



## Work Material / Velocity m/min

ORDER NO.	GR.1 Non alloyed steels Alloyed Steels	GR.3 Hardened steels < 48 HRC	GR.6 Iron	GR.9 Copper	GR.10 Aluminium	GR.11 Plastics
VEA72	40-120	30-50	40-80	100-200	100-450	150-180
VEA82	25-70	20-50	25-60	60-120	60-300	80-120

## Standard Length(Order No. VEA72-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEA72-0.3	0.3	0.8	38	3	6008-001
VEA72-0.4	0.4	1.0	38	3	6008-002
VEA72-0.5	0.5	1.2	38	3	6008-003
VEA72-0.6	0.6	1.5	38	3	6008-004
VEA72-0.7	0.7	1.8	38	3	6008-005
VEA72-0.8	0.8	2.0	38	3	6008-006
VEA72-0.9	0.9	2.5	38	3	6008-007
VEA72-1.0	1.0	3.0	38	3	6008-008
VEA72-1.5	1.5	5.0	38	3	6008-009
VEA72-2.0	2.0	6.0	38	3	6008-010
VEA72-2.5	2.5	7.0	38	3	6008-011
VEA72-3.0	3.0	9.0	38	3	6008-012
VEA72-3.5	3.5	12.0	50	4	6008-013
VEA72-4.0	4.0	14.0	50	4	6008-014
VEA72-4.5	4.5	14.0	50	5	6008-015
VEA72-5.0	5.0	16.0	50	5	6008-016
VEA72-5.5	5.5	16.0	50	6	6008-017
VEA72-6.0	6.0	20.0	63	6	6008-018
VEA72-7.0	7.0	20.0	63	8	6008-019
VEA72-8.0	8.0	20.0	63	8	6008-020
VEA72-9.0	9.0	22.0	72	10	6008-021
VEA72-10.0	10.0	22.0	72	10	6008-022
VEA72-11.0	11.0	26.0	75	12	6008-023
VEA72-12.0	12.0	26.0	75	12	6008-024
VEA72-14.0	14.0	32.0	89	14	6008-025
VEA72-16.0	16.0	32.0	89	16	6008-026
VEA72-18.0	18.0	38.0	100	18	6008-027
VEA72-20.0	20.0	38.0	100	20	6008-028

## Long Length(Order No. VEA82-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEA82-3	3	20	57	3	6008-040
VEA82-4	4	20	57	4	6008-041
VEA82-5	5	25	63	5	6008-042
VEA82-6	6	28	75	6	6008-043
VEA82-8	8	30	75	8	6008-044
VEA82-10	10	32	75	10	6008-045
VEA82-12	12	50	100	12	6008-046
VEA82-14	14	57	127	14	6008-047
VEA82-16	16	57	127	16	6008-048
VEA82-20	20	57	127	20	6008-049