, and BP24B (4 pcs).

### Heavy-Duty -

#### **BC/BD/HD Series Heavy Duty Fiberglass**

Dampens vibration and provides extra strength and safety. Handle is resistant to dry rot, warp or splintering.



#### Fiberglass Handle

Fiberglass handle dampens vibration and provides extra strength and safety. Handle is epoxy-welded to hammer head and will withstand 8,000 lbs. of pull. Handle is resistant to dry rot, warp or splintering. Comfortable, non-slip handle grip. Materials will resist most shop chemicals.

			Striking	Handle	Overall	
Stock		Weight,	Face Dia.,	Length,	Length,	Replacement
No.	Description	lbs.	inches	inches	inches	Handle
BC4SG	Cross Peen	4	1 <sup>1</sup> /2	12	14	BD4SG-1
BD4SG	Engineer	4	1 <sup>1</sup> /2	12	14	BD4SG-1
HD4SG	Hand Drilling	4	<b>1</b> <sup>1</sup> / <sub>2</sub>	<b>8</b> <sup>3</sup> /4	10 <sup>3</sup> /4	HD4SG-1

#### **Hickory Handle**

			Head	Overall	
		Weight,	Length,	Length,	Replacement
Stock No.	Description	oz.	inches	inches	Handle
BH122D	Engineer	40	4 <sup>1</sup> /2	15	BPH40C
BH123D	Engineer	48	<b>4</b> <sup>3</sup> / <sub>4</sub>	15	BPH40C
BH141A	Cross Peen	32	4 <sup>1</sup> /2	15	BPH20C
BH142A	Cross Peen	40	5	15	BPH40C
BH143A	Cross Peen	48	5 <sup>1</sup> /2	15	BPH40C
BH133B	Hand Drilling	48	4 <sup>1</sup> /2	10	BPH133



Punches and Chisels, pgs 311-313



#### **Fiberglass Handle**

		Handle		Previous
	Weight,	Length,	Replacement	Model
Stock No.	oz.	inches	Handle	Handle
BPN8B	8	11	BPNH8B	BPN8-1
BPN12B	12	12	BPNH12B	BPN12-1
BPN16B	16	13	BPNH12B	BPN16-1
BPN24B	24	14	BPNH24B	BPN24-1
BPN32B	32	16	BPNH24B	BPN24-1

ASME/ANSI B173.2

#### **BD Series Sledge Hammers**

Engineered for safety.

Durable Handles - Will not dry rot, warp or splinter from exposure to the elements & resists most shop chemicals.

Drop Forged Carbon Steel Heads -Are heat treated for durability & safety.

> Fiberglass Handles - Are welded into the sledge eyehole to withstand 8,000 pounds of pull-apart force.

Handles - Have a tensile strength of 200,000 pounds per square inch.

### BD10ESG

Ergonomic Grip - Provides a superior gripping surface, helping to dampen & absorb vibration.

#### **Sledge Fiberglass Handle**

			Handle	Overall	Replacement
Stock	Weight,	Face Dia.,	Length,	Length,	Handle
No.	lbs. (kg)	in. (mm)	in. (mm)	in. (mm)	
BD6ESG	6 (2.7)	1 <sup>5</sup> /8 (41.1)	16 (406.4)	18	BD6ESG-1
BD10ESG	10 (4.5)	2 (50.8)	29 (736)	32 (812.8)	BD8ESG-1



BH122D

# Hacksaws Cutting





#### Hacksaws

**HSG319** 

HS25 Combination Saw. Can be used as hacksaw or bow saw. Small enough to fit in tool boxes. Ideal for plumbers and electricians. Easy to stow in car, boat, RV or backpack. Metal hand guard to prevent knuckle injuries. Blade protector for safety. Includes 12" (300mm) bi-metal hacksaw blade and wood cutting blade.

HS51TW Wood Cutting Blade. Wood cutting blade for HS25 Bow Saw.

HSG319 Bi-Mold Handle Hacksaw. Solid steel frame overmolded with a soft grip for comfortable use. Designed for 12" (300mm) blades. Blade tensioner discreetly blends with handle and won't get in the way. Positions for normal flush cutting or 55° angle.



#### **Quick Cutter Hand Saws**

Our "Quick Cutter" hand saw features our patented contoured screwdriver type handle for a secure grip. The saw holder keeps a tight hold on any of the three included blades. A turn of the knurled knob and you can easily switch blades. All componets are neatly packaged in CO417 Kit Bag.

HS50 Quick Cutter Hand Saw. Red handle. Includes the following blades: HS14X1, HS18X1, HS24X1.

HS14X1 General Purpose Blade. For metal over 1/8", hard rubber, and fiber. HS18X1 Fine Metal Cutting Blade. For metal 18 ga. to 1/8", nail embedded wood.

HS24X1 Heavy Metal Cutting Blade. For metal 18 ga. and under trim, and tubing, plus galvanized pipe under 18 ga.

HS18A Deluxe Hacksaw. Designed for 12" (300mm) blades. Blade storage inside the rectangular back section. Positions for normal flush cutting or 55° for angle or horizontal cutting. Blade tensioning device in handle. Built in hand guard for protection. Includes HSBM1224B 12" Blade.

HS20A Professional Hacksaw. Designed for 12" (300mm) blades. Allows very high blade tension for accurate and exact kerfs. Spring tensioned blade loading mechanism, strong rectangular back section for blade storage with an easy to handle retaining screw. Positions for normal flush cutting or 55° for angle or horizontal

cutting. Can be used as a compass saw. Includes HSBM1224B 12" Blade. HS5Ă Mini Hacksaw. Designed for 10" (250mm) blades. 8 1/4" frame fits in limited access areas. Easy to handle. Includes HSBM1024B 10" Blade. HS151 Junior Frame Hacksaw. Designed for 6" blades. 9 1/2" long. Blade included.

HSM632 6" Replacement Blade (32 TPI). 1/4" wide, 32 teeth per inch, 6" length. Package of 10.

#### Hacksaw Blades

Manufactured of a shatter resistant bi-metal for a long life and fast, efficient cutting. Available in packages of 10 only.

Stock No.	Length, inches	Teeth per Inch
HSBM1018B	10	18
HSBM1024B	10	24
HSBM1032B	10	32
HSBM1214B	12	14
HSBM1218B	12	18
HSBM1224B	12	24
HSBM1232B	12	32

### Knives / Scissors



Scissors

CRKBP1 M1 Lightfoot Design Knife. Cryogenic heat treated high carbon stainless steel blade for sharpness and edge durability. Machined Blue/Black G10 handle for strength and incredible gripping power even in wet or cold conditions. Mako Flipper opens blade quickly one handed. LAWKS™ safety makes a folding knife as safe as a fixed blade. Blade length: 3 1/8". Handle length: 4 1/2". Weighs 5.2 oz. CRKBP11 M16 Carson Design Tanto Knife. Tanto blade design that provides a strong blade tip. AutoLawks® engages the locker liner safety automatically making the knife a virtual fixed blade. Lightening holes for easy carrying while still providing incredible strength. Adjustable pivot screw for easy blade adjustment. Blade CRKBP6 Cruiser Double Flippers Knife. Dual flippers for easy one hand

opening and resulting in a true hit. Slim design for easy carry and deployment. Partially serrated clip point blade for detailed chores or heavy cutting. Floating stop pin adds incredible strength and makes it easy to clean. Blade length: 3 1/4". Handle length: 4 1/2". Weighs 4.6 oz.

CRKBP16 M16 Carson Design Spear Point Knife. Ti-Nitride coated partially serrated spear point blade for smooth cutting and rust prevention. Carson flipper for fast one hand opening. Pocket clip for easy carrying. Cryogenic heat treated highcarbon stainless steel blade for sharpness and edge durability. Blade length: 3 1/2". Handle length: 4 3/4". Weighs 3.7 oz.



· Keep away from children.

KER1120 Taskmaster Shears. High carbon stainless steel blades are

bonded to comfortable, non-slip handles. Overall length is 9" (23cm).

designed to hold their edge longer and sharpen quickly. Blades are permanently

YA114 Stainless Scissors. High quality stainless steel. Handles pull apart and

YA114

fold into cutting position. Compact: 3" long.

**KER1120** 

# **Cutting** Knives



#### Lock Back Knives

KER1004RDSO Caribiner Tool. Five in one caribiner includes knife blade. slotted head screwdriver, Phillips® head screwdriver, bottle opener, and caribiner. Frame is AUS6A stainless steel. 3 1/4" partially serrated blade. 2.7 oz.

KER1060ART Black Horse II. Co-polymer handle features RealTree® hardwoods HD. 3 3/4" stratight edge blade. 4.6 oz.

KER1440 Chubby. Blade is easily opened with one hand. Injected molded ZYTEL® handle with non-slip KRATON® inserts provides a sure gripping surface and resists most shop chemicals. Snap-on® logo molded in handle. Exclusive wrench clip adds style and is removable. 2 1/2" stainless steel straight edge blade. 4.3 oz.

KER1470 Storm. Thumb stud provides super smooth, one handed, manual opening. 3" stainless steel straight edge blade. 4.2 oz.

KER1470ST Storm. Same as KER1470 except blade is partially serrated. 4.2 oz.

KER1475 Storm II. Same as KER1470 except blade is 3 1/2", 5.8 oz. KER1475ST Storm II. Same as KER1475 except blade is 3 1/2", 5.8 oz. KER1550 Black Out. SpeedSafe technology provides assisted opening. Removable pocket clip. 3 1/4" stainless steel straight edge blade. 4.0 oz.

KER1550ST Black Out. Same as KER1550 except blade is partially serrated. 4.0 oz.

KER1595 Speed Bump. Features stainless steel re-curve blade for high leverage cutting. SpeedSafe technology provides smooth opening. 3 5/8" straight edge blade. 1.7 oz.

KER1600 Chive. Bead blasted stainless steel handle. Removable pocket clip. 1 15/16" stainless steel straight edge blade. 1.9 oz.

KER1600BR Chive. Same as KER1600 except handle is black and red. 2.1 oz. KER1620RDSO Scallion. Durable 6061-T6 anodized red aluminum handle with Snap-on® logo. Stainless steel liners. Safety tip lock. Removable pocket clip. 2 1/4" stainless steel straight edge blade. 2.3 oz.

KER1620BLSO Scallion. Same as KER1620RDSO except handle is blue. 2.3 oz. KER1620ST Scallion. Same as KER1620RDSO except blade is partially serrated. handle is black and no Snap-on® logo on handle. 2.3 oz.

KER1660BB Leek. Handle is 6061-T6 anodized aluminum with smoked finish anodized black and blue. 3" straight edge blade. 3.1 oz.

KER1660BR Leek. Same as KER1660BB except handle is anodized black and red. 3.1 oz.

KER1660VIB Rainbow Leek. Same as KER1660BB but has a titanium oxide coating that produces a brilliant scratch resistant rainbow finish. 3.1 oz. KER1670RD Blur. Anodized red aluminum handle. SpeedSafe assisted opening mechanism smoothly opens the knife with minimal effort. 3 3/8" straight edge blade 4.2 oz

KER1670RDST Blur. Same as KER1670RD except blade is partially serrated. 4.2 oz.

KER1670BLK Blur. Same as KER1670RD except handle is black. 4.2 oz. KER1670BLKST Blur. Same as KER1670BLK except blade is partially serrated, 4.2 oz.

KER1675BLKST Rescue Blur. Anodized black aluminum handles are durable and lightweight. Carbide glass breaker tip for emergency use. 3 3/8" stainless steel straight edge blade. 4.2 oz.

KER1675RDST Rescue Blur. Same as KER1675BLKST except handle is red. 4.2 oz

KER1720 JYD. One handed, index finger opening system pops the blade up out of the handle for easy deployment by either left and right handed knife users. A locking liner secures the blade in place. 3" stainless steel straight edge blade. 4.0 oz. KER1720ST JYD. Same as KER1720 except blade is partially serrated. 4.0 oz.

KER1725 JYD II. Same as KER1720 with lighter weight G10 scales on handle. 5.2 oz KER1725ST JYD II. Same as KER1725 except blade is partially serrated. 5.2 oz.

KER1730 Groove. Handle features G-10 overlays that provide for an extra secure grip. One handed, index finger opening design like the KER1720. 3 1/2" stainless steel straight edge blade. 5.2 oz.

KER1740 NRG. Blade is held in the closed position until deployed by pulling on the extended tang located at the front of the spine. G10 scales on handle. 2 13/16' stainless steel straight edge blade. 2.2 oz.

KER1745 NRG II. Same as KER1740 except blade is 11/16" larger. 4.9 oz. KER1820 Needs Work. Features the patented SpeedSafe assisted opening system for smooth, easy opening. A locking liner ensures the blade stays securely in place until the user closes it. Removable pocket clip. 3" stainless steel straight edge blade. 3.5 oz.

#### **Utility Knives**

YA403Å Miniature Utility Knife. One spare blade stores in handle. 3 1/8" long. YA403A-1 Replacement Blade. Replacement blade for YA403A Utility Knife. PK100 Utility Knife. Retractable blade utility knife. Quick release, spring loaded handle provides fast, sure blade changes. No tools are required. Integrated hinged handle means no handle parts to get lost. Rubber grip on handle for comfort and control. Red handle with black grip. Three blade positions: open, half closed and closed. Includes PK100-1SP Blade Package.

**PK100SB Utility Knife** Self retracting blade utility knife. Quick release, spring loaded handle provides fast, sure blade changes. Blade automatically retracts. Rubber grip on handle for comfort and control. Orange handle with black grip. Includes one (1) safety point, two notch blade.

PK100-1 Utility Knife Blades. Two notch replacement blades. Use with PK100 and PK100SB Utility Knives. Pack of 5.

PK100-1SP Utility Knife Blades. Two notch, safety point replacement blades. Use with PK100 and PK100SB Utility Knives. Pack of 5.

YA1860A Utility Knife Blades. 100 two notch, double pointed utility blades. Dispenser ejects blades one at a time. Blade guard in the ejector.

YA1850A Utility Knife Blades. 100 three notch, double pointed utility blades. Bulk packaging.

YA1800A Single Edge Razor Blades. 100 blades in a plastic dispenser. Blades have aluminum backs that can be shaped for special applications.

LBUK1 Lock Back Utility Knife. Lock back utility knife offers the convenience and good looks of a folding lock back knife with easily replaceable two notch razor blades. Other features include folding lock back blade, hardwood handle with belt clip, and thumb stud for one hand opening. Includes utility knife and leather pouch (both with Blue-Point<sup>®</sup> logo) plus 10 replacement blades. Uses PK100-1 (5 pack) or YA1860A (100 pack) replacement blades.

LBUK2 Lock Back Utility Knife. Thumb pad allows controlled application of pressure. Blades are easily replaced with a flip of a switch. Blade storage under spring loaded door. Includes leather pouch with belt loop plus 5 replacement blades. Uses PK100-1 (5 pack) or YA1860A (100 pack) replacement blades. PK150 Auto-Loading Utility Knife. Exposed blade is easily removed or

PK150 Auto-Loading Utility Knife. Exposed blade is easily removed or reversed with the push of a button. New blade is automatically loaded from 5 blade magazine. Cushioned handle provides comfort and control. Three blade positions: 1" exposure, 1/4" exposure and closed. High-viz yellow color. Uses standard two notch replacement blades (PK100-1 or YA1860A).

LBUK3 Lock Back Utility Knife. Solidly constructed lock back utility knife sports polished, stainless steel handle with TPR grips for durability and control. Two notch razor blades are easily removed and replaced with quick change switch. Includes a belt pouch and 10 titanium replacement blades. Uses PK100-1 (5 Pack) or YA1860A (100 pack) replacement blades.



#### **Utility Knife Kit**

PK80 Útility Knife Kit. Kit includes PK81 Quick Open Utility Knife, (1) PK85 Rotary Saw Blade, (1) metal saw blade and (1) wood saw blade in vinyl storage pouch.
PK81 Quick Open Utility Knife. Quick release, spring loaded handle provides fast, sure blade changes with no extra tools required. Integrated hinged handle means no handle parts to get lost. Rubber grip on handle for comfort and control.
PK82 Metal Saw Blades. Metal saw blades for PK81 Utility Knife. Pack of 3.
PK83 Wood Saw Blades. Drywall saw blades for PK81 Utility Knife. Pack of 3.
PK85 Rotary Saw Blade. Rotary saw blades for PK81 Utility Knife. Pack of 1.
PK86 Multi-Pack Blades. Assorted saw blades for PK81 Utility Knife. Contains three saw blades: (1) drywall, (1) metal and (1) wood.



#### Hobby Knife

YA405Á Hobby Knife. 5 1/2" long aluminum handle with bottom knurl and knurled brass nose cap. Includes the following blades: YA405-1, YA405-2, YA405-3, YA405-4.

YA405-1 23° Angle Blade. 23° angle.

YA405-2 50° Angle Blade. 50° angle.

YA405-3 Curved Edge Blade. Curved edge.

YA405-4 Straight Chisel Edge Blade. Straight chisel edge.



#### **Multi-Purpose Cutters**

YA580A Multi-Purpose Cutter. Features auto locking, fully retractable blade. All metal body is black with blue cap and pocket clip. Includes one (1) premium steel 13 pt. snap blade. Overall length of 5 3/8" (136.5mm). Uses YA580A-1 Replacement Blades.

YA580A-1 Replacement Blades. Individual break off replacement blades for the YA580A and YA584A Multi-Purpose Cutters. Pack of 5.

**YA581A Multi-Purpose Cutter.** Has three blades with eight snap off points. Minimum blade wobble. Fully retractable.

YA581A-1 Blades. Replacement blades for YA581A. 10-pack.



• Keep away from children.

# **Cutting** Knives



#### Sharpening Kits

GAT10005 Professional Knife Sharpening System. System features special knife clamp/angle guide for six precise sharpening angles and secure knife clamping to insure the most efficient blade-to-stone contact. Includes extra coarse, coarse, medium and fine honing stones, specialty serrated knife blade sharpening stone, honing oil and custom case.

GAT10004 Diamond Hone Knife Sharpening System. Includes coarse, medium and fine honing monocrystalline diamond hones, honing oil and custom case. The special process of fusing diamonds to the metal substrate of the hones yields a sharpening instrument that will out perform any others. System features special knife clamp/angle guide for six precise sharpening angles and secure knife clamping to insure the most efficient blade-to-stone contact.

GAT10003 Standard Knife Sharpening System. System features special knife clamp/angle guide for six precise sharpening angles and secure knife clamping to insure the most efficient blade-to-stone contact. Includes coarse, medium and fine honing stones, honing oil and custom case.

GAT8T001 Tri Hone Knife Sharpening System. Premier three stone sharpening system features a coarse silicon carbide stone for setting the bevel on dull or badly damaged blades, a 100% Natural Arkansas medium stone for sharpening, a 100% Arkansas fine stone for polishing to produce the ultimate razor sharpness and honing oil. All stones are mounted on a natural wood triangle which provides an elevated work surface for ease of use.

