Sine Vise

- Compound angles easily and quickly set.
- Adjustments up to 46 degrees.

Accuracy
Material Hardened:SKS HRC60ºSub-zero processing.
Parallelism: Within 0.003/100mm
Squareness: Within 0.005/100mm
Model:V.VC.L CSV
Angle tol: Within 15sec Within 20sec
*Since conversion table attached

SPECIFICATION

Unit:mm

ORDER NO.	MATERIAL	LENGTH	WIDTH	JAW OPENING	JAW HEIGHT	HEIGHT (mm)	ANGLE	HARDEN	N.W (KGS)	CODE. NO.
SVB-20	SK2	155	48	80	30	93.5	0˚-46˚	HRC56˚-58˚	4.4	2003-030
SVB-25	SK2	175	63	90	35	102.5	0˚-46˚	HRC56˚-58˚	6	2003-031
SVB-30	SK2	180	73	90	35	103.8	0˚-46˚	HRC56˚-58˚	6.9	2003-032

Sine Vise

SPECIFICATION

Unit:mm

ORDER NO.	MATERIAL	LENGTH	WIDTH	JAW OPENING	JAW HEIGHT	HEIGHT (mm)	ANGLE	HARDEN	N.W (KGS)	CODE. NO.
SVD-200	SK2	155	48	60	25	94	0˚-46˚	HRC54˚±2	4.6	2003-040
SVD-250	SK2	176	63	68	30	97.5	0˚-46˚	HRC54˚±2	6.4	2003-041
SVD-300	SK2	180	73	72	30	103	0˚-46˚	HRC54˚±2	8.4	2003-042

Precision Universal Angle Vise

- Precision graduction for accurate reading.
- Its swivelling and tilting features make this unit well suited for straight or inclined surface, angular driling machining on various machine tools as precision grinding machine, boring and milling machine, electrical discharge machine etc.
- Tolerence ±0.01mm/100mm.
- Vise bottom to base parallelism ±0.02mm
- Squareness ±0.02
- 360º Horizontal swivel
- 45º Vertical tilting
- Precision ground
- Material: SK-2
- Hardness: HRC52º±2º

ORDER NO.	A	B	C	D	E	F	G	H	I	J	K	L	N.W(KGS)	CODE.NO.
VUA-3	70	85	30	146	162	32	32	45	110	63	83	182	14.6	2003-050
VUA-4	88	108	35	166	200	32	36	56	110	67	99	182	17.8	2003-051