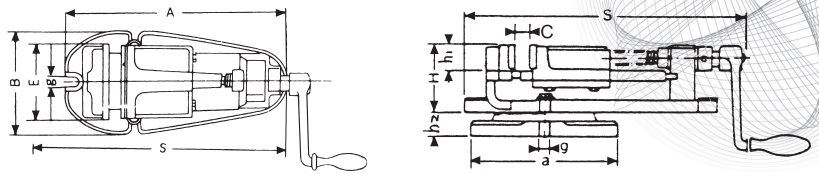
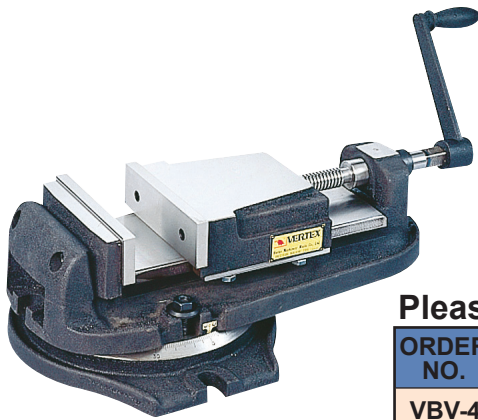


B-Type Milling Vise



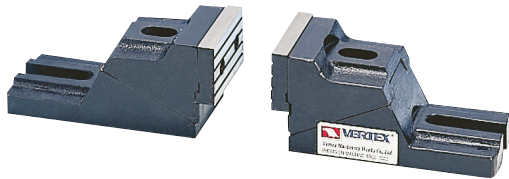
- A wider bottom to increase clamping force.
- Groove device to collect cutting oil.
- Full 360° swivel base with line, accurate graduation.

Please refer to page 11 Fig.2

Unit:mm

ORDER NO.	E	A	B	H	C OPEN	S	a	h1	h2	g1	g2	G.W. kgs	CODE NO.
VBV-4	100	270	140	79	65	305	212	33	28	12	12	13	1002-280
VBV-5	125	350	180	96	100	410	280	37	35	15	15	21.5	1002-281
VBV-6	150	400	210	105	114	460	245	40	40	16	16	38	1002-282

Free Vise



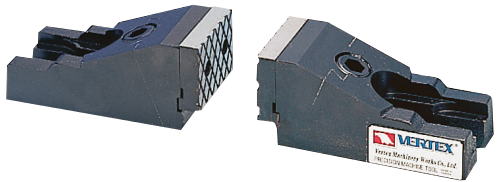
Unit:mm

ORDER NO.	DIMENSION (WxHxL)	CLAMPING CAPACITY (HxL)	WEIGHT (kgs/2PCS)	CODE NO.
FV-350	75x67x150mm	140x350mm	7.5	1002-290
FV-450	100x90x200mm	180x450mm	14	1002-291
FV-550	125x120x250mm	250x550mm	23	1002-292

ORDER NO.	BOLT SIZE
FV-350	M12 x 75L x 2PCS. M12 x 100L x 2PCS
FV-450	M12 x 75L x 2PCS. M12 x 125L x 2PCS
FV-550	M16 x 75L x 2PCS. M16 x 150L x 2PCS

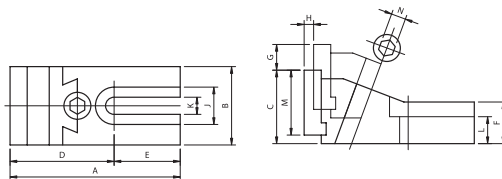
FV TYPE IS LIGHT DUTY.

- Free style clamping.



Unit:mm

ORDER NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	N.W. (kgs)	CODE NO.
SV-62	139	64	59.5	85	54	33.5	21	9	30.5	14	22	52.5	12	5.8	1002-293
SV-85	192	86.5	86	115	77	53	24	10	36	18	25.5	59.5	12	11	1002-294
SV-125	218	127	84	124	94	51.5	33	18	45.5	20	23.5	73	12	21	1002-295



ORDER NO.	BOLT SIZE
SV-62	M12 x 75L x 4PCS
SV-85	M16 x 75L x 4PCS
SV-125	M16 x 75L x 4PCS

- Free style clamping.
- Heavier duty.

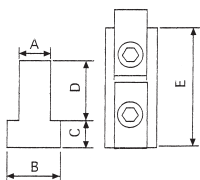
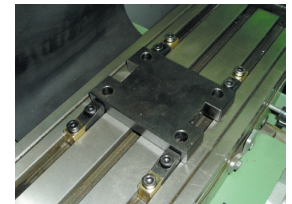
T Slot Clamps

For Thin Work Piece



NEW

- 1 Set consist of 4 vices.
- For thin or small workpiece.
- Good clamping force.
- Quick setting
- Suit for light duty cutting on the milling drilling / EDM machine.



ORDER NO.	A	B	C	D	E	N.W.	CODE NO.
CK-3712	11.5	18	7	16	38	0.6	1002-311
CK-3714	13.5	22	8	18	40	0.7	1002-312
CK-3716	15.5	25	8	21	45	0.9	1002-313
CK-3718	17.5	28	11	24	45	1.1	1002-314
CK-3720	19.5	32	12	26	50	1.5	1002-315