GAT80005 Stone Knife Sharpening Kit. Includes block mounted 5" Natural Arkansas stone for sharpening, 3" Natural Arkansas fine stone for final honing, honing oil and storage case.

# Scrapers / Putty Knives

GAT60204 Pocket Knife Sharpener. The ultimate compact, lightweight sharpener for knives, fish hooks, darts and serrated edges. Special sharpener edge holds two rods and an angle guide to allow serrated blade sharpening at proper angle. Sideby-side rod feature promotes efficient sharpening of hooks, darts and other pointed instruments. High density alumina rods are removable for cleaning and repositioning. Measures 2.40" x 2.12" x .45"

KER2535 Blade Sharpener. Impregnated with 600 grit diamond coating bonded with nickel plating to a lightweight tube. Excellent sharpener for the repair of extremely dull blades. Length is 8.5" (20.3cm). Sheath length is 5 1/2" (12.7cm). GAT60016 TRI-SEPS<sup>®</sup> Knife Sharpener. Triangular shaped, portable ceramic

sharpener features built-in angle guide to guickly restore a razor edge to serrations, plain edges, entrenching tools, scissors, darts, fish hooks, ice picks and other pointed instruments. Includes bead chain and clasp. Made from premium grade 96% alumina ceramic. Overall length is 4 1/2" (115mm).

GAT40001 Carbide Knife Sharpener. Quickly and easily sharpen a wide variety of knives. Space age tungsten carbide blade delivers a sharp edge in seconds. Lightweight 6061 T6 aluminum body features a flat bottom and knurled handle with thumb and finger insets for stable positioning. Only a few passes puts a sharp edge on blade. Not recommended for serrated blades.

GAT12001 Clamp Mount. Knife sharpening accessory holds knife clamp/angle guide from GAT10004 and GAT10003 Systems to maximize ease of sharpening. Especially useful when sharpening large knives or many knives in succession. Can be permanently mounted to any work surface or C-Clamped to surface to maintain portability.



#### **Striking Scrapers**

Striking cap is designed for hammering. Heavy duty blade extends through the handle and meets the cap to equally distribute the striking force. Thick, polished, high carbon steel for durability. Ergonomic soft grip handle for secure grip when striking. Can be used as a chisel or scraper.

Stock No.	Description	Blade Width, inches (mm)
PKNC125C2 PKNC150	Dual Bevel Single Bevel	1 <sup>1</sup> /4 (31.8) 1 <sup>1</sup> /2
PKNC200	Single Bevel	2

PKNC300 Striking Scraper Set. Includes PKNC125C2, PKNC150 and PKNC200 Scrapers

PKNC125C2 Striking Scraper (1-1/4"). Dual bevel design for two distinct blade lengths



CSA300AR

#### **Rigid Carbon Scrapers**

CSA8CO

1/4" square shanks are flared to form scraping edge. Screwdriver type handle.

			Blade	
Stock No.	Handle	Length,	Width,	Blade
	Color	inches	inches	Style
CSA8C	Black	7 5/8	7/8	Straight
CSA8CO	Orange	<b>7</b> <sup>5</sup> /8	7/8	Straight
CSA8CR	Red	<b>7</b> <sup>5</sup> /8	<sup>7</sup> /8	Straight
CSA9C	Black	12 <sup>7</sup> /8	1/4	Straight
CSA10C	Black	12 <sup>7</sup> /8	1/2	Straight
CSA12C	Black	12 <sup>7</sup> /8	1	Straight
CSA12CO	Orange	12 <sup>7</sup> /8	1	Straight
CSA12CR	Red	12 <sup>7</sup> /8	1	Straight
CSA14C	Black	14	1 <sup>1</sup> /2	Straight
CSA14CO	Orange	14	<b>1</b> <sup>1</sup> / <sub>2</sub>	Straight
CSA14CR	Red	14	<b>1</b> <sup>1</sup> / <sub>2</sub>	Straight
CSB12C	Black	12 <sup>7</sup> /8	7/8	45° Angle

CSA400B Black Handle Set. CSA8C, CSA9C, CSA10C and CSA12C (4 pcs) in a storage tray.

CSA300A Black Handle Set. CSA8C, CSA12C and CSA14C (3 pcs) in a storage tray.

CSA300AO Orange Handle Set. CSA8CO, CSA12CO and CSA14CO (3 pcs) in a storage tray.

CSA300AR Red Handle Set. CSA8CR, CSA12CR and CSA14CR (3 pcs) in a storage tray.

# **Scrapers / Putty Knives**



#### Brass Putty Knives / Scrapers

Spring tempered, solid brass blades are non-marring, non-sparking, non-magnetic and non-corrosive. Soft molded rubber handles maximize hand grip, are easy to clean and are resistant to most solvents. Broad hilt design helps protect against hand slipping when scraping. Red and black handle color. Stiff blade style.

Stock No.	Handle Length, inches	Blade Length, inches	Blade Width, inches	Blade Style	Edge
PKB50	4 <sup>7</sup> / <sub>8</sub>	3 <sup>1</sup> /2	2	Stiff	Straight
PKB52	4 <sup>7</sup> / <sub>8</sub>	3 <sup>19</sup> /32	1 <sup>1</sup> /4	Stiff	Straight
PKB53	4 <sup>7</sup> / <sub>8</sub>	3 <sup>19</sup> /32	1 <sup>1</sup> /4	Stiff	Single Bevel

PKB500 Brass Blade Scraper Set. Set includes PKB50 and PKB52 Putty Knives plus PKB53 Chisel/Scraper.



#### **Knife Blade Scrapers**

Remove gaskets, sealers and other caked on materials. Blade edge designed to work effectively in both push and pull directions. Stainless steel blades for durability. Polished blades cleanup easily. Comfortable composite handles feature a contour thumb stop for maximum control and a wide hilt for control. Handles are black with red accent.

		Blade Length,	Length,
Stock No.	Blade Style	inches	inches
US710	Spoon	3 <sup>3</sup> /8	8
US711	Chisel Tip	$2^{1/2}$	7 <sup>1</sup> /8
US712	Oyster	2 <sup>1</sup> /8	6 <sup>3</sup> /4
LICC102 Knife	Plada Caranar Ca	Includes UC710 UC711	and UC710

USS103 Knife Blade Scraper Set. Includes US710, US711 and US712 in black pouch.





#### Putty Knives / Scrapers

Features full length steel blades for strength and durability. Soft molded rubber handles maximize hand grip, are easy to clean and are resistant to most solvents. Broad hilt design helps protect against hand slipping when scraping. 4 7/8" handle length.

Stock No.	Handle Color	Blade Length, inches	Blade Width, inches	Blade Style	Edge
PK50	Red	3 <sup>1</sup> / <sub>2</sub>	2	Flexible	Straight
PK52	Red	3 <sup>19</sup> / <sub>32</sub>	1 <sup>1</sup> /4	Flexible	Straight
PK53	Red	3 <sup>19</sup> / <sub>32</sub>	1 <sup>1</sup> /4	Stiff Chisel	Single Bevel

PK500 Red Handle Set. PK50, PK52 and PK53 in a storage tray.



### Blue-Point

#### Wooden Handle Putty Knife

Mirror finished hardened steel blade extends through hardwood handle, solidly riveted for durability. Redwood handle has metal bolster where handle meets blade.

Stock	Handle	Handle Length,	Blade Width,	Blade	
No.	Material	inches	inches	Style	Edge
PK23A	Maple	3 <sup>7</sup> /8	1 <sup>1</sup> /4	Heavy Chisel	Single Bevel



#### Scrapers

CS1 Flexible Wire Carbon Scraper. The ten blades are made of oil tempered spring steel and firmly secured to the handle. A sliding ferrule is used to adjust to the required flexibility.

PK70 Multi-Purpose Scraper. Use for gasket removal, deburring, car body work and rust removal. Tungsten carbide blades are 2.5 times harder and up to 50 times more durable than hardened steel. Ergonomic handle reduces fatigue. Thumbgrip allows precision scraping

PK70TRI Replacement Blade. For PK70. PK70ROUND Replacement Blade. For PK70. PK70DROP Replacement Blade. For PK70. PK70PEAR Replacement Blade. For PK70.

MS400 Compact Scraper (4"). Removes stickers, molding paint and decals. Use with standard, single edge steel or plastic razor blades. Quick and easy blade changes. Angled head provides maximum leverage. 4" (101.6mm) long.

MS800 Standard Scraper (8"). Same as MS400 except 8" (203.2mm) long. MS1300 Long Scraper (13"). Same as MS400 except 13" (330.2mm) long. MS3000 Scraper Set. Includes MS400, MS800, MS1300 and MSRPACK5 in storage case.

PKRS1 Ergo Grip Razor Scraper. Features three blade positions: Closed (for safety during storage and transport), Open (holds blade securely when working) and Loading (permits quick and easy blade change. Rubberized contour grip provides comfort and a sure gripping service. Uses YA1800 Replacement Blades.



# Files File Sets

### Bastard Cut Sets / Soft Grip Handle Additional mill file sizes are also available.

File Stock No.	Diameter, inches	Cut Length, inches	Overall Length, inches
Round Files:			
6R	7/ <sub>32</sub>	_	6 8
8R	9/32	_	
10R	3/8	—	10
12R	<sup>1</sup> / <sub>2</sub>	—	12
Mill Files:			
4MA	_	3 <sup>3</sup> /4	4
6MA	_	5 <sup>1</sup> /2	6 8
8MA	_	7 <sup>1</sup> /2	8
10MA	_	9 <sup>1</sup> /2	10
12MA	—	11 <sup>-1</sup> /2	12
14MA	_	13 <sup>1</sup> /2	14
Half Round Flles:			
6HR	_	_	6
8HR	_	_	8
10HR	_	—	10
12HR	_	_	12



SGHBF400A

SGHBF400A Red Handle Half Round File Set. Includes 6HR, 8HR, 10HR and 12HR Half Round Files (4 pcs) (6" to 12") plus two (2) SGHF614BR, one (1) SGHF615BR and one (1) SGHF616BR Soft Grip Handle in CO415A Kit Bag.



Experience the comfort and control of our famous screwdriver handles.



SGHBF200A Red Handle Round File Set. Includes 6R, 8R, 10R and 12R Round Files (4 pcs) (6" to 12") plus two (2) SGHF614BR, one (1) SGHF615BR and one (1) SGHF616BR Soft Grip Handle in CO413A Kit Bag.



SGHBF300A Red Handle Mill File Set. Includes 6MA, 8MA, 10MA and 12MA Mill Files (4 pcs) (6" to 12") plus one (1) SGHF614BR, one (1) SGHF615BR and one (1) SGHF616BR and one (1) SGHF617BR Soft Grip Handle in C0414A Kit Bag.

#### Mixed Sets / Soft Grip Handle

SGHBF500A Red Handle Mixed Set. Includes 8MA and 10MA Mill Files, 6T Three Square File and 8R Round File plus SGHF614BR Handle (2 each), SGHF615BR Handle (1 each) and SGHF616BR Handle (1 each) in C0416B Kit Bag.



#### Miniature Files / Plastic Handle

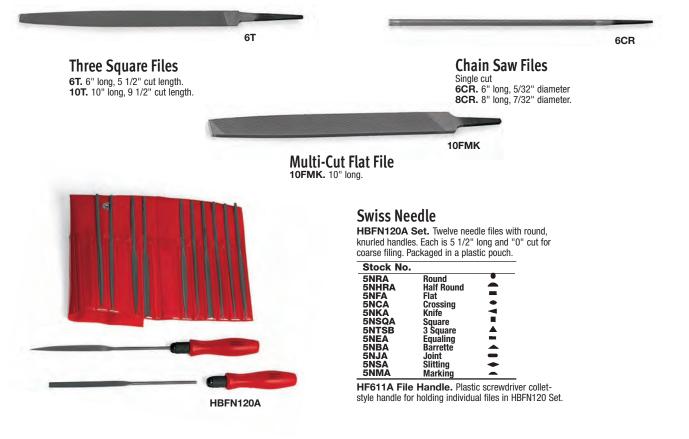
Miniature files for general use in small scale and delicate applications. Molded plastic handles provide maximum grip and comfort.

Stock No.	Description
HBF4MA	Hand File
HBF4W	Warding File
HBF4HR	Half Round File
HBF4SQ	Square File
HBF4R	Round File
HBF4T	Slim Taper Triangular File

HBF100 Mixed File Set. Includes HBF4MA, HBF4W, HBFSQ. HBF4HR, HBF4R and HBF4T (6 pcs) in a plastic pouch.



## Files and Stones **Files**



### Accessories



#### Soft Grip Handles

For all bastard cut files listed on page 322. Feature twist-on threads for securely holding files.

Red	For Files
SGHF614BR SGHF615BR SGHF616BR	4MA, 6R, 6T, 6MA, 6HR, 8CR, 8R 8T, 8MA, 8HR, 10R 10T, 10MA, 10HR, 12R
SGHF617BR	12MA, 12HR



#### Wooden Twist-on Handles

Wooden twist-on handles with case hardened threaded steel inserts. Use on all bastard cut files on page 322.

Stock No.	For Files
GA613	4MA, 6CR, 8CR, 6R
GA614	6T, 6MA, 6HR, 8R
GA615	8T, 8MA, 8HR, 10R
GA616	10T, 10MA, 10HR, 12R
GA617	12MA, 12HR
GA618	14MA, 16MA



Snapan

GA98A

#### Wooden Adjustable Jaw Handles

**GA98A.** Provides a large, comfortable grip for all bastard cut files. Adjustable jaws grip the file so it can't turn. Use on files 4" to 16" long. 4 1/2" long, 1" in diameter, 3/8" maximum opening.

**YA337A File Cleaner.** Bristle area of 3 1/2" x 1 1/2" with .013" (33 ga.) wire. Steel back, face, and frame with a handy pick for removing stubborn material between file teeth. Pick stores in handle when not in use. 7 5/8" long.



SGHF616BR

# Mirrors / Pick Up Tools Mirrors



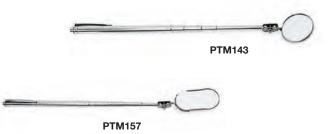
#### **Hinged Mirrors**

UIM2FL Flexible Inspection Mirror. 32" aluminum shaft can easily be bent to any angle to view hard to see area. 2 1/4" mirror is encased in a rugged stainless steel head. All angle ball joint holds mirror head tightly at any angle. Textured cushion grip will not slip in wet or oily hands.

GA294 Rectangular Mirror. Has double ball joints that allow mirror to swivel a full 360°. Electrolytic plated copper backing. Features non-rotating telescoping rods. Vinyl grip. 2 1/8" x 3 1/2" mirror. Closed length is 11 1/4"; extended length is 15 1/4".

GA295 Round Mirror. Similar to GA294 except with a 2 1/4" diameter mirror. Closed length is 10"; extended length is 14".

			Glass	Plastic
	Overall Length,	Mirror Size,	Replacement	Replacement
Stock No.	inches (mm)	inches (mm)	Mirror	Mirror
GA51B	16 <sup>1</sup> /2 (419.1)	1 <sup>11</sup> /16 x 2 <sup>9</sup> /16 (42.9 x 65.1)	GA51B1	GA51B1P
GA52B	11 (279̀.4)	1 <sup>3</sup> /16 x 1 <sup>1</sup> /2 (30.1 x 38.1)	GA52B1	-
GA53A	16 <sup>1</sup> /2 (419.1)	2 5/16 x 3 3/8 (58.7 x 85.7)	GA53A1	GA53A1P



#### **Lighted Mirrors**

YA5160A Lighted Adjustable Mirror Mirror size is 1 1/8" x 2 1/8" with 1X magnification. Thumb wheel adjustment on handle. Light at base of 18" long flexible handle is powered by two AA batteries (included). YA51601 Replacement Mirror. 1X.

YA5160A3 Replacement Bulb.

#### Pocket Mirrors

PTM143 Round Pocket Mirror. Handle extends from 4 1/2" to 17". Mirror is 1 1/4" in diameter. Hinge mechanism allows 360° adjustment. Includes pocket clip. CF143MA Round Pocket Magnifying Mirror. Handle extends from 4 1/2" to 17". Magnifying mirror is 1 1/4" in diameter. Hinge mechanism allows 360° adjustment. Includes pocket clip.

PTM147 Round Pocket Mirror. Handle extends from 4 1/2" to 17". Mirror is 3/4" in diameter. Hinge mechanism allows 360° adjustment. Includes pocket clip. PTM157 Oval Pocket Mirror. Handle extends from 4 1/2" to 17". Mirror is 1" x 2" oval. Hinge mechanism allows 360° adjustment. Includes pocket clip.

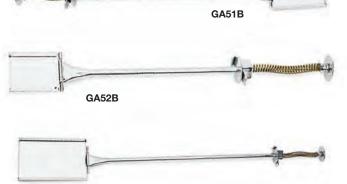


UIM225 Telescoping Inspection Mirror. 2 1/4" diameter mirror. 6 1/2" long, and extends to 35'

UIM325 Telescoping Inspection Mirror. 3 1/4" diameter mirror. 6 1/2" long, and extends to 29 1/2"

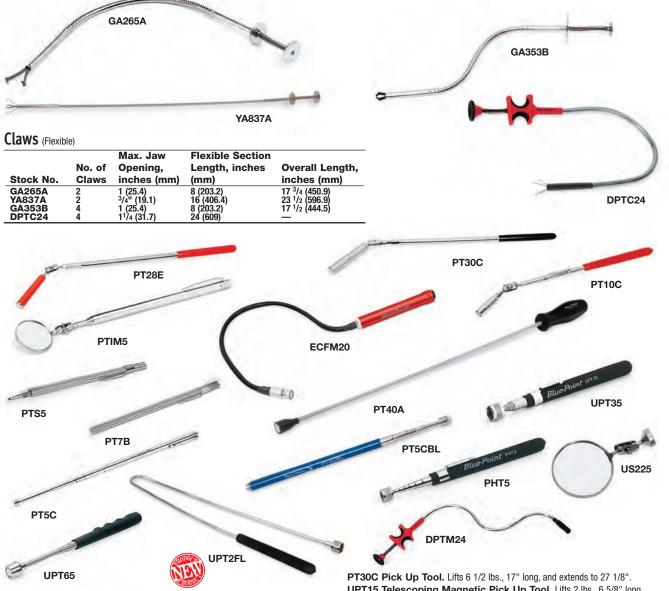
UIM2LM Magnifying Inspection Mirror. Stainless steel handle telescopes from 11 1/2" to 51 1/2". 2 1/4" magnifying mirror enlarges viewing area. All angle ball joint holds mirror head tightly at any angle. Textured cushion grip will not slip in wet or oily hands.

TKSS01MIR Telescoping Hinged Steel Mirror. Steel mirror won't shatter if dropped. Hinged for accurate positioning. Telescopes from 7" (177.8mm) to 28 1/2" (723.9mm). Mirror surface is 3.12" x 2" (79.4 x 50.8mm). In retracted position, it will easily fit in shirt pocket. Comfortable handle is easily gripped with greasy hands.



GA53A

# Pick Up Tools **Mirrors / Pick Up Tools**



#### Magnetic

Hinged Head Magnetic Pick Up Tools. Powerful magnets are fitted into the brass sleeve on these units. Adjustable hinged heads.

PTS5 Magnetic Pick Up Tool/Scribe. Magnet in one end and a replaceable carbide steel scribe tip at the other. Includes pocket clip. 5" long. Do not use as a prybar or punch

PTIM5 Pick Up and Inspection Tool. Magnet end lifts 1 1/2 lbs. Length is 26 3/4" extended, closes to 5 7/8". Mirror end is 1 1/4" in diameter. With pocket clip. PT5C Telescopic Magnetic Pick Up Tool. This 5 7/8" tool extends to 25 9/16". Magnet lifts up to 2 lbs. Includes pocket clip. Chrome. Lifetime Warranty. PT5CBL Telescopic Magnetic Pick Up Tool. Same as PT5C except blue in color.

PHT5 Magnetic Pick Up Tool. Lifts 2.5 lbs. Chrome plated shaft extends from 5 1/2" to 25 1/2". Black cushion grip will not slip in oily or wet hands. Includes pocket clip

PT7B Magnetic Pick Up Tool. Lifts 1 lb. and is 6" long.

ECFM20 Flexible Magnetic Pick Up Tool. 18" (457.2mm) flexible shaft gets in tight places. Flexible shaft will retain bent shape. Long lasting, bright LED light source. Anodized aluminum housing for lightweight and resistance to corrosion. Powerful neodymnium magnet lifts 1.1 lbs (0.5 kg). Light emits through opening in magnet and 360° around magnet for full illumination. 2 function ON/OFF switch. Hook at handle end for hanging. Powered by three "N" alkaline 1.5V batteries (included).

**PT40A** Flexible Magnetic Pick Up Tool. Magnet lifts 3 1/2 lbs. Length is 21", including a 14" flexible section.

PT10C Pick Up Tool. Lifts 1 lb., 8 5/8" long. PT28E Pick Up Tool. Lifts 2 lbs., 16 3/4" long, and extends to 26 3/4". Aluminum head. Probe 0.D. is .50".

UPT15 Telescoping Magnetic Pick Up Tool. Lifts 2 lbs., 6 5/8" long, and extends to 33 1/4"

UPT35 Telescoping Magnetic Pick Up Tool. Lifts 4 1/2 lbs., 6 5/8" long, and extends to 33 1/4

UPT50A Telescoping Magnetic Pick Up Tool. Lifts 10 lbs., 6 5/8" long, and extends to 33 1/4"

UPT65 Telescoping Magnetic Pick Up Tool. Perfect for retrieval of heavy ferrous objects in hard to reach areas. Goblet shaped magnetic head pushes the flux to the front of the magnet enabling the user to lift 16 lbs. Head shields the sides of the magnet from attaching to unwanted ferrous surfaces. Telescopes from 9" to 34 1/4' (229 to 870mm). Stainless steel handle is strong, lightweight and inhibits corrosion. Cushion textured pistol grip will not slip in wet or oily hands.

UPTM65K Magnetic Inspection Kit. Includes UPT65 Pick Up Tool and US225 Inspection Mirror in vinyl pouch.

US225 Inspection Mirror. Attaches to UPT65 Pick Up Tool. Dual ball adjustment provides infinite positioning. 2 1/4" (57.2mm) diameter.

DPTM24 Flexible Magnetic Pick Up Tool. In the retracted position, magnet will not adhere to untargeted ferrous metals. Depress plunger to expose magnet from shroud and grab desired object. 24" flexible shaft easily maneuvers through tight spots. Cushion grip handle provides comfort and control.

UPT2FL Flexible Magnetic Pick Up Tool. 29" aluminum shaft can be easily bent at any angle to retrieve dropped metal objects in hard to reach areas. Power cap slides over the magnet and shield its sides from attaching to unwanted metal surfaces. Will pick up 5lbs. with the power cap. Textured cushion pistol grip will not slip in wet or oilv hands.



• Read additional safety precautions on pages 534 to 537.



#### Striking Prybars

Snap-on® striking prybars feature a patented ergonomic shape and contour handle matched to the blade length for optimum leverage. Blade extends through handle and makes contact with end cap to provide a solid striking force. Metal end cap allows user to strike the prybar with a hammer without damage to handle. High leverage design with smooth radius head provides maximum leverage with lifting and pulling back. The blade is manufactured from special alloy steel, precision forged and heat treated for optimum strength and durability. The blade has an industrial finish which helps protect against corrosion.

-		Square Shank,	Tip Width,	
Stock No.	Handle Color	Inches	inches	Length, inches
SPBS8	Black	1/4	7/16	8
SPBS8R	Red	1/4	<sup>7</sup> /16	8
SPBS80	Orange	1/4	<sup>7</sup> /16	8
SPBS8G	Green	1/4	7/16	8
SPBS12	Black	<sup>3</sup> /8	<sup>5</sup> /8	12
SPBS12R	Red	<sup>3</sup> /8	<sup>5</sup> /8	12
SPBS120	Orange	3/8	<sup>5</sup> /8	12
SPBS12G	Green	<sup>3</sup> /8	<sup>5</sup> /8	12
SPBS18	Black	7/16	23/32	18
SPBS18R	Red	<sup>7</sup> /16	<sup>23</sup> / <sub>32</sub>	18
SPBS180	Orange	7/16	23/32	18
SPBS18G	Green	7/16	<sup>23</sup> / <sub>32</sub>	18
SPBS24	Black	7/16	<sup>13</sup> /16	24
SPBS24R	Red	7/16	<sup>13</sup> /16	24
SPBS240	Orange	7/16	<sup>13</sup> /16	24
SPBS24G	Green	7/16	<sup>13</sup> /16	24
SPBS36	Black	5/8	<b>1</b> <sup>1</sup> /8	<b>36</b> <sup>5</sup> /8
SPBS36R	Red	5/8	1 <sup>1</sup> /8	<b>36</b> <sup>5</sup> /8
SPBS360	Orange	5/8	<b>1</b> <sup>1</sup> /8	36 5/8
SPBS36G	Green	5/8	1 <sup>1</sup> /8	<b>36</b> <sup>5</sup> /8

SPBS704R Striking Prybar Set (Red). SPBS8R, SPBS12R, SPBS18R and SPBS24R (8", 12", 18", 24") (4 pcs) in storage tray.

SPBS7040 Striking Prybar Set (Orange). SPBS80, SPBS120, SPBS180 and SPBS240 (8", 12", 18", 24") (4 pcs) in storage tray.

SPBS704G Striking Prybar Set (Green). SPBS8G, SPBS12G, SPBS18G and SPBS24G (8", 12", 18", 24") (4 pcs) in storage tray.

SPBS704 Striking Prybar Set (Black). SPBS8, SPBS12, SPBS18 and SPBS24 (8", 12", 18", 24") (4 pcs) in storage tray.



#### Multi Position Prybars

Each prybar features 17 incremental angels of 15° to provide great job flexibility. High leverage design with smooth radius head provides maximum leverage while lifting. Manufactured from special alloy steel, precision forged and heat treated for optimum strength and durability. Industrial finish helps protect against corrosion. Patent pending.

Stock No.	Length, inches
PBMP8A	8
PBMP12A	12
PBMP16A	16
PBMP24A	24

PBMP703A Set. PBMP8A (8"), PBMP12A (12"), and PBMP16A (16") in storage tray.



UB222PK

#### Utility Bar

Small size provides access in tight quarters. Pull nails, tacks or staples. Pry open lids and drawers. Scrape paint, glue and gaskets. Chrome plated for corrosion protection. UB222PK Miniature Utility Bar. 5 3/8" length. Pack of 10.

	fulcrum and provides leverage. ul in many aligning applications.	650
Stock No.	Stock, inches	Length, inches
650	5/16	6
1250	7/16	12
1650	<sup>9</sup> /16	16
2050	<sup>11</sup> /16	20

PBS704 Prybar Set. Includes 650 thru 2050 (4 pcs).

	-
	the second se
arter Bars	7030A

Designed to provide powerful leverage where

**Close Qu** 

Stock No.	Stock, inches	Tip Width, inches	Length, inches
7030A	3/8	7/16	9
7031A	1/2	9/16	16
7032	5/8	3/4	18
Die Setter B	ears scraping, or prying		703
Stock No.	Stock, inches	Tip Width, inches	Length, inches
7035	5/8	7/16	18
7037	3/4	<sup>9</sup> /16	30
		)	
	on "gooseneck" end and a		

24300 BLPPB704

#### Pinch Bars

Pinch bar has a tapered point on one end and a chisel type edge on the other.

Stock No.	Stock, inches	Edge, inches	Length, inches
1412A	1/2	-	14
1658C	1/2	5/8	16
2420A	3/4	<sup>15</sup> /16	20
2430C	3/4	5/8	30
2438C	3/4	7/ <sub>8</sub>	38
2842C	7/ <sub>8</sub>	1	42

BLPPB704 Prvbar Set. Set includes 1412A (14") and 2420A (20") Pinch Bars, 7031A Close Quarter Bar (16") and BPPC 1878 Flat Chisel (18"). All bars have a 100% black oxide finish.

Slate Bar			3260B
Stock No.	Stock, inches	Edge, inches	Length, inches
3260B	1	1/2	60

#### Prybar Rack

KR294APV Hang On Prybar Rack. Hang up to four prybars or long tools with handles. Notched angle plate keeps tools from shifting. Suspend from roll cab or tool chest with 1/4" or more lip.



# Awls, Hooks, and Picks



#### Awls and Hooks / Instinct<sup>™</sup> Soft Grip

- Use for scribing, alignment, O-ring removal, piercing holes in leather or fabric and cleaning nooks and crannies
- · Power: Wide tri-lobe design in the center of the handle and Snap-on's bolstered, special alloy steel blade give turning power when you need it
- · Speed: Tip identifier on the crown helps you find the tool you want quickly
- Finesse: 6 specially designed curves and flutes with a round neck gives fingertip control, aids in spinning and prevents the tool from rolling on flat surfaces

			Blade	Overall
		Handle	Length,	Length,
Stock No	Description	Color	inches	inches
SG4ASABR	Awl	Red	3 <sup>3</sup> /4	8
SG4ASHBR	Hook Tool	Red	3 <sup>3</sup> /4	8
SG5ASABR	Awl	Red	4 <sup>3</sup> / <sub>4</sub>	9 <sup>5</sup> /8
SG7ASABR	Awl	Red	5 <sup>3</sup> /4	10 <sup>5</sup> /8

SGASA104BR Awl and Hook Set. SG4ASABR, SG4ASHBR, SG5ASABR and SG7ASABR (4 pcs) in storage tray.



#### Long Miniature Awls, Hooks and Picks / Soft Grip

Use for scribing, alignment, O-ring removal, piercing holes in leather or fabric and cleaning nooks and crannies. Soft grip handles provide increased comfort and control while resisting most shop solvents. Sets packaged in plastic pouch. Blade length 8", 9 23/32" overall length.

	Red	Orange	Green
	Handle	Handle	Handle
Description	Stock No.	Stock No.	Stock No.
Long Mini Awl	SGL3ASA	SGL3ASAO	SGL3ASAG
Long Mini Hook	SGL3ASH	SGL3ASHO	SGL3ASHG
Long Mini Pick, 45° tip	SGL3ASH45	SGL3ASH450	SGL3ASH45G
Long Mini Pick, 90° tip	SGL3ASH90	SGL3ASH900	SGL3ASH90G
Complete Set	SGLASA204	SGLASA2040	SGLASA204G

# SG3ASH45BR SG3ASABR SG3ASH90BR **SG3ASHBR** SGASA204A

#### Miniature Awls, Hooks and Picks / Soft Grip

Use for scribing, alignment, O-ring removal, piercing holes in leather or fabric and cleaning nooks and crannies. Soft grip handles provide increased comfort and control while resisting most shop solvents. Sets packaged in storage tray. 3 1/8" blade length, 6" long.

	Red	Orange	Green
	Handle	Handle	Handle
Description	Stock No.	Stock No.	Stock No.
Mini Awl	SG3ASABR	SG3ASABO	SG3ASABG
Mini Hook	SG3ASHBR	SG3ASHBO	SG3ASHBG
Mini Pick, 45°	SG3ASH45BR	SG3ASH45BO	SG3ASH45BG
Mini Pick, 90°	SG3ASH90BR	SG3ASH90BO	SG3ASH90BG
Complete Set	SGASA204A	SGASA204BO	SGASA204BG



#### Seal Removal Tools / Soft Grip

Rounded tip with a blended radius edge allows the easy removal of seals or O-rings while reducing the chance of damaging the seal or finished surface. Soft Grip contoured handle for comfort and control. Two tip configurations and two blade lenghts handle most seal removal situations. Industrial black finish. Rounded tip won't prick your finger. Applications:

• Transmissions

- · Injectors and Fuel rail O-rings
- · Oil pump drive shaft seals
- · Steering racks and pumps · Heater and vasuum hoses
- · Inner tie rod rack boot and CV boot removal
- · Fork seals and caliper dust boot assemblies on Harley-Davidson® and other motorcyles

Stock No.	Tip Style	Blade Length, inches	Overall Length, inches
SGSR1	Spoon	5 <sup>1</sup> /4	8
SGSR2	Spoon	2 <sup>1</sup> /2	5 11/ <sub>32</sub>
SGSR3	Contoured	2 <sup>1</sup> /2	5 11/ <sub>32</sub>
SGSR4	Contoured	5 <sup>1</sup> /4	8

SGSR104 Seal Remover Set. SGSR1 thru SGSR4 (4 pcs) in storage tray.



- · Keep away from children.

# Awls, Hooks, and Picks





#### **Picks and Scribes**

YA145 Pick Set. Includes a knurled handle and four screw in picks with different hook configurations. Comes in a clear plastic pouch. YA145-1 Straight Tip Pick. YA145-2 O-Ring, 90° Tip Pick. YA145-3 Hook Tip Pick. YA145-4 Angle Tip Pick.

YA149 Pick and Probe Set. Includes five 5 1/2" single ended and two 7" double ended probes made of tempered stainless steel. YA149-1 Straight Pointed Pick. YA149-2 Curved With 90° Point Pick. YA149-3 45° with Flat Tip Pick. YA149-4 90° Pointed Pick.

- YA149-5 Double Ended Short Pick.
- YA149-6 Double Ended Long Curve Pick.
- YA149-7 Half Circle Pointed Pick.

YA338 Scribe. One end is straight; the other is hooked for picking O-rings and small parts. Nickel-plated steel tips. Knurled aluminum mid-section. YA339 Scribe. One end is straight; the other has a 90° angle for detail work around small objects. Nickel plated steel tips. Knurled aluminum mid-section.

# Covers





#### Fender Covers

High density sponge rubber laminated to vinyl provides better protection and adherence to the fender. Less susceptible to creasing. Raised ribbing along center section provides tool holding space.

JCKS6A Fender Cover. Measures 21" wide by 30" long (533.4 x 762mm). JCKS7A Fender Cover. Measures 22.5" wide by 30" long (571.5 x 762mm) for use on vehicles with broad fenders.

JCK7D Fender Cover. Measures 26" wide by 36" long (660.4 x 914.4mm) for use on shorter fenders of most new vehicles.

JCK7DBL Fender Cover. Measures 26" wide by 36" long (660.4 x 914.4mm) for use on shorter fenders of most new vehicles.

JCK8 Fender Cover. Measures 26" wide by 36" long. Non-slip, non absorbent surface conforms to the fender of any vehicle. Red material with white Snap-on® lettering. Easy to clean with soap and water.

JCK15D Fender Cover. Heavy duty vinyl material protects all surfaces. Measures 29" x 52" (742 x 1320mm). Red.

KAC1224TCA Motorcycle Gas Tank Cover. Fits Harley-Davidson® Dyna®, Softail and Touring models. Also fits various models of Yamaha, Victory, Triumph and Kawasaki plus many more. Protects the finish while you perform routine maintenance. Keeps dust and dirt off the gas tank. Non-marring cover uses a non-abrasive inner liner that won't slide off. Use on the tank any time, on or off the motorcycle.



### Picks and Scribes / Extra Long

Use these picks to separate wires, remove small fuses and 0-rings, retrieve washers and loose parts too small to pick up with fingers or to mark metal or plastic surfaces. Heavy duty shank diameter is 0.02" thicker than standard picks for added durability and extended tool life. Extra length provides access to hard to reach areas. Textured cushion handle provides a sure grip, even with greasy hands. Six different styles provide the right tool for the right job. Each pick is 9 3/4" (247.7mm) long.

- PSLR4-1 Hook Pick.
- PSLR4-2 90° Hook Pick
- PSLR4-3 Straight Pick.
- **PSLR4-4** Complex Pick. **PSLR4-5** Combination Pick.
- PSLR4-6 Double Angle Pick.

PSLR4 Extra Long Pick Set. Includes PSLR4-1 thru PSLR4-4 (4 pcs) in vinyl storage pouch.

PSLR6 Extra Long Pick Set. Includes PSLR4-1 thru PSLR4-6 (6 pcs) in vinyl storage pouch.



#### Seat Covers SEATCOVER1

SEATCOVER1 Seat Cover. Made from 100% nylon with special stain protection impregnated in cloth. Resistant to grease and water. Will not tear when used over high headrests. Black with red trim and red Snap-on<sup>®</sup> logo.

CKM3020

**CKM3020 Multi-Purpose Mat.** Durable multi-purpose nylon mat offers paint and surface protection plus personal comfort. Can be used as fender cover, seat cover, floor mat or kneeling mat. Nylon front allows ease of movement when used as a seat cover. Webbed foam backing keeps mat from sliding on fender or seat back and provides a cushion when used as a kneeling mat. Large 31" x 18" size. Machine washable.

## Creepers Creepers

#### **Racing Creeper**

JCW1000 Racing Creeper. Unique styling plus comfort in this revolutionary design. Side bolsters offer additional support and control. Features steel framework, integrated high density foam padding and durable vinyl exterior. Six 2 1/2" full radius aircraft quality ball bearing casters. Overall dimensions: 44 1/2"L x 22 1/2"W x 6"H. Weight: 25 lbs.









JCW60R

40" long steel frame creeper has low 3/4" ground clearance; unique drop in frame allows for ultimate shoulder clearance. Fully padded with high density 80 lb. foam; bed pad measures 1 3/4" thick, headrest pad measures 2 3/4" thick; covered with heavy duty vinyl. Pad is 11" wide x 39" long. Six 2 1/2" oil resistant, full ball bearing casters. Steel frame is 16 ga., 3/4" square tube stock. Overall dimensions: 40" L x 17" W x 4" D. Weight: 16 lbs.

JCW60BL Creeper. Black cover. JCW60R Creeper. Red cover.



JCW70BL

#### **Heavy Duty Creepers**

40" long extra wide 22" steel frame creeper has low 1 3/8" ground clearance; unique drop in frame allows for ultimate shoulder clearance. Fully padded with high density 80 lb. foam; bed pad measures 1 3/4" thick, headrest pad measures 2 3/4" thick; covered with heavy duty vinyl. Pad is 13" wide x 39" long. Four 4" oil resistant, ball bearing casters. Steel frame is 16 ga., 1" square. Weight: 22 lbs.

Overall dimensions: 40" L x 22" W x 5 3/4" D. JCW70BL Creeper. Black cover. JCW70R Creeper. Red cover.



#### **Specialty Creepers**

JCW43A Multi Position Adjustable Creeper. 44" extra long steel frame creeper with seven different configurations. Upper frame adjusts to four positions for use as a lift back creeper; lower frame adjusts to three positions for stability as an adjustable creeper. Fully padded with 1 3/4" bed and 2 3/4" headrest for comfort. Six 2 1/2" oil resistant, ball bearing casters. Steel frame is 16 ga., 3/4" square. Weight: 28 lbs. Overall dimensions: 44"L x 18"W x 6 3/4"D.

JCW42A Folding Creeper/Seat Creeper. 40" long steel frame creeper easily converts to a seat for multi purpose use. Six 2 1/2" oil resistant, full ball bearing casters. Fully padded with 1 3/4" foam in the bed of the creeper and 2 3/4" foam in the headrest for comfort; large headrest provides excellent back support when in the seated position. Frame is 3/4", 16 ga. steel. Weight: 26 lbs. Overall creeper dimensions: 31 1/2"L x 17 1/2"W x 24"H. Seat Height: 17". Seat dimensions: 12"L x 11"W.



#### Adjustable Standard Creepers

Same features as JCW60 Standard Series plus adjustable headrest. Adjustment mechanism has three adjusting positions. Weight: 18 lbs. JCW65BL Creeper. Black cover. JCW65R Creeper. Red Cover.



JCW75BL

#### Heavy Duty Adjustable Creepers

Same features as JCW70 Standard Series plus adjustable headrest. Adjustment mechanism has three adjusting positions. Weight: 24 lbs. JCW75BL Creeper. Black cover. JCW75R Creeper. Red cover.



Read additional safety precautions on pages 534 to 537.

### **Creepers** Creepers





JCW80R

#### Seat Creepers with Drawer

Heavy duty seat with plastic drawer with 16 ga., 1" steel frame. Seat pad has ply-wood base, high density 80 lb. foam that measures 1 3/4" thick, and overall pad measures 10" x 14 1/4". Plastic drawer measures 9 7/8"L x 11 1/2"W x 1 3/4"D. Bottom 3 section storage tray has usable space of 11 3/4" x 11 3/4". Four 2 1/2" oil resistant, ball bearing casters. Overall dimensions: 14 1/4"W x 19"D x 15"H. Weight: 18 lbs.

JCW80BL Creeper. Black cover. JCW80R Creeper. Red cover.



#### Oval Tube Creepers

JCW8A Oval Tube Creeper. 40" long creeper is constructed of 16 ga. steel and has a unique drop in the shoulder area to provide for generous shoulder clearance; low 3/4" ground clearance. Fully padded with heavy duty foam for durability; pad measures 1 3/4" thick, headrest pad measures 2 3/4" thick, covered with heavy duty vinyl. Pad is 11" wide x 39" long. Four 2 1/2" oil resistant, full ball bearing casters. Weight: 18 lbs. Overall dimensions: 40"L x 17"W x 4"D. JCW9 Oval Tube Creeper. Distinctive style, heavy duty mechanic's seat is contructed of heavy duty 16 ga. steel. Seat pad is supported by two support bars for additional strength; fully padded with heavy duty foam that measures 1 3/4" thick, and overall pad measures  $7" \times 14"$ ; covered with heavy duty vinyl. Bottom storage tray measures 16 1/2" x 14". Four 2 1/2" oil resistant, full ball bearing casters. Weight: 18 lbs. Overall dimensions: 20 1/2"L x 17"W x 15"H.



Multi Terrain Creeper JCPW40A Padded Creeper. Wide 13" pad with high density foam for ultimate comfort while working. Side rails help increase maneuverability. 6" Rubber tires provide a smooth ride over uneven surfaces – even outside in the dirt. Low ride height for maximum clearance. 1" square steel tubing makes this creeper the ultimate heavy duty, rugged creeper. Overall dimensions: 39"L x 29"W x 9 1/2"H



#### Bucket Seat Creepers with Drawer

Same features as JCW80 Series Seat Creepers but has wide bucket seat that measures 17 3/4"W x 10"D with an 8" back support. Seat is fully padded and covered with durable vinyl. Weight: 22 lbs. JCW85BL Creeper. Black cover.

JCW85R Creeper. Red cover.



#### Adjustable Bucket Seat Creepers

Same features as JCW90 Series Adjustable Seat Creepers but has wide bucket seat that measures 17 3/4"W x 10"D with an 8" back support. Seat is fully padded and covered with durable vinyl. Weight: 24 lbs. JCW95BL Creeper. Black cover. JCW95R Creeper. Red cover.



#### Adjustable Seat Creeper

Heavy duty 16 ga., 1" steel tube frame adjusts by pneumatic cylinder. Adjusts by hand lever from 14" to 19 1/4". Seat pad swivels 360 degrees, 13 3/4" round diameter seat pad is made of memory foam and is 2" thick. Steel storage tray measures 15" x 15" and has magnetic strip to hold small parts. Overall dimensions:  $15"W \times 15"D \times 21 1/2"H in fully extended$ position. Weight: 22 lbs

JCW90BL Adjustable Creeper. Black cover.



### Creeper Hanger

KRJC23APV Creeper Hanger. Secures creepers to roll cabs. Hanger hooks over lip of roll cab and screws down. Adjustable to four different creeper widths. Two hook bolts and a lock rod are included so creeper can be padlocked (padlock not included). U.S. Patent 5,407,170 applies. 16 13/16" length. Black Textured Finish.

## Micrometers and Sets **Measuring**



MIC103A

#### **Digital Micrometers**

Standard reading in .001" increments on both the handle and the easy-to-read digit display. Vernier style reading in .0001" increments. Features include a large easy to handle insulated frame, carbide tipped anvils, positive locking clamp and ratchet stop thimble.

	Range,	
Stock No.	inches	Increments, inches
MIC1A	0-1	.0001
MIC2A	1-2	.0001
MIC3A	2-3	.0001
MIC4A	3-4	.0001
MIC5A	4-5	.0001

MIC103A SAE Set. MIC1A, MIC2A and MIC3A in fitted case with standards.



#### **Outside Micrometers**

MICB1A

Standard reading in .001" increments on handle. Vernier style reading in .0001" increments. Features include a large easy to handle insulated frame, carbide tipped anvils, positive locking clamp and ratchet stop thimble.

	Range,	
Stock No.	inches	Increments, inches
MICB1A	0-1	.0001
MICB2A	1-2	.0001
MICB3A	2-3	.0001
MICB4A	3-4	.0001
MICB5A	4-5	.0001

MICB103A SAE Set. Includes MICB1A, MICB2A, MICB3A (3 pcs) in fitted case with standards.



#### **Depth Micrometer Set**

**DM6 Depth Micrometer Set.** Measure depths of slots, counterbores, holes and keyways up to 6" in depth. 4" satin chrome base for greater stability. Graduated in .001" increments. Includes fitted storage case.

Stock No.	Range,	Increments,	Base Size,	No. of
	inches	inches	inches	Rods
DM6	0-6	.001	4	6

#### **Metric Digital Micrometers**

MIC103MA

Standard reading in .01mm increments on both the handle and the easy-to-read digit display. Vernier style reading in .0001mm increments. Features include a large easy to handle insulated frame, carbide tipped anvils, positive locking clamp and ratchet stop thimble.

Stock No.	Range, mm	Increments, mm
MIC1MA	0-25	0.001
MIC2MA	25-50	0.001
МІСЗМА	50-75	0.001
MIC4MA	75-100	0.001
MIC5MA	100-125	0.001

MIC103MA Digital Metric Micrometer Set. MIC1MA, MIC2MA and MIC3MA in fitted case with standards.



#### Inside Micrometer Set

MICINSIDE12 Inside Micrometer Set. Tubular Design. Range is 2" to 12" in .001" increments. Includes inside micrometer head and a series of coil spring pressure contact rods.



#### **Electronic Digital Micrometer**

**MICED1A Electronic Digital Micrometer.** Display reads to 0.00005" (0.001mm). Zero set for absolute and incremental measuring modes. Auto shutoff after 10 minutes. Other features include insulated frame, hardened body, carbide tipped anvil, positive locking clamp and ratchet stop thimble.

#### **Micrometer Test Gauges**

These test gauges are used as micrometer standards. Accuracy meets Federal Specifications.

Accuracy	meets	rederal Specifications.	
MIC22	1"	MIC2M2	25mm
MIC32	2"	MIC3M2	50mm
MIC42	3"		
MIC52	4"		



Read safety precautions on pages 534 to 537.

## **Measuring** Micrometers and Sets



Small Hole Gauge Set MROUND4 Small Hole Gauge Set. Knurled knob at handle for size adjustment. Full round gauging surface with flat bottom. Set includes: .125 to .200" ga., 3 5/8" long; .200 to 300" ga., 3 7/8" long; .300 to 400" ga., 4" long; and .400 to 500" ga., 4 1/2" long.

### Calipers / Magnetic Bases / Divider



#### Telescoping Gauges

**MTEE6** Telescoping Gauges. Range is 5/16" to 6". Measurable depth is 4" to 5". Set of six is packaged in a plastic pouch.



#### Calipers

MCAL6 Electronic Digital Caliper. Gauge is 0" to 6" (0 to 150mm) in 0.0005" (0.01mm) resolutions. Use for inside, outside, depth and step measurements. Inch/metric conversion with one button. Large LCD display. Hardened stainless steel frame.

MCAL12 Electronic Digital Caliper. Essential tool for working on larger vehicles, trucks, tractors and earth moving equipment. Gauge is 0" to 12" (0 to 305mm) in 0.0005" (0.01 mm) resolutions. Use for inside, outside, depth and step measurements. Inch/metric conversion with one button. Large LCD display with floating zero set. Locking nut and thumb roll for smooth action. Stainless steel jaws provide accurate measurement of inside features (ID), outside features (OD), grooves, slots, keyways and notches.

PMF147A U.S./Metric Dial Type Caliper. Gauge is 0" to 6" in high (0.001" increments) and metric (0.1mm increments). Includes storage case.

CM6421 Vernier Caliper. Range is 0" to 5" in .001" increments (0 to 150mm in .05mm increments). Includes knurled fine adjustment control and thumb lock screws. CM6506 Slide Rule Caliper. Range is 0" to 4" in 1/16" increments (0 to 100mm in 10mm increments). Use both inside and outside measurements.

**PMTB133 Dial Caliper.** Range is 0" to 6" in .001" increments (0.100" range per revolution). Use for inside, outside, depth and step measurements. Thumb roller for precise adjustment. Adjustable dial. Constructed from stress relieved stainless steel with satin chrome finish.



Divider

PMF129 Divider. Spring type divider has virtually no torsion or side play. 6".



#### Levels

TL100A

TL100A Torpedo Level. 9" precision measuring tool designed for close quarter work. Magnetic strips and v-grooving make it ideal for pipe and conduit work. YA328A Angle Locator. Precise, accurate tool to determine angle measurements. Ideal for checking drive shaft angle. Red degree indicator located behind numbers for exact reading of graduations. English and metric scales molded into base of tool in 1/8" and DM. Large 1 7/8" x 7/8" magnet inserted in base for secure retention.

#### **Magnetic Base**

**CM6416 Holder.** Magnet has "on/off" switch. Base is 2 3/8" x 1 7/8" x 2 1/2". Post is 7" x 15/16". Rod is 6" x 25/64". Will grip flat or curved metal surfaces.



CM6416





Cummins Injector Timing Gauges, pg 368 Disc Brake Gauges, pg 493 Cylinder Bore Gauges, pg 454

**YA328A** 

See Warranty Information on inside front cover.

## Timing / Telescoping / Dial Test Indicator Gauges Measuring

### Timing Gauges GA3625 Timing Gauge. Find top center without removing the cylinder head. Direct reading in all straight spark plug holes. Dial face can be rotated and locked for zero setting. Automatic revolution counter. Range: 0"-1". Graduations: 0.0005" Reading: 0-50. Includes gauge, two spark plug hole thread adaptors (14 and 18mm), 1" long contact point and foam lined storage box. GA5555MA Motorcycle Timing Gauge. Find top dead center without removing the cylinder head. Check ignition and cam timing without removing the fuel tank. Compact design for cramped quarters on many motorcycles. Range is 0 to 5mm in 0.01mm increments. Gauge has black dial face, yellow graduations and hands and red bezel. 12 and 14mm adaptors feature locking collars. Includes 1.5" (38.1mm) long, 0.19" (4.8mm) diameter and 2.0" (50.8mm) long, 0.19" (4.8mm) diameter GA3625 contact points. Includes CM6549150 Storage Case. GA555MA GA3450 GA3645 GA3400 GA3640 GA3634

#### **Dial Test Indicator Sets**

GA3400 Universal Dial Test Indicator Set. Determine lash; measure runout of flywheels on torque converters; bushing or bearing wear, check crankshaft bearing wear. Includes jeweled bearing indicator with 1 1/2" diameter bezel and rear mounted plunger; two extra contacts (3/16" and 5/16" diameter); indicator holding rod; hole attachment for checking bores (.125 range); indicator C-clamp mounting and universal rod connector and tool post holder. Stored in CM6540050 Case.

**GA3640 Long Range Dial Test Indicator Set.** General use indicator set. Magnetic base attaches to flat surface. Checks ball joint, tie rod, cam and valve guide wear, and wheel rim, flywheel and disc brake runout. Features a large 2 1/4" diameter dial with 1" range. Dial is continuous with revolution counter. Bezel may be rotated for any setting point. Includes powerful magnetic base with post, stepped rod and clamps along with contact, rod connector and indicator holding clamp. Stored in CM6564050 Case.

GA3645 Long Range Dial Test Indicator Set. Checks ball joint, tie rod, cam and valve guide wear, and wheel rim, flywheel and disc brake runout. Features a large 2 1/4" diameter dial with 1" range. Dial is continuous with revolution counter. Bezel may be rotated for any setting point. Includes Sta-Firm Magnetic Base that conforms to any surface with more than 50 moveable feet. Base includes adjustable swivel clamp for post and rod. Stored in CM6564550 Case.

GA3634 Ball Joint/Disc Brake Test Indicator Set. Check ball joint wear, brake rotor runout, gear backlash and valve guide or camshaft wear. Special locking pliers clamp securely to any convenient object. Eliminates vibration problems and false readings by mounting directly on spindle. Includes CM6563450 Case.

#### **Contact Points and Extensions**

**GA3601 Dial Indicator Extension.** Use with Snap-on<sup>®</sup> GA3400, GA3634, GA3640 and GA3645 Dial Test Indicators. 4-48 female thread allows the extension of any contact point for special applications. 6" long. **GA3609 Contact Point Set.** Use with Snap-on<sup>®</sup> GA3400, GA3634, GA3640 and GA3645 Dial Test Indicators. 4-48 female thread allows the extension of any contact point for special applications. Extensions can be joined together to extend reacted. Contact Points for instruct a polished tin with read are manufactured.

Indicators. 4-48 female thread allows the extension of any contact point for special applications. Extensions can be joined together to extend reach. Contact points feature a polished tip with radius end and are manufactured from hardened steel. Set includes four (1") extensions, four contact points (0.2", 0.4", 0.6", 0.8") plus holder for all set components.

GA3460

#### **Dial Test Indicator Set Specifications**

Stock No.	Range	Graduations	Reading
GA3400	.200"	.001"	0-100
GA3640	1.00"	.0005"	0-50
GA3645	1.00"	.0005"	0-50
GA3634	1.00"	.0005"	0-50
GA3450	0.00" to 4.00"	.0005"	0-50
GA3460	0.00" to 1.00"	.0005"	0-50
	(0.00" to 4.00" with extension)		

GA3450 Universal Pinion Depth Gauge. Allows quick and accurate pinion depth set for all aftermarket gear sets. Works on 0EM gear sets with pre-measurement of pinion depth. Incorporates a swing arm assembly and indicator holder. Indicator and three precision setting masters. Gauge and components are stored in CM6547050 Case. GA3450 is also included in the GA3460 Master Rear Axle Set.

GA3460 Master Rear Axle Set. Use for rear end set up measurements on domestic and import cars and light trucks up to one ton. Measures gear backlash and run out, axle end play, pinion depth and end play and carrier assembly play. Includes the GA3450 Pinion Depth Gauge, Sta-Firm magnetic base with 50 moveable feet that conform to uneven surfaces, locking pliers base for non-metallic attachment, flexible gooseneck for use with either base and an assortment of extensions and contact points. All components housed in CM6566850 Storage Case.



# **Measuring** Feeler Gauges







FBL325A

#### **General Use**

		Blade				
Stock	No. of	Dimensions,				Thereta
No.	Blades	inches	Blade Size	Increments	Description	
FB310B	13	<sup>1</sup> / <sub>2</sub> x 3 <sup>1</sup> / <sub>4</sub>	.001",.0015",.002" thru .008", .010"012"013015	—	Double stamped with U.S. and metric sizes.	
FB325A	25	<sup>1</sup> / <sub>2</sub> x 3	.0015", .002" thru .025"	.001"	General Use Feeler Gauge (25 blades)	4
FB335	35	<sup>1</sup> / <sub>2</sub> x 3	.0015", .002" thru .035"	.001"	Swedish feeler blade steel.	~
FBL325A	25	<sup>1</sup> / <sub>2</sub> x 12	.0015", .002" thru .021", .025", .027", .030", .040	.001"	Long blade, double stamped with U.S. and metric sizes.	
FBM320	20	<sup>1</sup> / <sub>2</sub> x 3	.05 thru 1mm	.05mm	Metric Feeler Gauge Set.	FBM3





#### Ignition

Stock No.	No. of Blades	Blade Dimensions, inches	Blade Size	Increments	Description
FB316B	18	<sup>1</sup> /4 x 1 <sup>3</sup> /4	.010", .012", .013", .015" thru .022", .024" thru .026", .028", .030", .032", .035"	.001"	Short Blade, Ignition/Spark Plug Gauge Set, double stamped with U.S. and metric sizes
FB326B	10	<sup>1</sup> /4 x 1 <sup>3</sup> /4	.008", .010", .012", .013", .015", 017", .018", .020, .022, .024" thru .026", .028", .030", .032", .035"	.001"	Double stamped with U.S. and metric sizes.



#### **Bent And Step Blades**

	Blades 25	inches <sup>1</sup> / <sub>2</sub> x 3	Blade Size	Increments	Description
FB300A 2	25	-72 X J		.001"	Feeler Gauge Set, blade ends are angled
				.001	at 45°.
FB308D 1	12	<sup>1</sup> /2 x 3	.008"010", .011"013", .013"015", .014"016", .015"017", .017"019", .018"020", .020"022", .023"025", .025"027"026"028"030"	.001"	Step Feeler Gauge Set
FB322 2	22	<sup>1</sup> / <sub>2</sub> x 3 <sup>3</sup> / <sub>8</sub>	.004"006" thru .025"027"	.001"	"Go-No Go" blades with 2 sizes each.
FB328A 2	2	<sup>1</sup> /2 x 3	.011"013", .013"015"	_	For valve adjustment on GM 8.2L engines, double stamped with U.S. and metric sizes.
FBM322 2	2	<sup>1</sup> /2 x 3 <sup>3</sup> /8	.2030mm, .4050mm	_	10 <sup>3</sup> /4" long bent handle.



Diesel

Stock No.	No. of Blades	Blade Dimensions, inches	Blade Size	Increments	Description
FB307D	14	1/2 x 4 1/2	.008", .011" thru .014", .016" thru .018", .020", .023" thru .025", .027", .029"	.001"	Bent Blade Cummins Diesel, blade ends are bent at 90° angle: blades are secured on FB307C1 ring.

See Warranty Information on inside front cover.





FBP10

#### **Specialty Feeler Gauges**

Stock	No. of	Blade Dimensions,			
No.	Blades	inches	Blade Size	Increments	Feature
FB305A	6	<sup>1</sup> /2 x 3	.006", .008", .010", .012", .013", .015"	.002"	Non-Magnetic, double stamped U.S. and metric sizes.

FB3330 Easy Grip Feeler Gauge Set. Non-magnetic double stamped with U.S. and metric sizes. Set includes ten feeler gauges with orange screwdriver type handles. Blades are 4" long and feature a 45° offset for use on valve tappets as well as air gapping applications. Set is displayed in the FB33301 Wood Box. Blades included are .010", .012", .014", .016", .018", .020", .022", .024", .027", and .030". Twenty-five blades are available in all (.006" thru .030") in .001" increments.

**FBP10 Pocket Feeler Blade.** Flat, ramp style feeler gauge handles full range of spark plug gapping requirements from .020 to .080". Reverse side has metric scale to 2mm. Includes pocket clip. Orange screwdriver type handle with pocket clip. 5 1/2" length.



Feeler Blades and Holder

Blade Size,

Inches

.0015 .002

.0025

.003

.004

.005

.006

.008

.009

.010

.011

.012

.014

.015

blades as follows:

Stock No.

FB6B0015

FB6B0025

FB6B002

FB6B003

FB6B004

FB6B005

FB6B006

FB6B007

FB6B008

FB6B009

FB6B010

FB6B011

FB6B012

FB6B013 FB6B014

FB6B015

FB6B016

FB6B0015 thru FB6B040 (12") Feeler Gauge Blades. Use in the FB312 holder. When ordering, blade size is stock number suffix; prefix is FB6B. Includes 34

Stock No.

FB6B017 FB6B018

FB6B019

FB6B020

FB6B021

FB6B022

FB6B023 FB6B024

FB6B025

FB6B026

FB6B027

FB6B028

FB6B029

FB6B030

FB6B032

FB6B035 FB6B040

#### Spark Plug Gauges / Gappers

**FB301A Wire Gap for Point Ignition Systems Gauge.** Includes eight wires in sizes .020", .022", .025", .028", .030", .032", .035", and .040". Also includes an electrode bender.

FB302A Wire Gap for Aircraft, Motorcycle, and Small Engines Gauge. Similar to FB301A. Includes eight wires in sizes .015", .016", .018", .020", .025", .028", .030", and .035". Also includes an electrode bender.

**FB303B Wire Gap for Electronic Ignition Systems Gauge.** Similar to FB301A. Includes six wires in sizes .044", .045", .050", .054", .060", and .080". Also includes an electrode bender.

**GA461C Gap for Point Ignition Systems Gauge.** Includes six wires protruding 1/4" from edge of metal disc. Wire sizes included are .025", .030", .034", .035", .040" and .045". Has built in electrode bender. Double stamped with decimal and metric sizes.

FB360C Gap for Electronic Ignition Systems Gauge. Includes six wire sizes: .040", .044", .045", .050", .060", and .080". Double stamped with decimal and metric sizes.

**FB361A Gapper Gauge.** Pocket size gapper features an inclined ramp for setting gap. 1 1/2" in diameter. Range is .020" to .100". Double stamped with decimal and metric sizes.

#### Decimal / Metric Conversion Chart

20011001											
Decimal,	Metric,										
inches	mm										
0.0010	0.025	0.007	0.178	0.015	0.381	0.023	0.584	0.031	0.787	0.042	1.067
0.0015	0.038	0.008	0.203	0.016	0.406	0.024	0.610	0.032	0.813	0.044	1.118
0.0020	0.051	0.009	0.229	0.017	0.432	0.025	0.635	0.033	0.838	0.046	1.168
0.0025	0.064	0.010	0.254	0.018	0.457	0.026	0.660	0.034	0.864	0.052	1.321
0.0030	0.076	0.011	0.279	0.019	0.483	0.027	0.686	0.035	0.889	0.054	1.372
0.0040	0.102	0.012	0.305	0.020	0.508	0.028	0.712	0.036	0.914	0.056	1.422
0.0050	0.127	0.013	0.330	0.021	0.533	0.029	0.737	0.038	0.965	0.060	1.524
0.0060	0.150	0.014	0.356	0.022	0.559	0.030	0.762	0.040	1.016	0.080	2.032

Feeler Gauges **Measuring** 



Blade Size,

Inches

.017

.019

.020

.021

.022

.023

.025

.026

.027

.028

.029

.032

.035

#### Feeler / Gap Gauge Set

FBS5 Feeler and Gap Gauge Set. 5 piece set includes FB300A Bent Blade Feeler Gauge, FB305A Non-magnetic Feeler Gauge, and FB325A General Use Feeler Gauge, plus GA461C and FB360C Spark Plug Gap Gauges in the FBS5-1 Kit Bag.

## **Measuring** Measuring Sets / Straight Edges / Steel Rules



SQUAREB12

#### **Measuring Sets**

**SQUAREB12 Machinist's Measuring Set.** Set includes SQUAREB90 Sliding Head and RULER12BSQ Steel Rule in fitted storage case.

SQUARECOMB12 Combination Measuring Set. Set includes SQUAREB180 Protractor, RULER12BSQ Steel Rule plus SQUAREB90 and SQUAREB45 Sliding Heads in fitted storage case.

SQUAREB90 Sliding Head (90°).  $90^{\circ}$  square head with a bubble level and scriber points. Black wrinkle powder coat finish.

SQUAREB180 Protractor Head (180°). Protractor is graduated 180° in both directions. Includes bubble level. Black wrinkle powder coat finish.

**RULER12BSQ Steel Rule (12").** Precision ground and hardened steel blade for greater accuracy. Satin chrome finish. Graduated in 1/8" and 1/16" increments on one side and 1/32" and 1/64" increments on the other.

SQUAREB45 Sliding Head (45°). Center head for 45° angles only. Black wrinkle powder coat finish.

#### **Precision Straight Edges**

Use with feeler gauges to check for distortion in engine blocks, cylinder heads, flywheels, main bearing saddles, cam bearing saddles, cam covers and bell housings. Precision working edge ground to within .0002" per 12" in length. Great stability with .25" thickness and 1.50" width. Convenient hanging hole and edge protector. GA435 18" long. GA438A 24" long. GA535 35" long.

Allegande mante and a second an

RULER120



The state of the s

**GA438A** 

BULEB600

RULER601

#### **Steel Rules**

RULER120 U.S./Metric Steel Rule. 12" stainless steel rule. U.S. edge is in 1/32" increments for first 3", 1/16" increments for last 9". Metric edge is etched with mm and cm increments. Storage pouch has decimal equivalents printed on front. RULER600 Steel Rule. 6" stainless steel rule. Graduated in 1/32" and 1/64"

increments. Storage pouch has decimal equivalents printed on front. **RULER601 Steel Rule (6").** 6" stainless steel rule. Graduated in 1/10" and 1/50" increments on one side, 1/32" and mm increments on the other side. Storage pouch has decimal equivalents printed on front.

**RULER602 U.S./Metric Pocket Rule (6").** 6" stainless steel rule with pocket clip. U.S. edge in 1/32" and 1/64" increments on one side, mm and cm increments on the other side. Storage pouch has decimal equivalents printed on front.



All models feature a tape locking device. All models (except YA3600) have a belt clip.

				Blade	Case	
		Case		Width,	Dimensions,	
Stock No.	Length	Color	Increments	inches	inches	Description
U.S. Tape Rules						
YASG153	12'	Red	16ths plus 16" stud markings	3/4	2 <sup>3</sup> /4 x 2 <sup>3</sup> /4	Inside dimension, diameter scale and decimal equivalents on bac side
YASG155	25'	Red	16ths plus 16" stud markings	1	3 <sup>1</sup> /4 x 3 <sup>1</sup> /4	Rubber grip, active bumper, heavy duty spring
YASG155G	25'	Green	16ths plus 16" stud markings	1	3 <sup>1</sup> / <sub>4</sub> x 3 <sup>1</sup> / <sub>4</sub>	Rubber grip, active bumper, heavy duty spring
YASG1550	25'	Orange	16ths plus 16" stud markings	1	3 <sup>1</sup> / <sub>4</sub> x 3 <sup>1</sup> / <sub>4</sub>	Rubber grip, active bumper, heavy duty spring
YASG155CP	25'	Red	Inches, 16ths, centerfinding scale	1	3 <sup>1</sup> / <sub>4</sub> x 3 <sup>1</sup> / <sub>4</sub>	Rubber ğrip, active bumper, heavý dutý spring, patented centerfinding scale
ASG155EP	25'	Red	Inches, 16ths, with fractions	1	3 <sup>1</sup> /4 x 3 <sup>1</sup> /4	Rubber grip, active bumper, heavy duty spring, fractional read blade
YASG156	25'	Yellow	Inches, 16ths, with 16" stud markings, mm, cm	1	4 <sup>3</sup> /4 x 2 <sup>1</sup> /4 x 1 <sup>1</sup> /2	Rubber grip, active bumper, heavy duty spring for swift reaction
GA429A	100'	Yellow	16ths plus 16" stud markings	<sup>3</sup> /8	4 <sup>1</sup> / <sub>2</sub> x 4 <sup>3</sup> / <sub>4</sub>	Rubber grip case with hand crank mechanism
U.S./Metric Tape I	Rules					
YASG155EM	25'	Red	Inches, 1/16", mm, cm	1	3 <sup>1</sup> /4 x 3 <sup>1</sup> /4	Rubber grip, active bumper, heavy duty spring, English and metric
YA3600	10	Chromo	Inches 16ths mm sm	<sup>3</sup> /4	$2^{1}/_{2} \times 2^{1}/_{2}$	markings Magnete on four sides, three prepared and tin
GA427A	16' 10'	Chrome Black	Inches, 16ths, mm, cm	1/2	2 <sup>1</sup> / <sub>2</sub> x 2 <sup>1</sup> / <sub>8</sub>	Magnets on four sides, three pronged end tip
-		DIdUK	Inches, 16ths, mm, cm	-72	Z '/4 X Z '/8	Compact all-purpose design
Metric Tape Rules						
YASGMM153	3M	Red	mm, cm	3/4	2 <sup>3</sup> /4 x 2 <sup>3</sup> /4	Rubber grip, active bumper, heavy duty spring
YASGMM154	5M	Red	mm, cm	3/4	2 <sup>3</sup> /4 x 2 <sup>3</sup> /4	Rubber grip, active bumper, heavy duty spring
YASGMM158	8M	Red	mm, cm	1	3 <sup>1</sup> /4 x 3 <sup>1</sup> /4	Rubber grip, active bumper, heavy duty spring

See Warranty Information on inside front cover.

# Rethreading Taps and Dies Thread Restoring



#### **U.S.** Tap and Die Sets

#### TRC3 U.S. Rethreading Tap Set (NC).

Includes six NC taps and twelve NC dies (18 pcs). All components have silver finish. NC TAPS

TRT2520A, TRT3118A, TRT3716A, TRT4314A, TRT5013A, TRT5612A NC DIES

TR2520A, TR3118A, TR3716A, TR4314A, TR5013A, TR5612A, TR6211A, TR7510A, TR8759A, TR10008A, TR11257A, TR12507A

TRF3 U.S. Rethreading Tap Set (NF).

Includes six NF taps and twelve NF dies (18 pcs). All components have black finish. Includes:

NF TAPS

TRT2528A, TRT3124A, TRT3724A, TRT4320A, TRT5020A, TRT5618A

NF DIES

TR2528B, TR3124B, TR3724B, TR4320B, TR5020B, TR5618B, TR6218B, TR7516A, TR8714A, TR10014A, TR11212A, TR12512A



#### **U.S./Metric Combination Tap and Die Sets**

RTD48 U.S./Metric Master Rethreading Kit. Includes taps and dies. Also includes TF1124B and TFM7530B Thread Restorer Files. All components are neatly stored in a storage case (48 pcs).

Taps

TRT2520A, TRT3118A, TRT3716A, TRT4314A, TRT5013A, TRT5612A, TRT2528A, TRT3124A, TRT3724A, TRT4320A, TRT5020A, TRT5618A, TRT51, TRT53, TRT54, TRM1025-2, TRT55, TRT56, TRT57, TRT101, TRT11150, TRT14150 Dies

TR2520A, TR3118A, TR3124B, TR3716A, TR4314A, TR5013A, TR5612A, TR6211A, TR2528B, TR3724B, TR4320B, TR5020B, TR5618B, TR6218B, TDM51B, TDM53B, TDM54B, TRM1025-1, TDM55B, TDM56B, TDM57B, TR101, TR11150, TR14150

Thread Restorer File TF1124B and TFM7530B

#### **Metric Tap and Die Sets**

RTD15M Metric Rethreading Tap and Die Set. Includes seven metric dies and seven metric taps. Gold colored.

Dies

TDM51B, TDM53B, TDM54B, TDM55B, TDM56B, TDM57B, TRM1025-1 Taps

TRM1025-2, TRT51, TRT53, TRT54, TRT55, TRT56, TRT57 Thread Restorer File TFM7530B

#### Color coding for rethreading taps and dies: NC = Silver NF = Black Metric = Gold





Size

Rethreading Dies

TR5618B

Stock No.

TR2520A

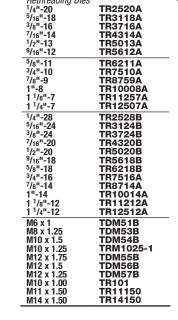
#### **Rethreading Tap and Die Set Components**

Size	Stock No.
Rethreading Taps	TRT2520A
<sup>5</sup> /16"-18	TRT3118A
<sup>3</sup> /8"-16	TRT3716A
<sup>7</sup> /16"-14	TRT4314A
<sup>1</sup> /2 <sup><b>"-13</b></sup>	TRT5013A
<sup>9</sup> /16 <b>"-12</b>	TRT5612A
<sup>1</sup> /4"-28	TRT2528A
<sup>5</sup> /16"-24	TRT3124A
<sup>3</sup> /8"-24	TRT3724A
<sup>7</sup> /16"-20	TRT4320A
<sup>1</sup> /2"-20	TRT5020A
<sup>9</sup> /16"-18	TRT5618A
M6 x 1	TRT51
M8 x 1.25	TRT53
M10 x 1.5	TRT54
M10 x 1.25	TRM1025-2
M12 x 1.75	TRT55
M12 x 1.5	TRT56
M12 x 1.25	TRT57
M10 x 1.00	TRT101
M11 x 1.50	TRT11150
M14 x 1.50	TRT14150

**RELATED ITEMS** 

Drill Bits, pgs 285-288

Extractors, pgs 343-347



NOTE: Rethreading taps and dies renew existing threads; they are not for hardened threads; they are not for cutting new threads.

# Thread Restoring Thread Restorer Files



For any diameter right- or left-hand threads. Removable vinyl handles. **TF1124B.** 11, 12, 13, 14, 16, 18, 20, and 24 threads per inch. **TF1127B.** 9, 10, 12, 16, 20, 27, 28, and 32 threads per inch. **TFM7530B.** Pitches: .75, 1, 1.25, 1.50, 1.75, 2 and 3mm.



**TFTFM932A Thread Restorer File Set.** Includes three commonly needed files. Files feature a black industrial finish and comfortable red vinyl handles. The files included can service a range of 9 through 32 threads per inch and 0.75 through 3mm pitches. Includes TFTFM932-1 Vinyl kit bag for storage.

### Thread Chasers



#### **U.S. Thread Chaser Sets**

**TR20C U.S. External Thread Chaser Set.** Includes a small rethreading tool with 1/2" to 5 3/4" diameter capacity for bolt threads and 1/4" to 4" capacity for pipe threads plus nine thread chasers.

TR21A U.S. External Thread Chaser Set. Includes a large rethreading tool with 5" to 14" diameter pipe thread capacity plus nine thread chasers. TR25B U.S. Internal Thread Chaser Set. Includes a knurled handle internal thread chasing tool plus nine chasers.

#### **Metric Thread Chaser Sets**

TR20M Metric External Thread Chaser Set. Has the same rethreading tool as the TR20C U.S. Set, except it includes six metric chasers (7 pcs). TR25M Metric Internal Thread Chaser Set. Includes a knurled handle thread chasing tool plus six metric chasers (7 pcs).

#### **Thread Chaser Set Components**

Stock No.	Thread Pitch	
U.S. Chaser		
TR20-10	4 & 5	
TR20-11	6&7	
TR20-12	8&9	
TR20-32	8R & 10R	
TR20-13	10 & 11	
TR20-14	11 <sup>1</sup> / <sub>2</sub> & 12	
TR20-15	13 & 14	
TR20-16	16 & 18	
TR20-17	20 & 24	
Metric Chaser		
TR20-25	4.5 & 5mm	
TR20-26	3.5 & 4mm	
TR20-27	2.5 & 3mm	
TR20-28	1.75 & 2mm	
TR20-29	1.25 & 1.5mm	
TR20-30	.75 & 1mm	

# Special Purpose Thread Restoring



RD8

#### Spindle Rethreading Set

**RD8 Spindle Rethreading Set.** For most imported or domestic front wheel drive vehicles. Complete with RD8-8 storage case.

RD7-1 Rethreader Die. M24 x 1.5 RD7-2 Rethreading Die. M24 x 2 RD7-3 Rethreader Metric Die. M22 x 1 RD7-4 Rethreading Die. M22 x 1.5 RD7-5 Rethreader Metric Die. M20 x 1.5 RD7-6 Rethreading Die. 3/4"-20 RD7-7 Rethreading Die. M20 x 1.25



#### Master Spindle Rethreading Set

**RD20 Master Spindle Rethreading Set.** Repair and renew damaged threads on stub axles and spindles for most vehicles. Dies are manufactured from high tempered steel for strength and durability. Each die size is embossed in the case directly below each die for easy identification and selection. Application chart is included.

RD7-1 Rethreader Die. M24 x 1.5 RD7-2 Rethreading Die. M24 x 2 RD7-3 Rethreader Metric Die. M22 x 1 RD7-4 Rethreading Die. M22 x 1.5 RD7-5 Rethreader Metric Die. M20 x 1.5 RD7-6 Rethreading Die. 3/4"-20 RD7-7 Rethreading Die. 13/16"-20 RD7-9 Rethreading Die. M20 x 1.25 RD7-10 Spindle Rethreader Die. 3/4"-16NF RD7-11 Spindle Rethreader Die. 7/8"-14NF RD7-12 Spindle Rethreader Die. 1"-14NF RD7-13 Spindle Rethreader Die. 11/16"-24NF RD7-14 Metric Spindle Rethreader Die. M25-1.5 RD7-15 Metric Spindle Rethreader Die. M27-2 RD7-16 Spindle Rethreader Die. 27/32"-20NF RD7-17 Metric Spindle Rethreader Die. M16-1 RD7-18 Metric Spindle Rethreader Die. M16-1.5 RD7-19 Metric Spindle Rethreader Die. M18-1.5 RD7-20 Metric Spindle Rethreader Die. M19-1.5 RD7-21 Metric Spindle Rethreader Die. M20-1 **RD7-22 Storage Case** 

NOTE: Rethreading taps and dies renew existing threads; they are not for hardened threads; they are not for cutting new threads.



### Light Truck Spindle Rethreading Set

**RD8LT Light Truck Spindle Retheading Set.** For use on four wheel drive (front and rear axle housings) and medium to heavy duty two wheel drive trucks (rear axle). Restore axle housing and bearing/hub retention threads. Includes RD8LT-2 storage case.

RD7-23 Rethreading Die. 2"-16 RD7-24 Rethreading Die. M38-1.5 RD7-25 Rethreading Die. 1 5/8"-16 RD7-26 Rethreading Die. 1 13/16"-16 RD7-27 Rethreading Die. Left Hand, 2"-16 RD7-28 Rethreading Die. 2 1/8"-16 RD7-29 Rethreading Die. 2 1/4"-16 RD8LT-1 Driver. 2 5/8



#### **Metric Spark Plug Hole Taps**

Stock No.	Size
T10100	M10 x 1.00
T12125	M12 x 1.25
T14125	M14 x 1.25
T18150	M18 x 1.50
T2818	<sup>7</sup> /8"-18 NF

**TDM13A Metric Spark Plug Hole Tap Set.** Includes T10100 thru T18150 (4 pcs).



#### Thread Gauge

**TDM101 Metric Bolt and Thread Gauge.** Bolt diameter range of 2.3 to 24mm (with inch/decimal equivalents). Thread gauge sizes: .35 to 3mm.



# Threading Tap and Die Sets



TD9902B

An important feature of the dies in these sets (except GA541) is a small adjusting screw which changes the nominal size .003" under or over to give a tight or loose fit to your thread. Die size 1/4" to 1/2" and 7 to 12mm are a one-piece, 12-point design that can be turned with a 1" socket wrench (5/8" socket wrench for 3 to 6mm dies) when working in places where a normal die stock cannot be used. The three largest die stocks (TD10A, TD35, and TD40) are self-centering and adjust to the diameter of the bolt.



RELATED ITEMS Extractors, Stud Removers, pgs 343-347





TD2500

#### U.S. Sets

Tap Stock

No.

T105

T106

T107

T108

T109

T125

T126

T127

T128

T129

T100

T101

T102

T103

T104

T120

T121

T122

T123

Die

D015

D016

D017

D018

D019

**DR019** 

**DR035** 

**DR036** 

**DR037** 

**DR042** 

**DR043** 

D010

D011

D012

D013

D014

**DR014** 

**DR030** 

**DR031** 

**DR032** 

**DR040** 

**DR041** 

National Coarse Threads

National Fine Threads

Stock No.

**TD9902B U.S.Tap and Die Set.** Set includes T125 thru T129 NF Taps; T120 thru T124 NC Taps; T130 NPT Tap; DR019 thru DR043 NF Dies; D110, DR030 thru DR041 NC Dies; TD35 and TD40 Die Stocks; and TD98A Tap Wrench (25 pcs.) in storage case.

TD2425 Set. Set includes T100 thru T104 NC Taps; T105 thru T109 NF Taps; T110 NPT Tap, D010 thru D014 NC Dies; D015 thru D019 NF Dies; D021A thru D026 NPT Dies; TD3a and TD10A Die Stocks; TD4, TD50A and TD88A Tap Wrenches; TD1040 Screw Pitch gauge and TDS1 Screwdriver (41 pcs) in storage case. TD2500 Set. Set includes taps from 4-40 thru 12-24, a TD3A Die Stock,

Thread

1/4"-28 NF

5/16"-24 NF

3/8"-24 NF

7/16"-20 NF

1/2"-20 NF

1/2"-20 NF

9/16"-18 NF

5/8"-18 NF

3/4"-16 NF

7/8"-14 NF

1/4"-20 NC

5/16"-18 NC

3/8"-16 NC

7/16"-14 NC

1/2"-13 NC

9/16"-12 NC

3/4"-10 NC

7/8"-9 NC

1"-8 NC

<sup>5</sup>/8"-11

1/2"-1 NC

1"-14"

Size

**Die Type** 

or

1" Double Hex Adjustable

1" Single Hex Non-Adjustable

1 1/2" Round

1 <sup>1</sup>/2" Round Adjustable

1 <sup>1</sup>/2" Round Adjustable

1 <sup>1</sup>/2" Round Adjustable

1" Double Hex Adjustable

1" Double Hex Adjustable

1 <sup>1</sup>/2" Round Adjustable

1 <sup>1</sup>/2" Round Adjustable

1 <sup>1</sup>/2" Round Adjustable

1 <sup>1</sup>/2" Round Adjustable

2" Round Adjustable

2" Round Adjustable

or

2" Round Adjustable

2" Round Adjustable

Adjustable

and a TD4 Tap Wrench (14 pcs) in a wooden storage case.

(Adjustable) Adjustable)

Die (Non-

Stock No.

GA541-1428

GA541-51624

GA541-71620 GA541-1220

GA541-1420

GA541-51618

GA541-71614

GA541-1213

GA541-3816

GA541-3824

GA541

541

TDP6

TD9902 Set. Set includes all items in both TD9902A and TD2425 Sets (66 pcs). GA541 Set. Set includes T105 thru T109 NF Taps and corresponding dies; T100 thru T104 NC Taps and corresponding dies; T111A thru T116 Machine Screw Taps and corresponding dies; T110 NPT Tap and corresponding die; GA541-1 and GA541-2 Die Stocks; TD4A, TD50 and TD88A Tap Wrenches; TD1040 Screw Pitch Gauge and TDS1 Die Adjusting Screwdriver (41 pcs) in storage case.

TDP6 Set. Set includes T110 thru T134 NPT Taps (1/8" to 1") (6 pcs) in TDP6-1 wood storage case.



Тар	Die	Die (Non-		
Stock	(Adjustable)	Adjustable)	Thread Size	
No.	Stock No.	Stock No.		Die Type
Machine 3	Screw Threads			
T111A	D021A	GA541-440	4-40	5/8" Double Hex Adjustable
T112	D022	GA541-632	6-32	or
T113	D023	GA541-832	8-32	5/8" Single Hex Non-Adjustable
T114	D024	GA541-1024	10-24	
T115	D025	GA541-1032	10-32	
T116	D026	GA541-1224	12-24	
Pipe Thre	ads			
T110	-	GA541-1827	<sup>1</sup> /8"-27 NPT	1" Double Hex Adjustable
-	-	D020	<sup>1</sup> /8"-27 NPT	1" Double Hex Non-Adjustable
T130	_	_	1/4"-18 NPT	_
-	-	DR033	<sup>1</sup> /4"-18 NPT	1 <sup>1</sup> /2" Round Non-Adjustable
T131	_	_	<sup>3</sup> /8"-18 NPT	_ `
T132	_	-	1/2"-14 NPT	_
T133	_	_	<sup>3</sup> /4"-14 NPT	_
T134	_	_	1"-11 <sup>1</sup> /2" NPT	_

See Warranty Information on inside front cover.

# Tap and Die Sets **Threading**

An important feature of the dies in these sets (except GAM541) is a small adjusting screw which changes the nominal size .003" under or over to give a tight or loose fit to your thread. Die size 1/4" to 1/2" and 7 to 12mm are a one-piece, 12-point design that can be turned with a 1" socket wrench (5/8" socket wrench for 3 to 6mm dies)

when working in places where a normal die stock cannot be used. The three largest die stocks (TD10A, TD35, and TD40) are self-centering and adjust to the diameter of the bolt. U.S. Fed. Spec. GGG-T-60 applies to taps; GGG-D-296B applies to dies.



#### Metric Sets

TDM99117B Metric Tap and Die Set. Taps and dies from 14 to 24mm, two die stocks, a tap wrench, and a can of thread cutting fluid (25 pcs.) in a storage case. Similar in appearance TD9902B Set.

**TDM117A Set.** Set includes T305M thru T1217M Metric Taps; D305M thru D1217M Metric Dies; T110M BSP Tap; D020M BSP Die; TD3A and TD10A Die Stocks; TD4A, TD50 and TD8AA Tap Wrenches; TDM100 Metric Thread Pitch Gauge; and TDS1 Die Adjusting Screwdriver (41 pcs) in a storage case.

TDM99117 Set. Includes all items in both TDM99117B and TDM117A Sets (66 pcs).

**GAM541 Set.** 40-piece set features 1" single hex non-adjustable dies from 3 to 12mm, a 1/8"-28 BSP die plus taps in the same sizes. Also includes a die stock, two T-handle tap wrenches, a thread pitch gauge, a drill/tap chart, and a midget screwdriver, all in a storage case.

GAM541

#### U.S. / Metric Combination Set

**TDTDM500A Combination Set.** Taps and dies from 1/4" to 1/2" in both NF and NC threads, taps and dies from 4-40 thru 12-24 in machine screw threads, taps and dies from 3 to 12mm in metric threads, a pipe thread tap and die, a BSP tap and die, plus two die stocks, three tap wrenches, two screw pitch gauges and die adjusting screwdriver (76 pcs.) in a TDTDM500AMT storage case.

**TDTDM117A Deluxe Combination Set.** Includes all components of the TDTDM500A U.S./Metric Set plus 41-piece high speed steel drill bit set in fractional, metric, wire gauge and letter sizes and five spiral screw extractors. Each drill bit matches to corresponding tap size for correct fit. Set offers a complete assortment of high-carbon steel taps and dies in fractional and metric sizes. Tap/drill charts and tool diagrams included. Set packaged in a storage case.



TDTDM500A



Тар			
Stock	Die Stock	Thread	
No.	No.	Size	Die Type
Metric Threa	ads		
T305M	D305M	M350	5/8" Double Hex Adjustable
T407M	D407MA	M470	5/8" Double Hex Adjustable
T4075M	D4075M	M475	5/8" Double Hex Adjustable
T508M	D508MA	M580	5/8" Double Hex Adjustable
T509M	D509M	M590	5/8" Double Hex Adjustable
T610M	D610MA	M6-1.00	5/8" Double Hex Adjustable
T710M	D710M	M7-1.00	1" Double Hex Adjustable
T810M	D810M	M8-1.00	1" Double Hex Adjustable
T812M	D812M	M8-1.25	1" Double Hex Adjustable
T910M	D910M	M9-1.00	1" Double Hex Adjustable
T912M	D912M	M9-1.25	1" Double Hex Adjustable
T1012M	D1012M	M10-1.25	1" Double Hex Adjustable
T1015M	D1015M	M10-1.5	1" Double Hex Adjustable
T1115M	D1115M	M11-1.5	1" Double Hex Adjustable
T1215M	D1215M	M12-1.5	1" Double Hex Adjustable
T1217M	D1217M	M12-1.75	1" Double Hex Adjustable
T1412M	DR1412M	M14-1.25	1 <sup>1</sup> /2" Round Adjustable
T1415M	DR1415M	M14-1.5	1 <sup>1</sup> /2" Round Adjustable
T1420M	DR1420M	M14-2.0	1 <sup>1</sup> /2" Round Adjustable
T1615M	DR1615M	M16-1.5	1 <sup>1</sup> /2" Round Adjustable
T1620M	DR1620M	M16-2.0	1 <sup>1</sup> /2" Round Adjustable
T1815M	DR1815M	M18-1.5	1 <sup>1</sup> /2" Round Adjustable
T1825M	DR1825M	M18-2.5	1 <sup>1</sup> /2" Round Adjustable
T2025M	DR2025M	M20-2.5	2" Round Adjustable
T2215M	DR2215M	M22-1.5	2" Round Adjustable
T2420M	DR2420M	M24-2.0	2" Round Adjustable
T2430M	DR2430M	M24-3.0	2" Round Adjustable
T110M	D020M	1/8"-28 BSP	1" Double Hex Non-Adjustable

DR1415M

#### Accessories

Stock No.	Description
Die Stock	
GA541-1	For 5/8" single hex dies
TD3A	For <sup>5</sup> /8" double hex dies
GA541-2 TD10A	Adjustable for 1" single nex dies
TD35	Self-centering for 1 1/2" diameter round dies
TD40	Adjustable for 1" single hex dies Self-centering for 1 " double hex dies Self-centering for 1 1/2" diameter round dies Self-centering for 2" diameter round dies
Tap Wrenches	
TD4	Four-jaw, for 0 - 1/4" taps
TD6	Two-jaw, for 1/16" - 1/4" taps
TD7 TD50	Four-jaw, for $1/4^{n-1} + 1/4^{n}$ taps Two-jaw, for $1/4^{n-1} + 1/4^{n}$ taps Four-jaw, for $1/4^{n-1} - 1/2^{n}$ (M3-0.50 to M12-1.75) taps Clamp type, for $0 - 1/2^{n}$ (M3-0.50 to M12-1.75) taps
TD88A	Clamp type for $0 = \frac{1}{2}$ (M3-0.50 to M12-1.75) taps
TD98A	Clamp type, for 0 - 1" (M7-10 to M24-3.0) taps
Thread Pitch Gauges	
TD1040	U.S.
TDM100	Metric
Screwdriver	
TDS1	For adjusting dies

**TD3A** 





• Do not use chrome or industrial finish hand tools with impact drivers.

Read additional safety precautions on pages 534 to 537.

# Threading Special Purpose







#### Tap Sockets (1/4" - 3/8" Drive)

	•		,		
	Square	Fits SAE		Shank	Square
Stock	Drive,	Size Taps	Fits Metric Size	Dia.,	Size,
No.	inches		Taps	inches	inches
TDL8-1	1/4	#1, #2, #3, #4, #5, #6	M1.6, M1.8, M2, M2.2, M2.5, M3, M3.15, M3.5	.141	.110
TDL8-2	1/4	#8	M4	.168	.131
TDL8-3	1/4	#10	M4.5, M5	.194	.152
TDL8-4	1/4	1/4"	M6, M6.3	.255	.191
TDL8-5	3/8	<sup>5</sup> /16", <sup>7</sup> /16"	M7, M8	.323	.242
TDL8-6	3/8	3/8"	M10	.381	.286
TDL8-7	3/8	1/2"	M12, M12.5	.367	.275
TDL8-8	3/8	<sup>1</sup> /8" NPT	_	.437	.328

**TDL8 Tap Socket Set.** For use with ratchets and handles. Rubber 0-rings hold taps securely in place. Black industrial finish. Includes eight sockets on TDL8-9 Socket Rail and Clips.

#### Tap Sockets (1/2" Drive)

Use in restricted areas where a T-handle won't easily fit. Manufactured to M. C. T. I. Standards. Black industrial finish.

Stock No.	•	Fits SAE Size Taps	Fits Metric Size Taps	Dia.,	Square Size, inches
TDL31	1/2	<sup>5</sup> /8"	16mm	.480	.360
TDL32	<sup>1</sup> / <sub>2</sub>	<sup>11</sup> /16"	18mm	.542	.406
TDL33	1/2	<sup>3</sup> /4 "	_	.590	.442

TDL3 Tap Socket Set. Includes TDL31 thru TDL33 (3 pcs).



**TD1040** 

#### Thread Pitch Gauge

**TD1040 Thread Pitch Gauge.** Measures U.S. or sharp "V" threads. Includes 18 plated blades for the following thread sizes: 8, 9, 10, 11, 11 1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32, 36, 40, and 44 threads per inch.

### Plug Taps and Dies

#### Stock No. Thread Size Thread Pitch Die Type Тар T111 4-36 **Right Hand** T6310M M6.33-1 **Right Hand** T1010M M10-1 **Right Hand** T1112M M11-1.25 **Right Hand** T1212M M12-1.25 **Right Hand** T1412M M14-1.25 **Right Hand** 1 1/16" Hex 1 1/16" Hex T1415M **Right Hand** M14-1.5 1 1/16" Hex T1420M M14-2 **Right Hand** Die 5/8" Dbl. Hex D021 4-36 **Right Hand** D040 <sup>1</sup>/4"-18 **Right Hand** 1" Dbl. Hex D147M M4-.7 **Right Hand** 1" Dbl. Hex D158M M5-.8 **Right Hand** 1" Dbl. Hex 1" Dbl. Hex D161M M6-1 **Right Hand** D1010M **Right Hand** 1" Dbl. Hex M10-1 D1112M M11-1.25 **Right Hand** 1" Dbl. Hex 1" Dbl. Hex D1212M M12-1.25 **Right Hand** D1615M M16-1.5 **Right Hand** 1 1/4" Hex 1 1/4" Hex D1615ML M16-1.5 Left Hand

#### **Bottoming Taps**

TDL3

TB300C Set. Allows blind holes to be tapped within one thread of bottom of hole. TB5/16C Tap. 5/16"-18 NC thread size.

TB3/8C Tap. 3/8"-16 NC thread size.

TB7/16C Tap. 7/16"-14 NC thread size.

TB300F Set. Allows blind holes to be tapped within one thread of bottom of hole. TB5/16F Tap. 5/16"-24 NF thread size.

**TB3/8F Tap.** 3/8"-24 NF thread size. **TB7/16F Tap.** 7/16"-20 NF thread size.



#### **TDW1000**

#### **Ratcheting Tap Wrenches**

**YA577 T-handle Tap Wrench.** For taps up to 1/4". Ratchet in clockwise or counterclockwise direction. 3 3/8" long body, 3 15/16" handle.

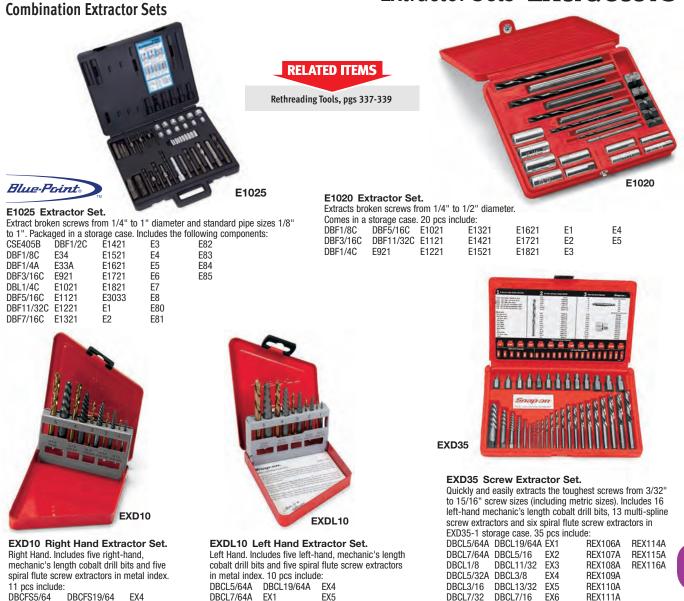
**YA578 T-handle Tap Wrench.** For 1/4" to 1/2" taps. Ratchet in clockwise or counterclockwise direction. 4 3/8" long body, 4 3/4" handle.

**TDW1000 Ratcheting Tap and Die Wrench.** Cut and renew threads in confined areas. Bi-directional ratcheting action. Holds dies with 1" (25mm) diameter. Includes adaptors for hex and double hex. Also includes adaptors for most popular tap sizes: .250" (6.35mm), .290" (7.36mm), .335" (8.5mm) and .535" (13.58mm).

Stock No.	Thread Size	Thread Pitch	Die Type
Die			
D1620M	M16-2	Right Hand	1 <sup>1</sup> /4" Hex
D1810M	M18-1	Right Hand	1 7/16" Hex
D1815M	M18-1.5	Right Hand	1 7/16" Hex
D1815ML	M18-1.5	Left Hand	1 7/16" Hex
D1825M	M18-2.5	Right Hand	1 7/16" Hex
DR2015M	M20-1.5	Right Hand	2" Round
D2025M	M20-2.5	Right Hand	1 7/16" Hex
D2215M	M22-1.5	Right Hand	1 5/8" Hex
D2215ML	M22-1.5	Left Hand	1 5/8" Hex
D2415M	M24-1.5	Right Hand	1 13/16" Hex
D3015M	M30-1.5	Right Hand	2" Hex

See Warranty Information on inside front cover.

### Extractor Sets **Extractors**



#### Extractor Set Components. See pages 344-345 for component descriptions.

DBCL5/32A

DBCL1/4A

FX2

FX3

EX5

DBCFS7/64

DBCFS5/32

DBCFS1/4

FX1

EX2

EX3

Stock No.	Stock No.	Stock No.	Stock No.	Stock No.	
Right Hand Drill Bits	Left Hand Drill Bits	Sleeve-Type Drill Guides	Straight Screw Extractors	Spiral Flute Screw	Stock No.
CSE405B	DBCL5/64A	E34	E1	Extractors	Multi-Spline Screw
DBCFS5/64	DBCL7/64A	E33A	E2	EX1	Extractors (cont.)
DBCFS7/64	DBCL1/8	Solid Type Drill Guides	E3	EX2	REX110A
DBCFS5/32	DBCL5/32A	E921	E4	EX3	REX111A
DBCFS1/4	DBCL3/16	E1021	E5	EX4	REX112A
DBCFS19/64	DBCL7/32	E1121	E6	EX5	REX113A
DBF1/8C	DBCL1/4A	E1221	E7	EX6	REX114A
DBL1/4C	DBCL9/32	E1321	E8	Multi-Spline Screw	REX115A
DBF3/16C	DBCL19/64A	E1421	Pipe Plug Extractors	Extractors	REX116A
DBF1/4A	DBCL5/16	E1521	E80	REX104A	
DBF5/16C	DBCL11/32	E1621	E81	REX105A	
DBF11/32C	DBCL3/8	E1721	E82	REX106A	
DBF7/16C	DBCL13/32	E1821	E83	REX107A	
DBF1/2C	DBCL7/16		E84	REX108A	
	DBCL15/32		E85	REX109A	
	DBCL1/2				





• Do not use chrome or industrial finish hand tools with impact drivers. • Read additional safety precautions on pages 534 to 537.

DBCL15/32

DBCL1/2

DBCI 1/4A

DBCI 9/32

REX104A REX112A

REX105A REX113A

343

## **Extractors** Extractor Tools







REX15B

#### **Multi-Spline Extractor Sets**

Shoulder prevents extractor from entering too deeply and expanding screw.

**REX25B Multi-Spline Extractor Set.** REX104A thru REX128A (25 pcs.) in REX25BMT Storage Case.

**REX10B Multi-Spline Extractor Set.** REX104A thru REX113A (10 pcs.) in REX10BMT Storage Case.

**REX15B Multi-Spline Extractor Set.** REX104A thru REX118A (15 pcs.) in REX15BMT Storage Case.



#### **Multi-Spline Extractors**

	Drill	Bolt			
	Size,	Size,	Pipe Size,	Hex Size,	
Stock No.	inches	inches	inches	inches	Mark
REX104A	1/8	1/4	_	1/2	A
REX105A	5/32	<sup>5</sup> /16	_	1/2	
REX106A	<sup>3</sup> /16	3/8	—	1/2	B C D E
REX107A	7/32	7/16		1/2	D
REX108A	1/4	1/2	1/8	1/2	
REX109A	<sup>9</sup> /32	<sup>9</sup> /16	_	1/2	F
REX110A	5/16	5/8	-	1/2	G H
REX111A	11/32	11/16	1/4	1/2	н
REX112A	3/8	3/4	—	1/2	Ļ
REX113A	13/32	<sup>13</sup> /16	_	1/2	J
REX114A	7/16	7/8	-	<sup>5</sup> /8	K
REX115A	15/32	<sup>15</sup> /16	<sup>3</sup> /8	<sup>5</sup> /8	L
REX116A	1/2	1	_	<sup>5</sup> /8	M
REX117A	17/32	<b>1</b> <sup>1</sup> /16	—	<sup>5</sup> /8	N
REX118A	<sup>9</sup> /16	1 <sup>1</sup> /8	—	3/4	0
REX119A	19/32	1 <sup>3</sup> /16	_	3/4	Р
REX120A	<sup>5</sup> /8	1 <sup>1</sup> /4	<sup>1</sup> /2	3/4	Q
REX121A	21/32	<b>1</b> <sup>5</sup> /16	_	7/8	Q R S T
REX122A	11/16	1 <sup>3</sup> /8	—	7/8	S
REX123A	23/32	<b>1</b> <sup>7</sup> /16	—	7/8	<u>T</u>
REX124A	<sup>3</sup> /4	1 <sup>1</sup> /2	_	<sup>7</sup> /8	U
REX125A	25/ <sub>32</sub>	<b>1</b> 9/16	3/4	1	V
REX126A	<sup>13</sup> /16	1 <sup>5</sup> /8	_	1	W
REX127A	27/ <sub>32</sub>	<b>1</b> <sup>11</sup> /16	_	1	Х
REX128A	7/8	1 <sup>3</sup> /4	_	1	Y

#### **Power Fastener Extractors**

Extracts hex head, socket head, round head and other fasteners. 1/4" universal hex shank is ideal for use with cordless, air or electric drills, impact wrenches, nut runners and hand tools. Power groove for use with quick change adaptors. Maximum Gripping Power - Reverse spiral flutes hold on to the most elusive fastener

heads. Tougher than Tool Steel - High carbon steel ensures longer life and greater durability.

Shear Resistant Shank - High carbon steel shank is larger than most fastener shanks and resists torsional shear.

	Size, inches
Stock No.	(mm)
BET76	<sup>3</sup> /16
BET78	<sup>1</sup> /4 (6)
BET710	<sup>5</sup> /16 (8)
BET712	<sup>3</sup> /8 (10)
BEMT710	(10)
BET714	<sup>7</sup> /16 (11)
BET716	<sup>1</sup> /2 (12)

**BET7 Power Fastener Extractor Set.** BET76 thru BET716 (7 pcs) (3/16" to 1/2") in storage case.





BEX13A

#### **Hex Head Fastener Extractors**

REX10B

Use on most popular hex head fasteners from 1/4" to 1" (8 to 24mm). Sockets feature left hand spiral flutes for maximum gripping power. Manufactured from high carbon steel for maximum strength. External hex and square drive wrenching options for use with wrenches, impact wrenches and ratchet/socket combinations.

			External	Outside	
	Square	Size,	Hex,	Dia.,	Length,
	Drive,	inches	inches	inches	inches
Stock No.	inches	(mm)	(mm)	(mm)	(mm)
BEX081	<sup>3</sup> /8	<sup>1</sup> /4 (6)	5/8 (15.9)	<sup>3</sup> /8 (9.5)	1 <sup>1</sup> /16 (27.0)
BEX101	<sup>3</sup> /8	<sup>5</sup> /16 (8)	<sup>5</sup> /8 (15.9)	<sup>7</sup> /16 (11.1)	1 <sup>1</sup> /16 (27.0)
BEX121	<sup>3</sup> /8	<sup>3</sup> /8 (10)	<sup>5</sup> /8 (15.9)	<sup>9</sup> /16 (14.3)	1 <sup>1</sup> /16 (27.0)
BEXM101	<sup>3</sup> /8	n/a (10)	<sup>3</sup> /4 (19.1)	<sup>5</sup> /8 (15.5)	1 <sup>1</sup> /16 (27.0)
BEX141	<sup>3</sup> /8	<sup>7</sup> /16 (11)	<sup>3</sup> /4 (19.1)	<sup>5</sup> /8 (15.9)	1 <sup>1</sup> /16 (27.0)
BEXM121	<sup>3</sup> /8	n/a (12)	<sup>3</sup> /4 (19.1)	<sup>23</sup> /32 (17.5)	1 1/16 (27.0)
BEX161	<sup>3</sup> /8	<sup>1</sup> /2 (12)	<sup>3</sup> /4 (19.1)	<sup>23</sup> /32 (17.9)	1 <sup>1</sup> /16 (27.0)
BEXM131	<sup>3</sup> /8	n/a`(13)	<sup>3</sup> /4 (19.1)	<sup>23</sup> /32 (18.5)	1 <sup>1</sup> /16 (27.0)
BEX181	<sup>3</sup> /8	<sup>9</sup> /16 (14)	<sup>7</sup> /8 (22.2)	<sup>25</sup> /32 (19.4)	1 <sup>1</sup> /16 (27.0)
BEX201	<sup>3</sup> /8	<sup>5</sup> /8 (16)	<sup>7</sup> /8 (22.2)	<sup>7</sup> /8 (21.8)	1 <sup>1</sup> /16 (27.0)
BEXM171	<sup>3</sup> /8	n/a (17)	1 (25.4)	<sup>29</sup> /32 (23.0)	1 1/16 (27.0)
BEX221	<sup>3</sup> /8	<sup>11</sup> /16 (n/a)	1 (25.4)	<sup>15</sup> /16 (24.2)	1 <sup>1</sup> /16 (27.0)
BEX241	<sup>3</sup> /8	<sup>3</sup> /4 (19)	1 <sup>1</sup> /16 (27)	1 <sup>1</sup> /32 (26.2)	1 <sup>1</sup> /16 (27.0)
BEXW241	1/2	<sup>3</sup> /4 (19)	1 <sup>1</sup> /4 (31.8)	1 <sup>1</sup> /8 (28.6)	1 <sup>3</sup> /4 (44.5)
BEXW261	1/2	<sup>13</sup> /16 (21)	1 <sup>3</sup> /8 (34.9)	1 <sup>3</sup> /16 (30.2)	1 <sup>3</sup> /4 (44.5)
BEXW281	1/2	<sup>7</sup> /8 (22)	1 7/16 (36.5)	1 <sup>1</sup> /4 (31.8)	1 <sup>3</sup> /4 (44.5)
BEXW301	1/2	<sup>15</sup> /16 (24)	1 7/16 (36.5)	1 <sup>5</sup> /16 (33.3)	1 <sup>3</sup> /4 (44.5)
BEXW321	<sup>1</sup> /2	1 (n/à) (	1 7/16 (36.5)	1 <sup>3</sup> /8 (34.9)	1 <sup>3</sup> /4 (44.5)

BEX13A Hex Head Fastener Extractor Set. Includes all 3/8" square drive BEX/BEXM sockets (13 pcs) (1/4" to 3/4", 8 to 19mm) in BEX13AMT Storage Case. BEX5 Hex Head Fastener Extractor Set. Includes all 1/2" square drive BEXW sockets (5 pcs) (3/4" to 1", 19 to 24mm) in BEX5CASE Storage Case.



#### **External Drive Hex Head Slim Twist Sockets**

**110STSY External Drive Twist Socket Set.** Quickly and easily remove damaged or rounded nuts and bolts, socket head cap screws in close quarters, and nuts threaded on long studs. Ideal for use for aircraft and exhaust systems applications. Includes 10 external hex drive slim twist sockets for the following hex head fasteners: SAE: 3/8", 7/16", 5/8" and 3/4" Metric: 9, 10, 11, 12, 13, 14, 15, 16, 17, and 19mm. Sockets are stored on MSR1 Magnetic Socket Holder.

See Warranty Information on inside front cover.

### **Right-Hand Fractional Drill Bits**

Use right hand drill bits to make a hole in the broken screw before the extractor is inserted. Left-hand drill bits tend to loosen screws for easier removal.

	Size,	Flute Length,	Overall Length,
Stock No.	inches	inches	inches
CSE405B	5/8	3	6
DBF1/2C	1/2	2 1/4	4 <sup>3</sup> / <sub>4</sub>
DBF1/4C	1/4	2 <sup>1</sup> /2	4
DBF1/8C	1/8	1 <sup>3</sup> /8	3
DBF11/32C	11/32	2 <sup>3</sup> /4	4 <sup>1</sup> /2
DBF3/16C	<sup>3</sup> /16	2	3 <sup>1</sup> /2
DBF5/16C	5/16	2 <sup>5</sup> /8	4 1/2
DBF7/16C	7/16	1 7/8	4 <sup>1</sup> /4

### Left-Hand Fractional Drill Bits (Cobalt)

Use right hand drill bits to make a hole in the broken screw before the extractor is inserted. Left-hand drill bits tend to loosen screws for easier removal.



DBCL105A Left Hand Drill Bit Set. DBCL5/64, DBCL7/64, DBCL5/32, DBCL1/4 and DBCL19/64 Drill Bits (5 pcs.) in a plastic pouch.

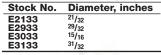
### Tapered Bit Extractors

SR40K Tapered Bit Extractor Set. Tapered ends have left-hand threads to bite deep into drilled studs. Square shafts for use with

wrench. Set includes (4 pcs.) in C0407 Kit Bag. SR4A 1/8" SR10A 9/64" **SR14** 7/32" 5/16" **SR20** Kit Bag C0407



### Sleeve Bushing (in pairs)





F6



#### Straight Screw Extractors

Stock No.	For Screw Dia. or Std. Pipe, inches	Drill Size, inches	Length, inches
Straight Screw, He		meneo	
E1	1/4	1/8	<b>2</b> <sup>5</sup> /16
E2	5/16	<sup>3</sup> /16	2 <sup>3</sup> /4
E2 E3	<sup>3</sup> /8	1/4	2 <sup>0</sup> /4 3 <sup>1</sup> /16
E4	-/8 7/16	<sup>5</sup> /16	3 <sup>5</sup> /16
E5	1/2	11/32	3 3/4
ĒĞ	1/2	7/16	4 <sup>1</sup> /8
ĒŽ	3/4	1/2	4 <sup>1</sup> /2
E8	1	1/2	4 <sup>5</sup> /8

#### Pipe Plug Extractors

Stock No.	For Screw Dia. or Std. Pipe, inches	Drill Size, inches	Length, inches
E80	1/8	16/64	
	1/8		2 <sup>1</sup> /4
E81	1/4	3/8	<b>2</b> <sup>1</sup> / <sub>2</sub>
E82	3/8	1/2	2 <sup>3</sup> /4
E83	5/8	5/8	3
E84	3/4	<sup>13</sup> /16	3 <sup>1</sup> /4
E85	1	<b>1</b> <sup>1</sup> /16	3 <sup>1</sup> /2

E80

# Extractor Tools **Extractors**



man

F921

EX1

#### Left-Hand Fractional Drill Bits (High Speed Steel)

Use right hand drill bits to make a hole in the broken screw before the extractor is inserted. Left-hand drill bits tend to loosen screws for easier removal.

Stock No.	Size, inches	Flute Length, inches	Overall Length, inches
Left-Hand DBLS1/8A	1/8	1 <sup>3</sup> /8	3
DBLS3/16A	<sup>3</sup> /16	2	3 <sup>1</sup> / <sub>2</sub>
DBLS1/4A	<sup>1</sup> /4	2 <sup>1</sup> /2	4
DBLS5/16A	<sup>5</sup> /16	2 <sup>5</sup> /8	4 <sup>1</sup> /2
DBLS11/32A	11/ <sub>32</sub>	2 <sup>3</sup> /4	4 <sup>1</sup> /2

DBLS105A Left Hand Drill Bit Set.

DBLS1/8 thru DBLS11/32 (5 pcs.) in a plastic pouch.

#### Spiral Flute Screw Extractors

Designed to remove broken studs, bolts, socket screws and fittings. Aggressive left-hand spiral design for extra gripping power

Stock No.	Use Drill Size	Removes Bolts and Screws
EX1	<sup>5</sup> / <sub>64</sub> "	<sup>3</sup> / <sub>32</sub> " to <sup>5</sup> / <sub>32</sub> ", 2.5 to 4mm, #3 to #6
EX2	<sup>7</sup> / <sub>64</sub> "	5/32" to 7/32", 4 to 6mm, #6 to #12
EX3	<sup>5</sup> / <sub>32</sub> "	<sup>7</sup> /32" to <sup>9</sup> /32", 6 to 8mm, #12
EX4	1/4"	9/32" to 3/8", 1/8" NPT, 1/8" BSP, 8 to 10mm
EX5	<sup>19</sup> /64"	<sup>3</sup> /8" to <sup>5</sup> /8", <sup>1</sup> /4" NPT, <sup>1</sup> /4" BSP, 10 to 16mm
EX6	<sup>13</sup> /32"	5/8" to 7/8", 3/8" NPT, 3/8" BSP, 16 to 22mm

#### Sleeve-Type Drill Guides

Use to center 1/4" diameter, 6" long drill bits (see DBL1/4A above). Parts are interchangeable to adapt to different screw or stud holes and depths up to 3 3/4".

Sleeve-Type 5/8" O.D. E34 E33A

Sleeve-Type 3/4" diameter E33B Sleeve Spacer (set of 4) 5/8" diameter

#### Solid-Type Drill Guides

Used for centering drills at a depth not exceeding 1"

used for centening units at a depth not exceeding 1.					
Stock	Outside	For Drill Size,	Length,		
No.	Dia., inches	inches	inches		
E921	9/32	1/8	1 <sup>3</sup> /16		
E1021	<sup>5</sup> /16	1/8	1 <sup>3</sup> /16		
E1121	11/ <sub>32</sub>	1/8	<b>1</b> <sup>3</sup> /16		
E1221	<sup>3</sup> /8	1/8	<b>1</b> <sup>3</sup> /16		
E1321	<sup>13</sup> / <sub>32</sub>	<sup>3</sup> /16	<b>1</b> <sup>3</sup> /16		
E1421	5/16	<sup>3</sup> / <sub>16</sub>	1 <sup>3</sup> /16		
E1521	15/32	3/16	1 <sup>3</sup> /16		
E1621	1/2	<sup>3</sup> /16	<b>1</b> <sup>3</sup> /16		
E1721	17/32	1/4	<b>1</b> <sup>3</sup> /16		
E1821	<sup>9</sup> /16	1/4	<b>1</b> <sup>3</sup> /16		





A50A Stud Remover. 7/16" to 1/2" capacity. V-shaped rack grips stud. Grip releases when pressure is relieved. Uses 1/2" drive handle. A50-4B Optional Rack. For 5/16" to 3/8" capacity.

A36A Stud Remover. 1/2" to 3/4" capacity. Knurled wheel grips stud. Driving shank extends through both sides of housing for bearing surface on each side of wheel. Uses 1/2" drive handle.

A80A Stud Remover. (1/4" to 1/2" capacity). Jaws grip when pressure is applied. Built-in ratchet action. Needs only 1 1/4" clearance. Use with 1/2" drive handle or 1" wrench

LA55A Stud Remover. 9/16" to 1" capacity. Grip is released by turning tool in reverse direction. Works on wedge principle. Use with 3/4" drive handle. Includes 2 wedge sizes: LA55A2 and LA55A3

LA54 Stud Remover. 1/4" to 5/8" capacity. Smaller version of LA55A. Includes 2 wedge sizes: LA54-2A and LA54-3A. Requires 1/2" drive handle.





- Do not use chrome or industrial finish hand tools with impact drivers.
- Read additional safety precautions on pages 534 to 537

## **Extractors** Extractor Tools



#### Blue-Point

### All-In-One Extractor Set.

Extract broken screws from 1/4" to 1/2" diameter. Drill/extract with one tool. Left hand drill bit. For use in 3/8" drive reversible drill.

Stock No.	Extractor Size inches (mm)	Drilling Speed, rpm	Extracting Speed, rpm
YA769-1	<sup>1</sup> /4 (6)	700-800	350
YA769-2	<sup>5</sup> /16 (8)	650-750	470
YA769-3	<sup>3</sup> /8 (10)	600-700	350
YA769-4	<sup>1</sup> /2 (12)	475-575	350

#### YA789 Power Extractor Set.

Place extractor end of tool in drill chuck, set for reverse, and hole can be drilled. Next, insert drill side into chuck, exposing extractor end, and finish the job to remove broken screw. Packaged in YA789-5 storage case.

			Extractor Size		
Stock No.	Bolt Grade	Bolt Size	Fractional	Metric	
YA789-1	#5, #6			M3	
YA789-2	#8			M4	
YA789-3		#10, #12		M5	
YA789-4		,	1/4"	M6	





YA2020 Screw Extractor Set. Easily extracts #6 to #14 damaged screws from wood, metal or plastic. Remove hex, Torx<sup>®</sup>, Phillips<sup>®</sup>, slotted or square head screws. Use with 1/4" quick disconnect or 1/4" hex hand or power tool. Works with a variety of screw materials from high speed tool steel to soft brass.



YA2019 Screw Remover Set. Use to remove damaged Phillips<sup>®</sup>, Torx<sup>®</sup>, Pozidriv<sup>®</sup>, Slotted Internal Hex, Tri-Wing, Frearson and most Tamper resistant screws and fasteners. Tool bites into the damaged fastener in the reverse direction allowing the user to easily remove damaged screws. Use with variable speed reversing drill or 1/4" hex bit screwdriver. Set includes YA2019-1 thru YA2019-3 in storage case.

YA789

Extractor Size
Bolt Size
#6 - #8
#8 - #10
#10 - #12

### Pipe Nipple Removers



#### **Pipe Nipple Remover Sets**

NOTE: Avoid bottoming or shouldering studs to avoid shearing or damaging stud or workpiece. **CG500P Pipe Nipple Remover Set.** 4 pcs include: CG500P1, CG500P2, CG500P3, and CG500-2. **CG505P Pipe Nipple Remover Set.** 3 pcs include: CG505P1, CG505P2, CG505-1. **CG508P Pipe Nipple Remover Set.** 3 pcs include: CG508P1, CG508P2, CG508.



### Pipe Nipple Remover Set Components

Stock No.	Collet Size	Housing Stock No.
CG500P1	<sup>1</sup> /8" NPT	CG500-2
CG500P2	1/4" NPT	CG500-2
CG500P3	<sup>3</sup> /8" NPT	CG500-2
CG505P1	<sup>1</sup> /2" NPT	CG500-2
CG505P2	<sup>3</sup> /4" NPT	CG500-2
CG508P1	1" NPT	CG508-2
CG508P2	1 <sup>1</sup> /4" NPT	CG508-2

### 350

**RELATED ITEMS** 

Drill Bits, pgs 285-288 Taps & Dies, pgs 337-342

### Stud Removers / Dowel Pin Pullers **Extractors**

CG500-17

#### Stud Removers

CG515B	Stud Remo	over Set. 15 pcs include:
CG500-2	CG500-8	CG500-13
CG500-3	CG500-9	CG500-14
CG500-5	CG500-10	CG500-15
CG500-6	CG500-11	CG500-16
CG500-7	CG500-12	KRA150
CG500 S	tud Remov	ver Set. 4 pcs include:
CG500-8	CG500-12	CG500-2
CG500-10		
CG5151	Master Stu	d and Dowel Puller Se

#### et. 60 pcs include:

oo pes men	iue.		
CG250-8A	CG500-40	CG500-18	
CG250-9	CG500-42	CG500-20 t	hru -24
CG500-2 th	ru -16	CG500-43	CG500P1 thru P3
CG500H1 th	nru H3	CG500-48	CG503-1 thru -8
CG500-30	CG500-49	CG10F	
CG500-33	CG500-54	CG325-6	
CG500-36	CG500-55	CG503S1	
CG500-37	CG500-60	CG503-9 th	ru -14
CG500-39	CG500-17		

CG505 St	ud Remov	er Set. 4 po	cs include:
CG505-2	CG505-4	CG505-1	
CG505-3			
CGM515E	8 Stud Ren	nover Set.	15 pcs include:
CG500-30	CG500-40	CG500-54	
CG500-33	CG500-42	CG500-55	
CG500-36	CG500-43	CG500-60	
CG500-37	CG500-48	CG500-61	
CG500-39	CG500-49	CG500-2	
CG5152 S	AE Stud a	nd Dowel	Puller Set.
29 pcs inclu	de:		
CG250-8A	CG503-1 thr	u -8	CG325-6
CG250-9	CG10F	CG5151-1	
CG500-2 thr	u -16		

#### CG5151-1 Storage Case.

Storage Case for CG5151, CG5152 and CG5153 Sets.



CG5153 Metric Stud and Dowel Puller Set. 29 pcs include:

CG250-8A	CG500-42	CG325-6
CG250-9	CG500-43	CG503-9
CG500-2	CG500-48	CG503-10
CG500-30	CG500-49	CG503-11
CG500-33	CG500-54	CG503-12
CG500-36	CG500-55	CG503-13
CG500-37	CG500-60	CG503-14
CG500-39	CG503-1	CG5151-1
CG500-40	CG10F	

00500 0



Stud Remover Set Components Tapered collets thread onto stud, even if only a few threads are exposed. Tightening the housing bolt draws the collet into the bousing and clamps collet onto stud. Tools don't damage stud threads

		ouldering studs t							CG500	-2	
Stock No.	Collet Size	Stock No.	Collet Size	Stock No.	Collet Size	Stock No.	Collet Size	Stock No.	Collet Size	Stock No.	Collet Size
CG500-17	#10-24	CG500-12	1⁄2"-20	CG505-5	3⁄4"-16	CG508-1	1 1⁄8"-7	CG508-12	1 1⁄2"-8	CG500-48	M12-1.25
CG500-18	#10-32	CG500-13	9⁄16"-12	CG505-3	7⁄8"-9	CG508-9	1 1⁄8"-8	CG508-8	1 1⁄2"-12	CG500-49	M12-1.50
CG500-3	1⁄4"-20	CG500-14	<sup>9</sup> ⁄16"-18	CG505-6	7∕8''-14	CG508-2	1 ¼8"-12	CG500-30	M6-1.00	CG500-54	M14-1.50
CG500-4	1⁄4"-28	CG500-15	5⁄8"-11	CG505-4	1"-8	CG508-3	1 1⁄4"-7	CG500-33	M7-1.00	CG500-55	M14-2.00
CG500-5	5⁄16"-18	CG500-16	<b>⁵∕8</b> "-18	CG505-7	1"-14	CG508-10	1 1⁄4"-8	CG500-36	M8-1.00	CG500-60	M16-1.50
CG500-6	<sup>5</sup> ⁄16"-24	CG500H1	3⁄8" Hex	CG505H1	5∕8" Hex	CG508-4	1 ¼"-12	CG500-37	M8-1.25	CG500-61	M16-2.00
CG500-7	<sup>3</sup> ⁄8"-16	CG500H2	7⁄16" Hex	CG505H2	<sup>11</sup> /16" Hex	CG508-5	1 3⁄8"-6	CG500-39	M9-1.00	CG500-2	Housing
CG500-8	3⁄8"-24	CG500H3	1⁄2" Hex	CG505H3	3⁄4" Hex	CG508-11	1 3⁄8"-8	CG500-40	M9-1.25	CG505-1	Housing
CG500-9	7⁄16"-14	CG500H4	9⁄16" Hex	CG505H4	<sup>13</sup> ⁄16" Hex	CG508-6	1 <sup>3</sup> ⁄8"-12	CG500-42	M10-1.25	CG508	Housing
CG500-10	7⁄16"-20	CG505-8	<sup>11</sup> ⁄16"-16	CG505H5	7∕8" Hex	CG508-7	1 1⁄2"-6	CG500-43	M10-1.50	KRA150	Metal Box
CG500-11	1⁄2"-13	CG505-2	3⁄4"-10								

#### **Dowel Pin Puller Sets**

CG503 Stud Remover Se	et. CG503S Stud Remover Set.	CG513 Stud Remover Set.
11 pcs include:	5 pcs include:	6 pcs include:
CG10F CG503-4	CG503-1	CG513-2
CG250-8A CG503-5	CG250-8A	CG4567-0
CG250-9 CG503-6	CG250-9	CG513-3
CG503-1 CG503-7	CG325-6	CG513-4
CG503-2 CG503-8	CG10F	CG513-5
CG503-3		CG513-6

#### **Dowel Pin Puller Set Components** Stock No Collet Si

CG503-2         1/4"           CG503-3         5/16"           CG503-4         3/8"           CG50351         3/8" Square           CG5035-3         7/16"           CG503-6         1/2"           CG503-7         9/16"           CG503-8         5/6"           CG513-4         3/4"           CG513-5         7/8"           CG513-5         7/8"           CG51351         1/2" Square           CG51352         5/6" Square           CG51351         1/2" Square           CG51352         5/6" Square           CG503-9         6mm           CG503-10         8mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-14         Housing           CG513-1         Housing           CG513-1         Housing           CG513-2         Slide Screw, 5/s"-18 x 18 */16"           CG250-8A         Slide Kammer, 10 Ib           CG250-9         Slide Hammer, 2 Ib           CG325-6         Nut           CG513-3         Nut	Stock No.	Collet Size
ČGŠO3-4         3/pil           CG503-5         7/r6"           CG503-6         1/2"           CG503-7         9/r6"           CG503-8         5/8"           CG513-4         3/4"           CG513-5         7/r6"           CG513-4         3/4"           CG513-5         7/r6"           CG513-6         1/2"           CG513-7         9/r6"           CG513-4         3/4"           CG513-5         7/r6"           CG51351         1/2" Square           CG51352         5/r6" Square           CG503-6         1"           CG503-710         8mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/r6"-18 x 18 9/r6"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut	CG503-2	
ČG503S1         3/6" Square           CG503-5         7/16"           CG503-6         1/2"           CG503-7         9/16"           CG513-1         3/4"           CG513-5         7/6"           CG513-5         7/6"           CG513S1         1/2" Square           CG513S2         5/6" Square           CG513-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-16         8mm           CG503-17         Housing           CG513-2         Slide Screw, 5/6"-18 x 18 9/16"           CG513-2         Slide Screw, 5/6"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG503-5         7/16"           CG503-6         1/2"           CG503-7         9/16"           CG513-8         3/4"           CG513-5         7/8"           CG513-5         7/8"           CG513-5         7/8"           CG513-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-14         16mm           CG503-15         14mm           CG503-16         8mm           CG503-17         10mm           CG503-18         14mm           CG503-19         8mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG513-2         Slide Screw,           CG10F         Cross Bar           CG250-8A         Slide Screw, <sup>5</sup> /s"-18 x 18 <sup>9</sup> /16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2		
CG503-6         1/2"           CG503-7         9/16"           CG503-7         9/16"           CG503-7         9/16"           CG503-7         9/16"           CG513-5         7/8"           CG513-5         7/8"           CG513S1         1/2" Square           CG513S2         5/8" Square           CG503-16         1"           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         16%           CG503-16         10%           CG503-17         10%           CG503-18         16%           CG503-19         16%           CG503-14         16%           CG503-15         10%           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/6"-18 x 18 9/16"           CG45670         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		<sup>3</sup> /8" Square
CG503-7         9/16"           CG503-8         5/8"           CG513-5         7/8"           CG51351         1/2" Square           CG51352         5/8" Square           CG51353         1/2" Square           CG51352         5/8" Square           CG51354         1/2" Square           CG51355         7/8"           CG51354         1"           CG51355         7/8"           CG513-5         1"           CG503-16         1"           CG503-10         8mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/8"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG503-8         5/6"           CG513-5         7/8"           CG51351         1/2" Square           CG51352         5/8" Square           CG51351         1/2" Square           CG51352         5/8" Square           CG51351         1"           CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         1Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/6"-18 x 18 <sup>9</sup> /16"           CG250-9         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG513-4         3/4"           CG513-5         7/8"           CG513S1         1/2" Square           CG513S2         5/8" Square           CG503-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/8"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG513-5         7/6"           CG513S1         1/2" Square           CG513S2         5/6" Square           CG513S2         5/6" Square           CG513S-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-16         16mm           CG503-17         10mm           CG503-18         14mm           CG503-19         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/6"-18 x 18 <sup>9</sup> /16"           CG250-8A         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG513S1         1/2" Square           CG513S2         5/8" Square           CG503-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-1         16mm           CG503-1         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/e"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		
CG513S2         5/s" Square           CG513-6         1"           CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         Housing           CG513-1         Housing           CG513-2         Silde Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/s"-18 x 18 9/16"           CG4567O         Silde Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut		
CG513-6         1"           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-16         8mm           CG503-17         16mm           CG503-18         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, <sup>5</sup> / <sub>6</sub> "-18 x 18 <sup>9</sup> / <sub>16</sub> "           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-9         Slide Hammer, 2 lb		1/2" Square
CG503-9         6mm           CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-14         16mm           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/s"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		5/8" Square
CG503-10         8mm           CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, <sup>5</sup> / <sub>5</sub> "-18 x 18 <sup>9</sup> / <sub>16</sub> "           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut		
CG503-11         10mm           CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-15         14mm           CG503-14         16mm           CG513-1         Housing           CG513-2         Slide Screw           CG513-2         Slide Screw, 5/6"-18 x 18 9/16"           CG250-8A         Slide Screw, 5/6"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut		
CG503-12         12mm           CG503-13         14mm           CG503-14         16mm           CG503-1         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/6"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		8mm
CG503-13         14mm           CG503-14         16mm           CG503-1         Housing           CG513-1         Housing           CG513-2         Silde Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/s"-18 x 18 <sup>9</sup> /16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut		
CG503-14         16mm           CG503-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, <sup>5</sup> / <sub>6</sub> <sup>n</sup> -18 x 18 <sup>9</sup> / <sub>16</sub> <sup>n</sup> CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb		
CG503-1         Housing           CG513-1         Housing           CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/6"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		
CG513-1         Housing           CG513-2         Silde Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, 5/8"-18 x 18 9/16"           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG250-6         Nut		
CG513-2         Slide Screw           CG10F         Cross Bar           CG250-8A         Slide Screw, <sup>5</sup> / <sub>6</sub> "-18 x 18 <sup>9</sup> / <sub>16</sub> "           CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		
CG10F         Cross Bar           CG250-8A         Silde Screw, <sup>5</sup> / <sub>6</sub> "-18 x 18 <sup>9</sup> / <sub>16</sub> "           CG4567O         Silde Hammer, 10 lb           CG250-9         Silde Hammer, 2 lb           CG325-6         Nut		
CG250-8A         Slide Screw, <sup>5</sup> /s <sup>u-18</sup> x 18 <sup>9</sup> /16 <sup>u</sup> CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		
CG4567O         Slide Hammer, 10 lb           CG250-9         Slide Hammer, 2 lb           CG325-6         Nut		
CG250-9 Slide Hammer, 2 lb CG325-6 Nut		
CG325-6 Nut		
CG513-3 Nut		
	CG513-3	Nut



CGM503 Stud Remover Set. 11 pcs include: CGIOF CG503-9 CG503-1 CG503-10 CG250-8A CG503-11 CG250-9 CG503-12 CG325-6 CG503-13 CG503-14

CG503

### Heavy Duty Housing with Collet NOTE: Collets are threaded to order; specify stud thread size

when ordering. Example: CG510 1 3/4"-10 Collet. Note: Avoid bottoming or shouldering studs to avoid shearing or damaging stud or workpiece. CG510 For larger stud sizes 1 5/8" thru 2". CG511 For larger stud sizes 2" thru 2 1/2". CG512 For larger stud sizes 2 1/2" thru 3".



CG500-23

#### Serrated Collets

Serrated gripping portions are used to remove unthreaded studs that cannot be removed with standard collets due to lack of gripping surface. NOTE: Avoid bottoming or shouldering studs to avoid shearing or damaging stud or workpiece.

Stock No.	Description
CG500-20	1/4" Collet
CG500-21	5/16" Collet
CG500-22	3/8" Collet
CG500-23	7/16" Collet
CG500-24	1/2" Collet
CG500-2	Housing





• Read additional safety precautions on pages 534 to 537.